# PART 1 - GENERAL

## 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 and 01 Specification Sections, apply to this Section.

## 1.2 SUMMARY

A. Section Includes:
   1. Insulated service doors.

B. Related Sections:
   1. Section 018113 “Sustainable Design Requirements”
   2. Section 055000 "Metal Fabrications" for miscellaneous steel supports.

## 1.3 ACTION SUBMITTALS

A. Product Data: For each type and size of overhead coiling door and accessory. Include the following:
   1. Construction details, material descriptions, dimensions of individual components, profiles for slats, and finishes.
   2. Rated capacities, operating characteristics, electrical characteristics, and furnished accessories.

B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data. Include plans, elevations, sections, details, and attachments to other work.
   1. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
   2. Show locations of replaceable fusible links.
   3. Wiring Diagrams: For power, signal, and control wiring.

C. Samples for Verification: For each type of exposed finish required, prepared on Samples of size indicated below.
   1. Curtain Slats: 12 inches long.

D. Seismic Qualification Certificates: For overhead coiling doors, accessories, and components, from manufacturer.

E. Oversize Construction Certification: For door assemblies required to be fire-rated and that exceed size limitations of labeled assemblies.

F. Maintenance Data: For overhead coiling doors to include in maintenance manuals.

G. LEED certification product data as specified in Section 018113 “Sustainable Design Requirements.”

## 1.4 QUALITY ASSURANCE

A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for both installation and maintenance of units required for this Project.

B. Source Limitations: Obtain overhead coiling doors from single source from single manufacturer.
   1. Obtain operators and controls from overhead coiling door manufacturer.

C. Electrical Components, Devices, and Accessories: Listed and labeled as defined in California Electrical Code, by a qualified testing agency, and marked for intended location and application.

D. Regulatory Requirements: Comply with applicable provisions in the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and ICC A117.1 and additional requirements in the current California Building Code.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

A. Structural Performance, Exterior Doors: Exterior overhead coiling doors shall withstand the wind loads, the effects of gravity loads, and loads and stresses within limits and under conditions indicated according to CBC requirements.
   1. Wind Loads: As indicated on Drawings.
   2. Deflection Limits: Design overhead coiling doors to withstand design wind load without evidencing permanent deformation or disengagement of door components.

B. Seismic Performance: Overhead coiling doors shall withstand the effects of earthquake motions determined according to current CBC requirements.
   1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified.
   2. Seismic Component Importance Factor: 1.0.

C. Operation Cycles: Provide overhead coiling door components and operators capable of operating for not less than number of cycles indicated for each door. One operation cycle is complete when a door is opened from the closed position to the fully open position and returned to the closed position.

### 2.2 SERVICE DOOR ASSEMBLY

A. Service Door: Overhead coiling door formed with curtain of interlocking metal slats.
   1. Manufacturers: Subject to compliance with requirements, provide products from the following:
      a. Cookson Company (Basis-of-Design).
      b. Overhead Door Corporation.
      c. McKeon Rolling Steel Door Company, Inc.
      d. Or Equal.

B. Operation Cycles: Not less than 50,000.

C. Door Curtain Material: Galvanized steel.

D. Door Curtain Slats: Flat profile slats.

E. Curtain Jamb Guides: Galvanized steel with exposed finish matching curtain slats.

F. Hood: Galvanized steel.
   1. Shape: Round.
   2. Mounting: Face of wall.

G. Electric Door Operator:
   1. Operator Location: Front of hood; right side mounted.
   2. Motor Exposure: Interior.
   3. Emergency Manual Operation: Push-up type.
   4. Obstruction-Detection Device: Automatic electric sensor edge on bottom bar.
      a. Sensor Edge Bulb Color: Black.
   5. Remote-Control Station: Interior.
   6. Other Equipment: Audible and visual signals.

H. Door Finish:
   1. Powder-Coated Finish: Custom color to match adjacent wall color unless noted otherwise.
   2. Interior Curtain-Slat Facing: Custom color as selected by Architect.

2.3 DOOR CURTAIN MATERIALS AND CONSTRUCTION

A. Door Curtains: Fabricate overhead coiling-door curtain of interlocking metal slats, designed to withstand wind loading indicated, in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
   1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural steel sheet; complying with ASTM A 653/A 653M, with G90 zinc coating; nominal sheet thickness (coated) of 0.028 inch and as required to meet requirements.
   2. Insulation: Fill slats for insulated doors with manufacturer's standard thermal insulation complying with maximum flame-spread and smoke-developed indexes of 75 and 450, respectively, according to ASTM E 84 or UL 723. Enclose insulation completely within slat faces.
   3. Metal Interior Curtain-Slat Facing: Match metal of exterior curtain-slat face, with minimum steel thickness of 0.010 inch.

B. Endlocks and Windlocks for Service Doors: Malleable-iron casings galvanized after fabrication, secured to curtain slats with galvanized rivets or high-strength nylon. Provide locks on not less than alternate curtain slats for curtain alignment and resistance against lateral movement.

C. Bottom Bar for Service Doors: Consisting of two angles, each not less than 1-1/2 by 1-1/2 by 1/8 inch thick; fabricated from manufacturer's standard hot-dip galvanized steel, stainless steel, or aluminum extrusions to match curtain slats and finish.

D. Curtain Jamb Guides: Manufacturer's standard angles or channels and angles of same material and finish as curtain slats unless otherwise indicated, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Slot bolt holes for guide adjustment. Provide removable stops on guides to prevent overtravel of curtain, and a continuous bar for holding windlocks.

2.4 HOOD

A. General: Form sheet metal hood to entirely enclose coiled curtain and operating mechanism at opening head. Contour to fit end brackets to which hood is attached. Roll and reinforce top and bottom edges for stiffness. Form closed ends for surface-mounted hoods and fascia for any portion of between-jamb mounting that projects beyond wall face. Equip hood with intermediate support brackets as required to prevent sagging.
   1. Galvanized Steel: Nominal 0.028-inch- thick, hot-dip galvanized steel sheet with G90 zinc coating, complying with ASTM A 653/A 653M.
   2. Exterior-Mounted Doors: Fabricate hood to act as weather protection and with a perimeter sealant-joint-bead profile for applying joint sealant.

2.5 LOCKING DEVICES

A. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.6 CURTAIN ACCESSORIES

A. Weatherseals: Equip each exterior door with weather-stripping gaskets fitted to entire perimeter of door for a weathertight installation, unless otherwise indicated.
   1. At door head, use 1/8-inch- thick, replaceable, continuous sheet secured to inside of hood.
   2. At door jambs, use replaceable, adjustable, continuous, flexible, 1/8-inch- thick seals of flexible vinyl, rubber, or neoprene.

2.7 COUNTERBALANCING MECHANISM

A. General: Counterbalance doors by means of manufacturer's standard mechanism with an adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to top of curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.

B. Counterbalance Barrel: Fabricate spring barrel of manufacturer's standard hot-formed, structural-quality, welded or seamless carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 in./ft. of span under full load.

C. Spring Balance: One or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Secure ends of springs to barrel and shaft with cast-steel barrel plugs.

D. Torsion Rod for Counterbalance Shaft: Fabricate of manufacturer's standard cold-rolled steel, sized to hold fixed spring ends and carry torsional load.

E. Brackets: Manufacturer's standard mounting brackets of either cast iron or cold-rolled steel plate.

2.8 ELECTRIC DOOR OPERATORS

A. General: Electric door operator assembly of size and capacity recommended and provided by door manufacturer for door and operation-cycles requirement specified, with electric motor and factory-prewired motor controls, starter, gear-reduction unit, solenoid-operated

brake, clutch, remote-control stations, control devices, integral gearing for locking door, and accessories required for proper operation.

1. Comply with California Electrical Code.
2. Provide control equipment complying with NEMA ICS 1, NEMA ICS 2, and NEMA ICS 6, with California Electrical Code Class 2 control circuit, maximum 24 V, ac or dc.

B. Door Operator Location(s): Operator location indicated for each door.

1. Front-of-Hood Mounted: Operator is mounted to the right or left door head plate with the operator on coil side of the door-hood assembly and connected to the door drive shaft with drive chain and sprockets. Front clearance is required for this type of mounting.

C. Electric Motors: Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements specified in Division 11 Section "Common Motor Requirements for Equipment" unless otherwise indicated.

1. Electrical Characteristics:
   a. Phase: Single phase.
   b. Volts: 115 V.
   c. Hertz: 60.
2. Motor Type and Controller: Reversible motor and controller (disconnect switch) for motor exposure indicated.
3. Motor Size: Minimum size as indicated. If not indicated, large enough to start, accelerate, and operate door in either direction from any position, at a speed not less than 6 in./sec. and not more than 24 in./sec., without exceeding nameplate ratings or service factor.
4. Operating Controls, Controllers (Disconnect Switches), Wiring Devices, and Wiring: Manufacturer's standard unless otherwise indicated.
5. Coordinate wiring requirements and electrical characteristics of motors and other electrical devices with building electrical system and each location where installed.

D. Limit Switches: Equip each motorized door with adjustable switches interlocked with motor controls and set to automatically stop door at fully opened and fully closed positions.

E. Obstruction Detection Device: Equip motorized door with indicated external automatic safety sensor capable of protecting full width of door opening. For non-fire-rated doors, activation of device immediately stops and reverses downward door travel. For fire-rated doors, activation delays closing.

1. Sensor Edge: Automatic safety sensor edge, located within astragal or weather stripping mounted to bottom bar. Contact with sensor activates device. Connect to control circuit using manufacturer's standard take-up reel or self-coiling cable.

F. Remote-Control Station: Momentary-contact, three-button control station with push-button controls labeled "Open," "Close," and "Stop."

1. Interior units, full-guarded, surface-mounted, heavy-duty type, with general-purpose NEMA ICS 6, Type 1 enclosure.
2. Exterior units, full-guarded, standard-duty, surface-mounted, weatherproof type, NEMA ICS 6, Type 4 enclosure, key operated.

G. Emergency Manual Operation: Equip each electrically powered door with capability for emergency manual operation. Design manual mechanism so required force for door operation does not exceed 5 lbf.

H. Emergency Operation Disconnect Device: Equip operator with hand-operated disconnect mechanism for automatically engaging manual operator and releasing brake for emergency manual operation while disconnecting motor without affecting timing of limit switch. Mount mechanism so it is accessible from floor level. Include interlock device to automatically prevent motor from operating when emergency operator is engaged.

I. Motor Removal: Design operator so motor may be removed without disturbing limit-switch adjustment and without affecting emergency manual operation.

J. Audible and Visual Signals: Audible alarm and visual indicator lights in compliance with regulatory requirements for accessibility.

2.9 GENERAL FINISH REQUIREMENTS

A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.

B. Appearance of Finished Work: Noticeable variations in same piece are not acceptable. Variations in appearance of adjoining components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.10 STEEL AND GALVANIZED-STEEL FINISHES

A. Powder-Coat Finish: Manufacturer's standard baked-on finish consisting of prime coat and thermosetting topcoat. Comply with coating manufacturer's written instructions for cleaning, pretreatment, application, and minimum dry film thickness.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates areas and conditions, with Installer present, for compliance with requirements for substrate construction and other conditions affecting performance of the Work.

B. Examine locations of electrical connections.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

A. Install overhead coiling doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.

B. Install overhead coiling doors, hoods, and operators at the mounting locations indicated for each door.

C. Accessibility: Install overhead coiling doors, switches, and controls along accessible routes in compliance with regulatory requirements for accessibility.

3.3 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.
   1. Perform installation and startup checks according to manufacturer's written instructions.
   2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
   3. Test door closing when activated by detector or alarm-connected fire-release system, if applicable. Reset door-closing mechanism after successful test.

3.4 ADJUSTING

A. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.

B. Lubricate bearings and sliding parts as recommended by manufacturer.

C. Adjust seals to provide weathertight fit around entire perimeter.

3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain overhead coiling doors.

END OF SECTION