#### **GENERAL NOTES**

#### <u>A. GENERAL</u>

- 1. All work shall comply with 2011 City of Los Angeles Building Code, based on the California Building Code, 2010 Edition, and all other local or state agencies having jurisdiction over this project.
- 2. All drawings and specifications are considered to be a part of the Contract Documents. The Contractor shall be responsible for the review and coordination of all drawings and specifications prior to the start of construction. Any discrepancies that occur shall be brought to the attention of the Architect prior to the start of construction so that a clarification can be issued. Any work performed in conflict with the Contract Documents or any code requirements shall be corrected by the Contractor at his own expense and at no expense to the Owner or Architect.
- 3. All symbols and abbreviations used on the drawings are considered to be construction standards. If clarification is required, the Contractor shall notify the Architect prior to proceeding with the work.
- 4. All dimensions and the site conditions shall be verified by the Contractor at the job site prior to bid submittal, start of shop drawings, start of construction, and/or fabrication of materials. If discrepancies are encountered, or conditions develop not covered by the Contract Documents, the Architect shall be notified for clarification.
- 5. Contractor shall provide and be responsible for the protection and repair of adjacent existing surfaces and areas which may be damaged as a result of new work.
- 6. Do not scale drawings. Printed dimensions have precedence over scaled drawings and large scale over small.
- 7. Typical details shall apply in general construction unless specifically detailed. Where no details are given, construction shall be as shown for similar work.
- 8. The Contract Documents and Specifications represent the finished structure. They do not indicate the method of construction. The Contractor shall provide all measures necessary to protect the structure and safety of workmen during construction. Such measures shall include but not be limited to, bracing, shoring for loads due to construction equipment, etc. Observation visits to the site by the Architect or Structural Engineer shall not include inspection of the above items and does not in any way relieve the Contractor of his responsibilities for the above.
- 9. For trenches or excavations (5) five feet or more in depth into which a person is required to descend, the Contractor is to obtain the necessary permit from the State of California, Division of Industrial Safety, prior to the issuance of a building permit. 10. Refer to the architectural, electrical and mechanical drawings for details, conditions,
- pits, trenches, depressions, roof openings, sleeves, items to be embedded or attached to structural elements, etc., not shown on the structural drawings.
- 11. No holes, notches, blockouts, etc. are allowed in structural elements unless detailed on the structural drawings or approved by the Structural Engineer.
- 12. All information shown on the drawings relative to existing conditions is given as the best present knowledge from plans supplied by the Owner, but without guarantee of accuracy. Where actual conditions conflict with the drawings, they shall be reported to the Architect or Engineer so that proper clarification may be made. Modification of details of construction shall not be made without written approval of the Architect or Structural Engineer.

#### **B. EARTHWORK**

- 1. See Report of Foundation Exploration by Geotechnologies Inc., No. 20276, dated July 13, 2012.
- 2. Any existing fill or unsuitable soils, as determined by the Soils Engineer, shall be excavated and replaced as properly compacted fill.
- 3. Extreme care shall be exercised when excavating or grading adjacent to existing structures or improvements so as not to damage or undermine foundations, walls, slabs, utilities, etc. If ground water should occur during construction, special procedures shall be implemented by the Geotechnical report.
- 4. Any import fill soil that may be required shall have a low potential for expansion and
- shall be approved by the Soils Engineer prior to importing. 5. All required backfill shall be mechanically compacted in 8" maximum thick layers. Flooding is not permitted. Backfill shall be compacted to 90% of the maximum dry
- density obtainable by the ASTM D1557-78 method of compaction 6. Site yard walls, curbs, paving, etc. shall be placed on compacted or dense natural soils. Site wall footings shall bear 2'-0" below lowest adjacent grade.
- 7. All site preparations, foundation excavations and operations shall be continuously inspected by the geotechnical engineer employed by the owner.
- 8. Where deep excavation is required, and the necessary space is available.
- temporary unsurcharged excavations may be sloped back in lieu of shoring Excavations shall be done as recommended by, and under the observations of, the Soils Engineer. The top of excavations shall be protected by barricades, etc., to prevent surcharging and bermed to prevent water run-off from entering and eroding the excavation. Adjacent to existing buildings or improvements, the excavation shall be restricted to 1-1/2:1 (horizontal to vertical) downward from the toe of the existing footing, etc. unless special procedures are implemented as recommended by the Soils Engineer. All applicable requirements of the California Construction and General Industry Safety Orders, the Occupational Safety and Health Act of 1970, and the Construction Safety Act shall be met. If ample space is not available for the required excavation slope, or as a construction option, shoring may be a possible alternate. The Contractor shall provide shoring design and details produced by a licensed Structural Engineer and secure permits prior to construction.
- 9. Do not backfill against walls which are supported top and bottom by slabs until the slabs, top and bottom, have been placed and cured significantly (7 days min.) or provide sufficient temporary bracing.
- 10. All aspects of Geotechnical Report shall be complied with
- Allowable soil bearing pressure =7,000 psf with 1/3 increase for wind and seismic (continuous foundations) = 8,500 psf with 1/3 increase for wind and
  - seismic (for column footing) = 10,000 psf with 1/3 increase for wind and
  - seismic (for continuous and column foundation based on width and depth of footing)

Active earth pressure (Ret. Walls) = 30 psf/ ft. of depth Passive earth pressure Coefficient of friction Surcharge

- = 350 psf (3,500 psf max.)=0.35 = 100 psf at driveways for the
- upper 10 ft. of the ret. wall
- 11. As per Geotechnical Report, conventional foundations bearing in bedrock are recommended for southern half of the structure, see the Geotechnical Report for recommendation. The limit of conventional foundations shall be at a line drawn along 334 ft. bedrock elevation contour. Cast-in-place friction piles are recommended for the northern half of the structure. See Geotechnical Report for additional information regarding cast-in-place friction piles.

#### C. CONCRETE

- 1. All cement shall conform at ASTM C-150, Type I or II. U.N.O.
- 2. Fine and coarse aggregate shall conform to ASTM C-33
- 3. Lightweight aggregate to be expanded clay or shale conforming to ASTM C-330. Air-dry unit weith of light weight conc.weight shall not exceed 110 pcf  $\pm$  5 pcf.
- 4. Concrete shall have the following minimum 28 day strength:
- All concrete U.N.O. 4000 psi Stone with slump of 4" and maximum water to
- cement ration of 0.50 Floor slabs on metal deck and equipment pads on Steel Deck Form - 4000 psi Lt.Wt. with slump of 4" and maximum water to cement ratio of 0.50 (U.N.O. on the framing plans)
- Exterior Concrete Walks, Curbs, etc. and Misc. Concrete 3500 psi (Designed for 2500 psi) with slump of 6" and maximum water to cement ratio of 0.60.
- Concrete design mixes shall be approved by the Structural Engineer.
- 6. Placing of all concrete shall be inspected by the job inspector. Inspector to verify
- that reinforcing steel is securely supported in place during the pour.
- 7. Location of construction joints or pour joints shall be as shown on plans or as approved by the Engineer or Architect prior to pouring concrete and conform to Title 24. 1906A.4
- 8. Anchor bolts, dowels, reinforcing steel, inserts, etc., shall be securely tied in place prior to pouring concrete. Concrete blocks only shall be used to support reinforcing
- off grade. 9. Concrete slabs shall be cured by keeping continuously wet for 7 days. Forms for concrete walls shall be left in place for 7 days or they may be stripped after 3 days and then covered with burlap which shall be kept wet for an additional 7 days. No curing compounds shall be used unless approved by the Structural Engineer.
- 10. Notify the Structural Engineer 48 hours minimum prior to all pours.
- 11. Provide 3/4" chamfer on all exposed concrete corners. 12. All concrete shall be vibrated in place during placing of concrete.
- 13. The structural steel and steel form will deflect while concrete is being placed on it. This will result in the need to adjust the screeds after the concrete has been placed to produce a level concrete surface. Also, there will be additional concrete required. which is to be anticipated, and no request for extra cost will be considered.
- 14. No stakes, steel or wood, shall be permitted in any concrete pour. Suspend forms
- from above grade. 15. Drypack shall be 1:3-1/2 Portland cement to sand with a minimum 28 day strength
- of 4000 psi.
- 16. Grout shall be 1:3:2 Portland cement to sand to pea gravel with a minimum 28 day strength of 4000 psi.
- 17. General Contractor to provide shop drawings for size, location and height of mechanical equipment pads on elevated slabs on metal deck and on slab on grade.

- D. MASONRY
- units, f'm 1500 psi.
- 2. Grout mix shall be 1:3:2 Portland cement to sand to pea gravel with 1/10 part lime putty or hydrated lime, 2000 psi. 3. Mortar mix shall be 1:3 Portland cement to sand with not more than one-half nor less than one-guarter part lime putty with Suconem Red Label added, Type S, 1800 psi.
- Mortar shall conform to UBC Standard 21-15. 4. All reinforcing shall have a minimum coverage of one bar diameter (1" min.) of grout and vertical bars shall be placed in the center of the wall unless shown
- otherwise 5. Grout cells solid in all walls U.N.O. Reinforcing shall be securely held in place.
- 6. No pipes or ducts shall be placed in masonry unless noted or detailed specifically.
- 7. Continuous inspection of block laying & grouting is required.
- face.
- All concrete to receive masonry shall be sandblasted or bushed.

#### F. REINFORCING

- 1. All reinforcing shall conform to ASTM A-706 specifications, Grade 60. Reinforcing to be welded shall conform to ASTM A-706 specs.
- 2. Reinforcing bars shall be spliced and bent in strict accordance with the drawings
- prior to concrete placement
- horizontally to match typical reinforcing shown. Laps to be in accordance with the
- drawings and details. Dowels shall be cleaned after pour. 4. Use low hydrogen electrodes, Grade E-8018-X, for welding of reinforcing bars.
- approval prior to fabrication.
- drawings or as approved by the Structural Engineer.
- galvanized or epoxy coated after fabrication.
- addition to that required by the drawings to be used at the discretion of the Structural Engineer.

#### G. STRUCTURAL STEEL

- 1. Structural steel shall conform to ASTM Specifications as noted below and to the AISC Specifications for fabrication and erection: A. All Wide Flange columns, Wide Flange shapes W12 and larger (U.N.O.): A-992, Grade 50.
- (a) Grade 50 steel shall have a minimum yield stress (Fy) of 50 ksi. (b) The yield stress (Fy) for grade 50 that is reported from tests shall be
- method at 0.002 strain.
- B. Connection plates and base plates: A572 GR. 50 U.N.O. C. All Wide Flange beams W10 and smaller, angles, channels and
- A-36 U.N.O.. miscellaneous:
- D. Pipe Sections: A-53, Grade B. A-500, Grade B. E. Tube Sections:
- Certificate of Compliance from the fabricator. 3. Fastening Materials A. High strength bolts to confirm to ASTM-A325SC (STD)
- certifications for bolts shall contain at least the following information:
- b. Results of hardness, tensile, and proof load tests, as required and performed.
- method used (solid plate or tension measuring device) and the lubricant
- e. Results of visual inspection for bursts. f. Statement of compliance with dimensional and thread fit requirements.
- Lot number and purchase order number, Complete mailing address of responsible party, and
- company officers. acceptable. The Shipping Lot Method is unacceptable. C. Fastener Installation Procedures:
- calibrated wrench, twist-off type tension control bolt, and direct tension indicator methods.
- wrenches are to be daily calibrated at the jobsite. Contractor to provide access to the joints for the inspectors.
- shall be performed by certified welders using E70XX electrodes (U.N.O.) and the electric arc process.
- 22 of the U.B.C.
- welded cap plates to seal exposed ends.
- 7. Provide one shop coat of paint on all structural steel not covered with concrete. fireproofing, masonry or at contact surfaces at high strength bolts.
- such as x-ray, ultrasonic or otherwise. Check for lamellar tearing.
- H. METAL DECKING

Class G-60 or G-90.

8. All floor deck shall be vented.

J. AUTOMATIC END WELDED STUDS

to ASTM Specifications A-108-58-T.

the responsibility of the deck erector.

1. Concrete blocks shall be of sizes shown on the drawings, type and color as selected by the Architect and conform to ASTM C-90, Grade N-1. Block shall be medium weight

Grout in 2'-0" maximum lifts. For high lift grout see notes below.

8. Bolts shall be grouted solid with 1" min. grout between bolt and masonry at block

and details and C.R.S.I. publications. No kinks allowed. All bars shall be clean 3. Provide dowels of same size and number from adjacent pour, both vertically and

5. Shop drawings for reinforcing steel shall be submitted to the structural engineer for 6. Field welding or bending of reinforcing is not permitted except as indicated on the 7. All reinforcing in concrete used for the containment of water shall be hot-dipped 8. The Contractor shall furnish (as installed) 200 lbs. each of #4 and #5 bars in

based upon the yield strength definition in ASTM A370, using the offset

2. The fabricator shall submit copies of material test reports, commonly called mill test reports, for all structural steel used for the project. Material test reports shall comply with the requirements of ASTM A6. Material test reports shall be accompanied by a

B. The Contractor supplying fastener products shall submit copies of all Manufacturer's Certifications for all fastener components, including bolts, nuts, washers, and direct tension indicators, if used. Fastener Manufacturer's Certifications shall be accompanied by a Certificate of Compliance from the Contractor. Manufacturer a. Heat analysis, heat number, and a statement certifying that heats having prohibited elements intentionally added were not used to produce the bolts,

c. If galvanized, the results of rotational capacity tests, including the test

d. If galvanized, measured zinc coating weight or thickness,

i. Title and signature of the individual assigned certification responsibility by the For A490 bolts, only the Production Lot Method of testing and certification is

The Contractor shall submit written procedures for the pre-installation testing, installation, snugging, pretensioning and post-installation inspection of fasteners. The procedure(s) shall meet all requirements of the RCSC Specification and the project documents. Procedures need be submitted only for the method(s) of installation to be used by the Contractor, which may include the turn-of-nut,

D. High strength bolted connections shown as HSBSC (slip critical) on the plans and details shall have 25% of the bolts in each connection tested to AISC minimum tension by use of calibrated torque wrenches by the owner's inspector. The

4. All welding shall conform to the specifications of the American Welding Society and

5. Weld lengths called for on the plans are the net effective length required. Where fillet weld symbol is given without indication of size, use minimum size welds as specified in AISC Manual of Steel Construction, 9th Edition, Section J.2.4, Chapter

6. Steel exposed to weather shall be hot-dipped galvanized after fabrication-where noted. Abraded areas to be touched up with galvaloy. All tubes and/or pipes shall have

8. At moment connections: High strength bolts shall be fully tightened after welding is done and welded connections shall be inspected by non-destructive methods

9. All complete penetration groove welds contained in joints and splices shall be tested High strength bolting shall be continuously inspected by an approved inspector.

1. All roof and floor metal deck and accessories shall be formed from steel sheets conforming to ASTM A653/65M Grade 33 [230] or higher specifications. 2. Deck shall be galvanized in accordance with ASTM A924/A924M commercial coating

3. Cutting and framing of openings for other trades shall be the responsibility of the trades involved. Holes that are located and dimensioned on the drawings shall be

4. All deck shall be Verco (ICC-ES ER-2078P and L.A. RR# 23789), and the types

and gauges shall be a	as indicated on	the drawing	s, and as fol	lows:
SE	CTION PROPE	RTIES		
Туре	Gauge	Depth	l (min.)	S (min.)
B or HSB (Roof)	20	1-1/2	0.216	0.235
	18	1-1/2	0.302	0.322
	16	1-1/2	0.377	0.411
W3 Formlok	20	3"	0.896	0.534
	18	3"	1.203	0.767
	16	3"	1.509	0.960

5. Decks shall have minimum 2" bearing at supports. 6. Welding of roof decking shall be continuously inspected by an approved inspector. 7. Roof deck with insulating concrete shall be vented.

9. No conduits allowed in concrete slab on metal deck. 10. Welds on decking shall be painted with galvaloy or equal.

1. Automatic end welded studs shall be Nelson Granular Flux-filled Shear Connector (ICC ESR-2856, L.A. RR# 2725) or Anchor Studs (or approved equal). Studs shall be manufactured of C-1015 cold rolled steel which conforms

2. The studs shall be automatically end welded in accordance with the manufacturer's recommendations in such a manner as to provide complete fusion between the end of the stud and the plate. There should be no porosity or evidence of lack of fusion between the welded end of the stud and the plate. The stud shall decrease in length during welding approximately 1/8" for 5/8" and under and 3/16" for over 5/8" diameter. Welding shall be done only by gualified welders approved by the welding inspector who shall provide continuous inspection.

K. CONTINUOUS SLOT METAL FRAMING SYSTEM

- 1. Metal framing system shall be B-Line, Unistrut or approved equal as specified on plans and details. The metal framing system shall consist of channels, fittings and hardware as defined in the Metal Framing Manufacturers Association Standard Publication MFMA-1. All fittings and accessories shall be from the same
- manufacturer, with no exceptions. 2. All channels shall be cold formed from 12 ga. steel, conforming to ASTM A570, Grade 33, have a nominal overall width of 1 5/8" and have a 7/8" slot face opening.
- 3. All fittings shall be made from hot rolled, pickled and oiled plate or strip steel conforming to ASTM A635. 4. All bolts shall be A307 with channel nuts conforming to ASTM A675 or ASTM A36.
- Torque all bolts per table below: Bolt Torque Table:
- Bolt Size (Dia.) 1/4" 5/16" 3/8" 1/2" 5/8" 3/4" Torque (Ft. Lbs.) 6 11 19 50 100 125
- 5. Channel material and fittings shall have standard finish of Perma Green or Dura Green epoxy paint. Fasteners shall have standard electro-plated zinc finish. Framing, fittings and fasteners exposed to weather shall be hot-dipped galvanized
- after fabrication. Channels shall have the following minimum section properties:

		ig initiation	ocolion pr	operaco.			
UNISTRUT SY	YSTEM:		Axis 1-1			Axis 2-2	
P1000 P5500 P1001 P5501 P5001	Area (sq.in) .556 .726 1.112 1.453 1.794	l(in.4) .185 .523 .930 2.811 5.578	S(in.3) .202 .391 .572 1.153 1.716	r(in.) .577 .848 .915 1.391 1.864	l(in.4) .236 .335 .472 .669 .719	S(in.3) .290 .412 .580 .824 .884	r(in.) .651 .679 .651 .679 .695
B-LINE SYST	EM:		Axis X-X			Axis Y-Y	
B22 B12	Area (sq.in) .559 .727	l(in.4) .1850 .5302	S(in.3) .2042 .3927	r(in.) .580 .852	l(in.4) .2340 .3306	S(in.3) .2880 .4068	r(in.) .653 .679

B22A .5772 .4681 .5761 1.118 .9379 .924 1.453 2.8132 1.1541 1.402 .6611 .8137 .679 B12A 6.2139 1.9120 1.876 .8542 1.0513 .696 B11A 1.794 7. Telespar drop tubing shall be rolled from 12 ga. hot rolled steel, conforming to ASTM 570, Grade C, pickled and oiled. Finish shall be per note 5 above. Inner

tube shall be 1-1/2" sq. and outer tube 1-3/4" sq. 8. Where framing system is used for support of equipment, verify all aspects of installation with equipment manufacturer and architectural layout.

- L. SEISMIC BRACING OF MECHANICAL SYSTEMS & FIRE SPRINKLERS
- 1. Bracing of all ducts, pipes, conduits, fire sprinklers, and any other systems shall
- meet current CBC requirements. 2. Independently engineered systems may also be utilized if designed and stamped
- by a licensed California structural engineer.
- 3. Fire sprinklers shall be seismically braced in accordance with the current version of NFPA13 and shall have rod stiffeners on all rods adjacent to bracing.
- 4. Shop drawings showing all bracing locations and details of connections are required for all systems including pre-approved systems.
- M. METAL EXTERIOR STUDS
- 1. Studs shall conform to standards of the Steel Stud Manufacturers Association (SSMA) ICC ER 3064-P. Studs shall conform to ASTM A653 Grade 33 for 18 gage and lighter and Grade 50 for 16 gage and heavier. Tract studs shall be of the same gage and grade as the stud supported.
- 2. Studs shall be painted U.N.O. 3. Stud framing shall be in accordance with AISI, "Specifications for Design of Cold

	Formed Steel Stru	ctural Members'	'.				
4.	Studs shall have the following minimum properties:						
	Stud Size	Flange Width	SSMA Designation	l (in4)	S (in3)		
		4 . 0 / 0 !!		~ ~ = ~			

4" x 16 Ga.	1 3/8"	400S137-54	0.953	0.477
4" x 14 Ga.	1 3/8"	400S137-68	1.165	0.582
6" x 16 Ga.	1 3/8"	600S137-54	2.518	0.839
Track Size				
Jnpunched)	Flange Width	SSMA Designation	l (in4)	S (in3)
4" x 16 Ga.	1 1/2"	400T150-54	1.025	0.489
6" x 16 Ga.	1 1/2"	600T150-54	2.611	0.843
Deep Leg Track Unpunched)				
Track Size	Flange Width	SSMA Designation	l (in4)	S (in3)
4" x 16 Ga.	2"	400T200-68	1.237	0.513

6" x 16 Ga. 600T200-68 3.540 0.973 5. Confirmation shall be made that the cold-formed steel members being installed

- match the project's specified size, type, mechanical properties and spacing. 6. SCREW CONNECTIONS: a. Screws larger than specified may be used, provided the minimum spacing
- and edge distance requirements are met. b. Screws shall be fully driven and have a minimum penetration of three threads through the last material joined.
- c. Screws shall have protective coating to comply with recognized design standard for the project environmental conditions.
- 7. WELDING: All welding shall comply with recognized standard and Structural Welding Code AWS D1.1 and Structural Welding Code sheet steel, AWS D1.3 for sheet steel. 8. BOLTED CONNECTIONS: Bolts shall meet or exceed the requirements of ASTM A307 and shall be installed with nuts and washers at spacing per recognized design
- standard. 9. BEARING SURFACES: Uniform bearing surface shall be provide with a maximum 1/4" gap between bottom track and the foundation or slab. It shall be accomplished by the use of load bearing shims and / or grout provided between the underside of the wall bottom track and the top of the foundation or slab at each stud.
- 10. Typical details shown shall be incorporated into the project at all approved locations whether specifically called out or not. 11. Contractor needs to provide shopdrawing for all exterior metal studs to review and
- approve before construction.

N. EXPANSION ANCHOR BOLTS

- 1. Expansion anchor systems: A. Concrete: Use only expansion anchor systems that have been issued an ICC-ES report in accordance with the provisions of ICC-ES AC193. Anchor systems should be approved for use in cracked concrete and Seismic Design Categories A-F per ICC Evaluations Services Report. Anchor systems shall be installed per the requirements of the LARR (ICC-ES) Report for the specific anchor, and as required by the manufacturer. All expansion anchors shall be HILTI KB-TZ (LARR #25701 and ICC ESR-1917), as specified on detail. Any substitution must be approved by SEOR.
- 2. Where the manufacturer's installation instructions or applicable LARR (ICC-ES) Evaluation Services Report call for the application of an installation torque, the specified torque shall be applied with a calibrated torque wrench. The specified installation torque shall not be exceeded.
- 3. Anchors are typically available in electro-galvanized carbon steel, hot-dipped galvanized carbon steel, and stainless steel. Use of electro-galvanized carbon steel anchors is typically limited to dry, interior locations, unless otherwise noted. Stainless steel or hot-dipped galvanized anchors shall be used applications exposed to exterior weather conditions. Final authority on the type of anchor coating utilized rests
- with the Structural Engineer of Record and must be approved by such. 4. Expansion anchors for non-vibration isolated mechanical equipment rated over 10hp are not permitted by ASCE 7-05 Section 13.6.5.5. Anchors installed in overhead conditions for non-vibration isolated equipment with reciprocating or rotating mechanisms shall be
- undercut anchors. 5. The special inspector shall be on the jobsite continuously during anchor installations, unless otherwise noted in LARR (ICC-ES ESR), to verify anchor type, anchor dimensions, concrete type, concrete compressive strength, hole dimensions, anchor spacings, edge
- distances, slab thickness, anchor embedment, and tightening torque. 6. The testing of the expansion anchors shall be done in the presence of the special inspector and a report of the test results shall be submitted to the
- enforcement agency. If any anchors fail the testing requirements, the additional testing requirements shall be performed according to CBC 1916.7. 7 Test quantity of anchors as noted below:

rest quality of allehold as holed below.					
Application	<u>Quantity</u>				
Structural Non-structural Sill plate bolting	100% of bolts 50% of bolts 10% of bolts				

8. Anchors to be tested shall be selected at random by the special inspector. 9. Undercut anchors that allow visual confirmation of full set need not be tested, unless otherwise noted by enforcement agency or engineer or record.

Universa Knurled Shank P. STRUCTURAL TESTS AND INSPECTION: Structural tests and special inspection requirements of chapter 17 of CBC and requirements of LABC section 91.1703, 91.1704, 91.1705, 91.1707, 91.1708, 91.1709, 91.1710, 91.1712 and 91.1716 apply to the following: A. Cast-in-place concrete B. Bolts installed in concrete C. Drilled dowels and anchors installed in concrete 1D. Reinforcing Steel E. Structural steel welding high-strength bolting including quality assurance per table section Q5.1 of AISC 341-05 F. Special moment resisting steel frames, welding of steel reinforcement bars G. Welded studs H. Metal deck I. Masonry J. Special grading, excavation and filing K. Shear walls and floor systems used as shear diaphragms .. Tiedown anchor bolts M. Spray applied fireproofing 2. Approval by Inspector of Record (IOR) does not mean approval or failure to comply with the plans or specifications. Any detail which fails to be clear or is ambiguous must be referred to the engineer of record for interpretation or clarification. 3. Continuous and periodic special inspection shall be performed as per section 1704 of CBC and section 91.1704 of LABC and as per tables 1704.3 (steel), 1704.4 (concrete), 1704.5.1 and 1704.5.3 (masonry). 1704.7 (soils) and 1704.9 (cast-in- place deep foundations) provide below 4. Contractors responsible for the construction of a wind or seismic force resisting system/component listed in the "Statement of Special Inspection" shall submit a written statement of responsibility to the LADBS inspectors and the owner prior to the commencement of work on such system or component per section 1709.1. 5. Continuous Special Inspection by a registered deputy inspector is required for field welding,

by a deputy inspector is required. at the job site.

Construction Stages:

- A. Torque (1/2) t 12. If any ancho trade not the initial te 13. When install use care
- locate the installatior tendons d reinforcem 14. If rebar is er drilling and

- 15. Locate reinfo members 16. If the concre removed of 17. Unless othe
- AnchorDiam 3/8" (10 1/2" (12 r 5/8" (16 r

653

- 3/4" (20 r \* Min. embed 18. For required service re
  - Anchor Diam (in) 3/8 1/2 5/8 3/4

- Fastener

		STRUCTURAL DRAWING LIST
	S-001	GENERAL NOTES
(CONT. )N. EXPANSION ANCHOR BOLTS	S-002	GENERAL NOTES
CONT. JN. EXPANSION ANCHOR BOLTS	S-003	TYPICAL DETAILS
10. The test load may be applied by using of a calibrated torque wrench for	S-004	TYPICAL DETAILS
torque-controlled expansion anchors.	S-005	TYPICAL DETAILS
11. The following criteria apply for the acceptance of installed anchors:	S-006	TYPICAL DETAILS
A. Torque wrench method: the applicable test torque must be reached within one-half	S-007	TYPICAL DETAILS
(1/2) turn of the nut.	S-008	TYPICAL DETAILS
	S-009	TYPICAL DETAILS
12. If any anchor fails testing, test all anchors of the same type, installed by the same	S-010	GENERAL NOTES
trade, not previously tested until twenty (20) consecutive anchors pass, then resume the initial test frequency.	S-011	GENERAL NOTES
	S-012	GENERAL NOTES
13. When installing drilled-in anchors in existing non-prestressed reinforced concrete,	S-200LG	FOUNDATION PLAN - LOWER GROUND
use care and caution to avoid cutting or damaging the existing reinforcing bars.	S-200LL	FRAMING PLAN - LOWER LEVEL
When installing them into existing prestressed concrete (pre- or post-tensioned), locate the prestressed tendons by using a non-destructive method prior to	S-201	FRAMING PLAN - LEVEL 01 / PLAZA
installation. Exercise extreme care and caution to avoid cutting or damaging the	S-202	FRAMING PLAN - LEVEL 02
tendons during installation. Maintain a minimum clearance of one inch between the	S-203	FRAMING PLAN - LEVEL 03
reinforcement and the drilled-in anchor.	S-204	FRAMING PLAN - LEVEL 04
14. If repar is appountered during the drilling, the contractor shall immediately terminate	S-205	FRAMING PLAN - LEVEL 05
<ol> <li>If rebar is encountered during the drilling, the contractor shall immediately terminate drilling and contact the engineer of record.</li> </ol>	S-206	FRAMING PLAN - LOWER ROOF
	S-207	FRAMING PLAN - UPPER ROOF
15. Locate reinforcement and confirm final anchor locations prior to fabricating plates,	S-208	ELEVATOR FRAMING PLANS
members, or other steel assemblies attached with mechanical anchors.	S-209 S-301	ELECTRICAL YARD PLANS MOMENT FRAME ELEVATIONS
16. If the concrete cracks during the installation of the anchor, the anchor shall be	S-302	MOMENT FRAME ELEVATIONS
removed or abandoned.	S-302	MOMENT FRAME ELEVATIONS
17. Unless otherwise noted, provide minimum embedment of anchors as follows:	S-304	BRACE ELEVATIONS
AnchorDiameter WedgeAnchor *	S-310	COLUMN SCHEDULE
	S-321	GRADE BEAM ELEVATIONS
Embedment	S-322	GRADE BEAM ELEVATIONS
3/8" (10 mm) 2"	S-323	GRADE BEAM ELEVATIONS
1/2" (12 mm) 2"	S-401	CONCRETE SECTIONS AND DETAILS
	S-402	CONCRETE SECTIONS AND DETAILS
	S-403	CONCRETE SECTIONS AND DETAILS
3/4" (20 mm) 3 1/4"	S-501	FOUNDATION SECTIONS AND DETAILS
* Min. embedments based on LARR #25701 and ICC-ES ESR 1917.	S-502	FOUNDATION SECTIONS AND DETAILS
19. For required test tergue values refer to LAPP #25701 and ICC ESP 1017, evaluation	S-503	FOUNDATION SECTIONS AND DETAILS
<ol> <li>For required test torque values refer to LARR #25701 and ICC-ESR 1917 evaluation service report and torque values as fallows:</li> </ol>	S-504	FOUNDATION SECTIONS AND DETAILS
	S-505	GRADE BEAM SECTIONS AND DETAILS
Anchor Diameter Torque	S-506	GRADE BEAM SECTIONS AND DETAILS
(in) (ft.lbs)	S-601	TYPICAL STEEL DETAILS
	S-602	TYPICAL STEEL DETAILS
3/8 25	S-603	STEEL DETAILS AND SECTIONS

110 19. Testing shall occur a minimum of 24 hours after installation of the subject anchors.

#### O. POWDER ACTUATED FASTENERS

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1. Powder actuated fastening systems shall be installed in normal weight and lightweight concrete, masonry and steel per the requirements of the CBC 2010 Section 1916.7 and ICC-ES Evaluation Services Report (ICC ESR-2269, LARR #25675) and as required by the manufacturer.

2. When installing powder actuated fasteners in existing non-prestressed reinforced concrete, use care and caution to avoid hitting the existing reinforcing bars. Maintain a minimum clearance of one inch between the reinforcement and the fastener.

3. PAF shall not be used to resist seismic shear forces except at interior non-load bearing. non-shear wall partition walls (as permitted by 2010 CBC section 1911.1.1) and components exempt from construction document review by 2010 CBC section 1615.1.12 (not permitted to take seismic shear by ICC-ES AC70 for any other conditions). PAF shall not be used to carry seismic tension loads (except for vertical seismic load produced by self weight of the components) or in cracked concrete unless approved for such loading by SEOR. 4. For minimum edge distance and spacing refer to LARR #25675 and ICC-2269

5. Tension testing of powder actuated fasteners installed in concrete shall comply with CBC 2010 Section 1916.7

6. Testing of powder actuated fasteners used to attach tracks of interior non-shear wall partitions for shear only, where there are at least three fasteners, is not required.

7. If any fasteners fails testing, test all fasteners of the same type, installed by the same trade, not previously tested until twenty (20) consecutive fasteners pass, then resume the initial test frequency.

8. PAF shall be installed per current LARR #25675 and ICC-ES-2269 evaluation reports. 9. PAF shall not be used in pre-stressed concrete unless non-destructive testing methods are used to locate strand and reinforcement prior to fastener installation.

10. Concrete fill depth above the top of metal deck must be a minimum of 3-1/4" at light weight concrete composite metal deck.

11. Power actuated fastener installed through low flutes of the metal deck shall meet the requirements of the installation criteria as specified in LARR #25675 and ICC-2269.

12. Test values for 0.157 DIA. X-U hilti shot pin:

					Installed Through Metal Deck Panel into Concrete		
Fastener Description			Minimum Embedment	-	Installed into Concrete	3-inch deep comp panel	oosite floor deck
				Tension Last Load			
			Tension Test Load	Upper Flute	Lower Flute		
			3/4" EMBED.	250	260	190	
Universal Knurled		X-U 0.157 DIA.	1" EMBED.	410	430	310	
Shank	7-0		1 1/4" EMBED.	630	590	400	
			1 1/2" EMBED.	630	590	400	

concrete strength fc > 2500 psi, high strength bolting, sprayed-on fireproofing, engineered masonry, high-lift grouting and high load diaphragms. 6. Field welding to be done by welders certified by the LADBS for structural steel. Continuous inspection

7. Shop welds must be performed in a LADBS licensed fabricator's shop.

8. LADBS licensed fabricator is required for structural steel.

9. A copy of the Los Angeles Research Report and/or conditions of listing shall be made available

#### Q. STRUCTURAL OBSERVATION:

1. Structural observation shall be provided in accordance with CBC section 1710 and LABC section 91.1710. Notify engineer in advance of the critical stages of construction so that engineer may schedule visits for structural observations. 2. The structural observer shall perform site visits at those at those steps in the progress of the work that allow for correction of deficiencies without substantial effort or uncovering of the work involved. At a minimum, the following significant construction stages require a site visit and an observation report from the structural observer:

A. After excavation and placement of reinforcing steel in the first pour of the spread footing, piles and pile caps prior to concrete placement and closing of forms. B. Erection of first steel moment frame before installation of finish material on wall that would cover any structural connections, and/or the anchorage system. C. Casting of first concrete basement wall prior to concrete placement and closing of forms. D. Prior to 1st deck pour at Lower Level, Level 02, Level 04 and Lower Roof. E At completion of the structural system.

Committee I-3: Structural Observation STRUCTURAL OBSERVATION PROGRAM AND DESIGNATION OF THE STRUCTURAL OBSERVER PROJECT ADDRESS: 2204 E Alcazar Street, Los Angeles, CA-90033 PERMIT APPL. NO.: Description of Work: USC Norris Healthcare Center HKS Inc.

Grand total: 56

STEEL DETAILS AND SECTIONS

STEEL DETAILS AND SECTIONS

STEEL SECTIONS AND DETAILS

STEEL SECTIONS AND DETAILS

STEEL SECTIONS AND DETAILS

STEEL SECTIONS AND DETAILS

STAIR #2 FRAMING PLANS

TYPICAL STUD DETAILS

TYPICAL STUD DETAILS

24 IS-611 ISTEEL SECTIONS AND DETAILS

Los Angeles Regional Uniform

code program

Owner: USC	Architect: HKS	Inc.	Engineer: <u>T</u>	TG Engineers
		OBSERVATION ems are required)		
Firm or Individual to be responsil				
Name: Edwin (Gevorg) Najari	in an	(626)463-2800		stration: 5145
FOUNDATION	WALL	FRAI	FRAME	
Footing, Stem Walls, Piers	Concrete	Steel Moment	Steel Moment Frame	
Mat Foundation	Masonry	Steel Braced Frame		☑ Steel Deck
🗹 Caisson, Piles, Grade Beams	□ Wood	Concrete Moment Frame		□ Wood
Stepp'g/Retain'g Foundation, Hillside Special Anchors	□ Others:	Masonry Wall Frame		□ Others:
□ Others:		Others:		

DECLARATION BY OWNER

LAMEDBS

DEPARTMENT OF BUILDING AND SAFETY

I, the Owner of the project, declare that the above listed firm or individual is hired by me to be the Structural Observer.

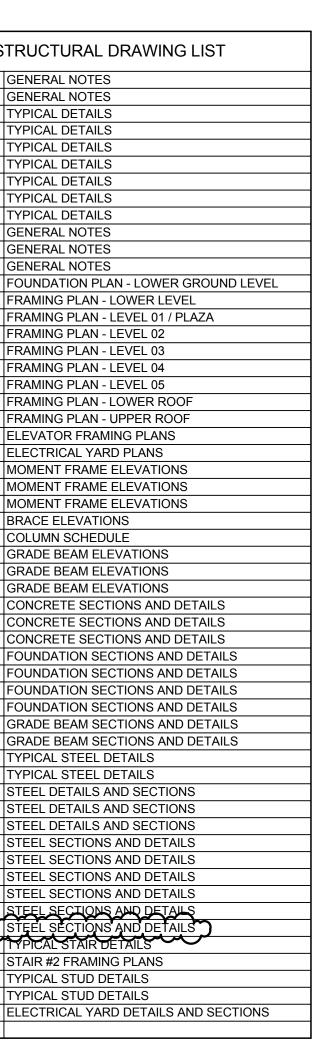
DECLARATION BY ARCHITECT OR ENGINEER OF RECORD (required if the Structural Observer is different from the Architect or Engineer of Record) I, the Architect or Engineer of record for the project, declare that the above listed firm or individual is designated by me to be responsible for the Structural Observation.

License No. Date

R. DEFERRED APPROVAL ITEMS:

IN/Form.08 (Part 2) (Rev. 1/1/2007

- 1. Curtain Wall System
- 2. Prefabricated stairs including handrails. 3. Strong Motion Accelerograph as per LABC 1613.10 (Information Bulletin: P/BC 2011-048). Tentative locations of the accelerographs are shown on S-200LL, S-203 and S-206.
- S. SCREW INSTALLATION INTO ELECTRICAL, MECHANICAL, MEDICAL OR ANY EQUIPMENT
- 1. Contractor shall provide maximum care and coordination, when installation of the screws into electrical & mechanical equipments is required.
- 2. Contractor must verify each location of screw to be installed, prior to any penetration, regardless of length of protrusion. 3. Penetration of screws through joined material should not be less than 3 exposed threads.
- Contractor shall verify at each case, so as not to damage the content and or function of the equipment.
- 4. Contractor shall provide epoxy, rezin cover, or any other required item as part of their means & methods to protect the sharp edges of the screw during the usage future and/or maintenance of the equipment.
- 5. The minimum spacing between centers of fasteners shall not be less than 3X fastener diameter. The minimum edge distance from the center of a fastener to the edge of any part shall not be less than 1.5X fastener diameter.
- 6. Use only screws that has been issued on ICC-ES report in accordance with provisions of ICC-ES-AC-118. 7. Screws shall have valid ICC report such as LARR #25678 (ICC-2196) or
- LARR #25904 (ICC-1408). Any substitution must be approved by SEOR.
- 8. 1/4" thru bolt may be used in lieu of screw for electrical equipment anchorage as shown on detail



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ARCHITECT HKS ARCHITECTS, INC. 10880 WILSHIRE BLVD. SUITE 1850 LOS ANGELES, CA 90024

STRUCTURAL ENGINEER TMAD TAYLOR & GAINES 300 N. LAKE AVENUE, 14TH FLOOR

MEP ENGINEER TMAD TAYLOR & GAINES 300 N. LAKE AVENUE, 14TH FLOOR PASADENA, CA 91101

PASADENA, CA 91101

**CIVIL ENGINEER** KPFF CONSULTING ENGINEERS 6080 CENTER DRIVE, STE. 700 LOS ANGELES, CA 90045

LANDSCAPE ARCHITECT FONG HART SCHNEIDER - PARTNERS 31742 COAST HIGHWAY LAGUNA BEACH, CA 92651



HEALTH **SCIENCES CAMPUS** 

Norris Healthcare Center

**CORE AND SHELL** 2204 E Alcazar Street.

Los Angeles, CA 90033

OWNER UNIVERSITY OF SOUTHERN CALIFORNIA 2001 N. SOTO STREET, SBA #329 LOS ANGELES, CA 90032



REVIS	SION		
No.	DESCRIPTION	DATE	
_1	BACK CHECK	09/30/2014	
2	DEL 1	10/21/2014	

<u>2 RFI-1</u> 10/21/2014 3 LADBS BACKCHECK 01/16/2015 20 LADBS BUILDING 3/24/2015 24 Delta 24 Revisions 6/06/2016

HKS PROJECT NUMBER 15002.200 3/24/2015 LADBS BUILDING PERMIT SHEET TITLE **GENERAL NOTES** 

SHEET NO

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4) Other reinforcing steel.	forces in intermediate and special moment frames, and boundary elements of special structural walls of concrete and shear	X		AWS D1	1.4 ACI 318: Section	4 3.5.2	
4) Other reinforcing steel.	reinforcement.						
a. Details such as bracing and stiffening.		X	x				
b. Member locations.		:	]				
TABLE 1704.4 REQUIRED VERIFICATION AND INSPECTION OF CONCRETE CONSTRUCTION         TABLE 1704.4 REQUIRED VERIFICATION AND INSPECTION OF CONCRETE CONSTRUCTION         VERIFICATION AND INSPECTION         NEMPTION AND INSPECTION         VERIFICATION AND INSPECTION         NEMPTION AND INSPECTION         IBC REFERENCED STANDARD         IBC REFERENCED STANDARD         IBC REFERENCED STANDARD         INSPECTION AND INSPECTION         VERIFICATION AND INSPECTION         INSPECTION OF CONCRETE CONSTRUCTION         INSPECTION OF CONCRETE CONSTRUCTION         INSPECTION OF CONCRETE CONSTRUCTION         INSPECTION OF CONCRETE CONSTRUCTION         INSPECTION of relinforcing steel, including prestressing tendons, and placement.       —       X       ACI 318: 3.5, 7.1-7.7       1913.4         Inspection of reinforcing steel, including in accordance with Table 1704.3, Item 5b.       —       ACI 318: 3.5, 2       —         ACI 318: 1.5, 1.5       1911.5, 1310         INSpection of bolts to be installed in concrete prior to and during placement of concrete where allowable loads have been increased or where strangth design is used. <th cols<="" td=""><td></td><td></td><td></td><td></td><td>_</td><td>1704.3.2</td></th>	<td></td> <td></td> <td></td> <td></td> <td>_</td> <td>1704.3.2</td>					_	1704.3.2
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specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete.XASTM C 31 ACI 318: 5.6, 5.81913.10Inspection of concrete and shotcrete placement for proper application techniques.X—ACI 318: 5.9, 5.101913.6, 1913.7, 19Inspection for maintenance of specified curing temperature and techniques.—XACI 318: 5.11-5.131913.9Inspection of prestressed concrete: a. Application of prestressing forces. b.Grouting of bonded prestressing tendons in the seismic-force-resisting system.X—ACI 318: 18.20 ACI 318: 18.18.4—	· · · · · · · · · · · · · · · · · · ·		X			1904.2.2, 1913.2, 1913.3	
for proper application techniques.       X       —       ACI 318: 5.9, 5.10       1913.6, 1913.7, 19         3. Inspection for maintenance of specified curing temperature and techniques.       —       X       ACI 318: 5.11-5.13       1913.9         9. Inspection of prestressed concrete:       a. Application of prestressing forces.       X       —       ACI 318: 18.20         b. Grouting of bonded prestressing tendons in the seismic-force-resisting system.       X       —       ACI 318: 18.18.4       —	specimens for strength tests, perform slump and air content tests, and determine the temperature of the concrete.	X		·	ASTM C 31	1913.10	
temperature and techniques.    X     ACI 318: 5.11-5.13     1913.9       0. Inspection of prestressed concrete:     a. Application of prestressing forces.     X    ACI 318: 18.20       b. Grouting of bonded prestressing tendons in the seismic-force-resisting system.     X    ACI 318: 18.20	for proper application techniques.	X	· · · ·	AC	CI 318: 5.9, 5.10	1913.6, 1913.7, 1913.8	
a. Application of prestressing forces. b.Grouting of bonded prestressing tendons in the seismic-force-resisting system.			X		1 318: 5.11-5.13	1913.9	
). Erection of precast concrete members X ACI 318: Ch. 16	) Increation of protection of	X X	· · · · · ·			· · · · · · · · · · · · · · · · · · ·	
Verification of in-situ congrate strength prior to	a. Application of prestressing forces. b.Grouting of bonded prestressing tendons in		X	A	CI 318: Ch. 16		
stressing of tendons in posttensioned concrete and prior to removal of shores and forms from beams and structural slabs.	<ul> <li>a. Application of prestressing forces.</li> <li>b.Grouting of bonded prestressing tendons in the seismic-force-resisting system.</li> <li>b. Erection of precast concrete members.</li> </ul>				ACI 318: 6.2	 	
2. Inspect formwork for shape, location and dimensions of the concrete member being X ACI 318: 6.1.1	<ul> <li>a. Application of prestressing forces.</li> <li>b.Grouting of bonded prestressing tendons in the seismic-force-resisting system.</li> <li>b. Erection of precast concrete members.</li> <li>c. Verification of in-situ concrete strength, prior to stressing of tendons in posttensioned concrete and prior to removal of shores and forms from</li> </ul>		X .				
r SI: 1 inch = 25.4 mm. Where applicable, see also Section 1707.1, Special inspection for seismic resistance.	<ul> <li>a. Application of prestressing forces.</li> <li>b. Grouting of bonded prestressing tendons in the seismic-force-resisting system.</li> <li>b. Erection of precast concrete members.</li> <li>c. Verification of in-situ concrete strength, prior to stressing of tendons in posttensioned concrete and prior to removal of shores and forms from beams and structural slabs.</li> <li>c. Inspect formwork for shape, location and dimensions of the concrete member being</li> </ul>				ACI 318: 6.1.1		

c. Location of re connectors, t and anchorag \_\_\_\_\_ d. Prestressing ····· e. Grade and si tendons and a \_\_\_\_\_ During constructio a. Size and loca elements. \_\_\_\_\_w b. Type, size ar including oth of masonry t frames or oth \_\_\_\_\_ c. Specified size reinforcemen prestressing anchorages. d. Welding of r e. Preparation, protection of weather (terr or hot weathe 90°F). f. Application a prestressing : VERIFICATION 6. Prior to grouting, a. Grout space b. Placement of connectors, tendons and \_\_\_\_\_ c. Proportions and prestres tendons. ...... d. Construction \_\_\_\_\_ . Grout placement ensure compliant ------

a. Grouting of tendons. 8. Preparation of any mens, mortar spec shall be observed. For SI:  $^{\circ}C = [(^{\circ}F) - 32]/1.8$ . VERIFICATIO 1. Compliance with

	sions of the cor approved subm
2.	Verification of tion and for eve construction.
3.	Verification of premixed or pro- delivered to the
4.	Verification of ered to the site
5.	The following
	a. Proportio grout and tendons.
	b. Placemen construct
	c. Placemen and prest anchorage
	d. Grout spa
	e. Placemen
	f. Placemen
	g. Size and
	h. Type, size including masonry or other c
	i. Specified reinforce prestressi
	j. Welding o
	k. Preparatio of mason (temperat weather (
	I. Application prestression
6.	Preparation of

LEVEL 1 REQUIRED		3LE 1704.5.1 ID INSPECTION (	F MASONRY CON	ISTRUCTION	$\gamma$		LE 1704.7 ON AND INSPECTION OF SOILS	
	FREQUENCY O		· · · · ·	FERENCE FOR CRIT	ERIA	VERIFICATION AND INSPECTION TASK	CONTINUOUS DURING	PERIODICALLY DURIN
VERIFICATION AND INSPECTION	CONTINUOUS	PERIODIC	IBC SECTION	TMS 402/ACI 530/ASCE 5°	TMS 602/ACI 530.1/ASCE 6ª	1. Verify materials below shallow foundations are adequate to achieve the design bearing		x
Compliance with required inspection pro- visions of the construction documents and he approved submittals shall be verified.		Х	<u> </u>	     	Art. 1.5	<ul><li>capacity.</li><li>2. Verify excavations are extended to proper depth and have reached proper material.</li></ul>	_	x
Verification of $f_m$ and $f_{AAC}$ prior to con-			· ·			<ol> <li>Perform classification and testing of compacted fill materials.</li> </ol>		X
ruction except where specifically sempted by this code.		X			Art. 1.4B	<ol> <li>Verify use of proper materials, densities and lift thicknesses during placement and compaction of compacted fill.</li> </ol>	Xª	X <sup>a</sup>
rification of slump flow and VSI as ivered to the site for self-consolidating but.	X	<u> </u>			Art. 1.5B.1.b.3	5. Prior to placement of compacted fill, observe subgrade and verify that site has been prepared properly.		х
As masonry construction begins, the follow	ing shall be verifie	d to ensure compl	iance:	*)		a. Frequency of special inspections to be d	etermined by the registered d	esion professional
a. Proportions of site-prepared mortar.		X		_	Art. 2.6A	responsible for the project.	, ,	0
b. Construction of mortar joints.		X .			Art. 3.3B		ABLE 1704.9	
c. Location of reinforcement, connectors, prestressing tendons		х			Art. 3.4, 3.6A	REQUIRED VERIFICATION AND INSPECTIO VERIFICATION AND INSPECTION TASK	N OF CAST-IN-PLACE DEEP FO	
and anchorages.		**		· · · · ·		1. Observe drilling operations and maintain complete and	x	
d. Prestressing technique,		X			Art. 3.6B	accurate records for each element.		·····
e. Grade and size of prestressing tendons and anchorages.		X	<u> </u>		Art. 2.4B, 2.4H	<ol> <li>Verify placement locations and plumbness, confirm element diameters, bell diameters (if applicable), lengths, embedment into bedrock (if applicable) and adequate end-bearing strata</li> </ol>	x	
. During construction the inspection program	shall verify:					capacity. Record concrete or grout volumes.	······································	
a. Size and location of structural elements.	· · ·	X			Art. 3.3F	3. For concrete elements, perform additional inspections in accordance with Section 1704.4.	·	
b. Type, size and location of anchors, including other details of anchorage of masonry to structural members, frames or other construction.		<b>X</b>		Sec. 1.2.2(e), 1.16.1				Jul
c. Specified size, grade and type of reinforcement, anchor bolts, prestressing tendons and anchorages.		<b>X</b> .	· · ·	Sec. 1.15	Art. 2.4, 3.4			
d. Welding of reinforcing bars.	Х			Sec. 2.1.9.7.2, 3.3.3.4(b)		$\int$		
e. Preparation, construction and protection of masonry during cold weather (temperature below 40°F) or hot weather (temperature above 90°F).	:  	X	Scc. 2104.3, 2104.4		Art. 1.8C, 1.8D			
f. Application and measurement of prestressing force.	x				Art. 3.6B	$\rightarrow$		

TABLE 1704.5.1—continued LEVEL 1 REQUIRED VERIFICATION AND INSPECTION OF MASONRY CONSTRUCTION					
	FREQUENCY OF INSPECTION		REFERENCE FOR CRITERIA		
ON AND INSPECTION	CONTINUOUS	PERIODIC	IBC SECTION	TMS 402/ACI 530/ASCE 5ª	TMS 602/ACI 530.1/ASCE 6ª
g, the following shall be ve	rified to ensure com	pliance:			
ce is clean.		Х		<u> </u>	Art. 3,2D
t of reinforcement and s, and prestressing nd anchorages.	—	x		Sec. 1.13	Art. 3.4
ns of site-prepared grout ressing grout for bonded		x			Art. 2.6B
ion of mortar joints.		X			Art. 3.3B
nt shall be verified to nce:	x				Art. 3.5
of prestressing bonded	x			_	Art. 3.6C
any required grout speci- pecimens and/or prisms ed.		Х	Sec. 2105.2.2, 2105.3		Art. 1.4

#### a. The specific standards referenced are those listed in Chapter 35.

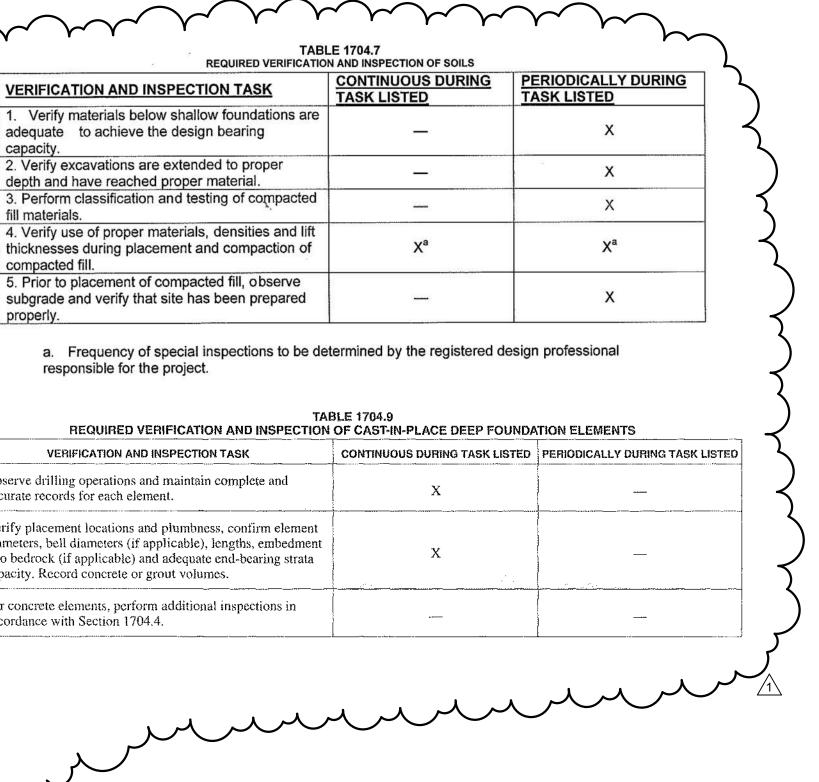
TABLE 1704.5.3	
LEVEL 2 REQUIRED VERIFICATION AND INSPECTION OF MASONRY CONSTRUCT	ION

	REFEREN		FERENCE FOR CRI	RENCE FOR CRITERIA	
VERIFICATION AND INSPECTION	CONTINUOUS	PERIODIC	IBC SECTION	TMS 402/ACI 530/ASCE 5 <sup>4</sup>	TMS 602/ACI 530.1/ASCE 6ª
<ol> <li>Compliance with required inspection provi- sions of the construction documents and the approved submittals.</li> </ol>		X			Art. 1.5
2. Verification of $f_m$ and $f_{AAC}$ prior to construction and for every 5,000 square feet during construction.		X			Art. 1.4B
<ol> <li>Verification of proportions of materials in premixed or preblended mortar and grout as delivered to the site.</li> </ol>		x			Art. 1.5B
4. Verification of slump flow and VSI as delivered to the site for self-consolidating grout.	Х				Art. 1.5B.1.b.3
5. The following shall be verified to ensure comp	liance:				······································
<ul> <li>a. Proportions of site-prepared mortar, grout and prestressing grout for bonded tendons.</li> </ul>	_	X			Art. 2.6A
b. Placement of masonry units and construction of mortar joints.		X			Art. 3.3B
c. Placement of reinforcement, connectors and prestressing tendons and anchorages.		X		Sec. 1.15	Art. 3.4, 3.6A
d. Grout space prior to grout.	X				Art. 3.2D
e. Placement of grout.	X				Art, 3.5
f. Placement of prestressing grout.	X				Art. 3.6C
g. Size and location of structural elements.		x			Art. 3.3F
h. Type, size and location of anchors, including other details of anchorage of masonry to structural members, frames or other construction.	X			Sec.1.2.2(e), 1.16.1	
i. Specified size, grade and type of reinforcement, anchor bolts, prestressing tendons and anchorages.		x		Sec. 1.15	Art. 2.4, 3.4
j. Welding of reinforcing bars,	х	<u> </u>		Sec. 2.1.9.7.2, 3.3.3.4 (b)	
k. Preparation, construction and protection of masonry during cold weather (temperature below 40°F) or hot weather (temperature above 90°F).		X	Sec. 2104.3, 2104.4		Art. 1.8C, 1.8D
<ol> <li>Application and measurement of prestressing force.</li> </ol>	X				Art. 3.6B
<ol> <li>Preparation of any required grout specimens and/or prisms shall be observed.</li> </ol>	X		Sec. 2105.2.2, 2105.3	· · · · · · · · · · · · · · · · · · ·	Art. 1.4
6. Preparation of any required grout specimens	X				

VERIFICATION AND INSPECTION TASK	CONTINUC
	TASK LIST
<ol> <li>Verify materials below shallow foundations are adequate to achieve the design bearing capacity.</li> </ol>	
<ol> <li>Verify excavations are extended to proper depth and have reached proper material.</li> </ol>	
3. Perform classification and testing of compacted fill materials.	
4. Verify use of proper materials, densities and lift thicknesses during placement and compaction of compacted fill.	
5. Prior to placement of compacted fill, observe subgrade and verify that site has been prepared properly.	

4	BLE 1704.9
REQUIRED VERIFICATION AND INSPECTION	OF CAST-IN-I
VERIFICATION AND INSPECTION TASK	CONTINUOUS

].	Observe drilling operations and maintain complete and accurate records for each element.	
2.	Verify placement locations and plumbness, confirm element diameters, bell diameters (if applicable), lengths, embedment into bedrock (if applicable) and adequate end-bearing strata capacity. Record concrete or grout volumes.	
3.	For concrete elements, perform additional inspections in accordance with Section 1704.4.	



A. DESIGN BASIS	
	I City of Los Angeles Building Code, based on lition and provides for the following loads:
1. Occupancy Category: III	
2. Live Loads:	
Roofs Floors Corridor Mechanical Driveway at Lower Level	<ul> <li>20 PSF</li> <li>50 PSF (Reducible)with 20 PSF allowance for partition</li> <li>100 PSF</li> <li>50 PSF (Unreducible)</li> <li>250 PSF (Unreducible)</li> <li>-At areas between GL F/H6 and 1/2 )</li> </ul>
Plaza at Lower Level Stairs and exit facilities 100 PSF (	100 PSF (Unreducible) At areas between GL A/D and 4/6) Unreducible)
3. Wind Loads	
Basic Wind Speed = 85 MPH (3 sec Exposure = B Iw = 1.15	cond gust)
4. Seismic Loads (Mapped response s	spectrum as per 2010 CBC)
Besponse Modification Factor, R Design Base Shear = 870 kips	743 kips = 0.08 (Both directions)
B. QUALITY CONTROL	
Owner shall engage an independen Continuous special inspection is req	
ITEM	<u>REMARKS</u>
<ol> <li>Soil Excavations</li> <li>Concrete with f 'c~S&gt; 2,500 psi</li> </ol>	

Special Inspector shall provide a daily report and final conformance report

to the City.

## C. ABBREVIATIONS

3. High Strength Bolts

5. CMU Wall Construction

7. Sprayed-on fireproofing

6. Expansion/Epoxy Anchors

4. Field Welding

]	Diameter	Horiz.	Horizontal
	Number or pounds	Intr.	Interior
D	At	Jt.	Joint
	Camber	Lt. Wt.	Lightweight
L	Center line	M.B.	Machine Bolt
3"	Slab depression	Max.	Maximum
.В.	Anchor Bolt	Mechl.	Mechanical
BV.	Above	Mfr.	Manufacturer
dd'l.	Additional	Min.	Minimum
nch.	Anchor	Mtl.	Metal
.O.F.	Bottom of Footing	N.I.C.	Not in Contract
m.	Beam	N.T.S.	Not to Scale
ott.	Bottom	No.	Number
twn.	Between	0.C.	On Center
lr.	Clear	O.H.	Opposite Hand
ol.	Column	Pc.	Piece
conc.	Concrete	P.H.	Penthouse
cont.	Continuous	PI.	Plate
et.	Detail	Plcs.	Places
im.	Dimension	RBS	Reduced Beam Section
wg.	Drawing	Reinf.	Reinforcing
wl.	Dowel	S.	Footing Step
.F.	Each Face	Sched.	Schedule
.W.	Each Way	Sect.	Section
a.	Each	Sep'n.	Separation
L	Elevation	Sim.	Similar
lectl.	Electrical	Spec.	Specification
lev.	Elevator or Elevation	Sq.	Square
.O.S.	Edge of Slab	Std.	Standard
xist.	Existing	Stiff.	Stiffener
xp.	Expansion	Stl.	Steel
xtr.	Exterior	Suppt.	Support
.O.C.	Face of Concrete	Sym.	Symmetrical
.0.S.	Face of Stud	T.O.	Top of
.O.W.	Face of Wall	T.O.S.	Top of Steel
dn.	Foundation	IQU	Top of Wall
in.	Finish	<b>T</b> SW	Top Seam Weld 3
.F.	Finish Floor	Thk.	Thick
lr.	Floor	Тур.	Typical
rmg.	Framing	U.N.O.	Unless Noted Otherwise
tg.	Footing	V.O.J.	Verify on Job
ba.	Gauge	V.O.S.	Verify on Site
alv.	Galvanized	Vert.	Vertical
Br. Bm.	Grade Beam	W.P.	Work Point
I.S.B.	High Strength Bolt	Wt.	Weight
		,	14/01

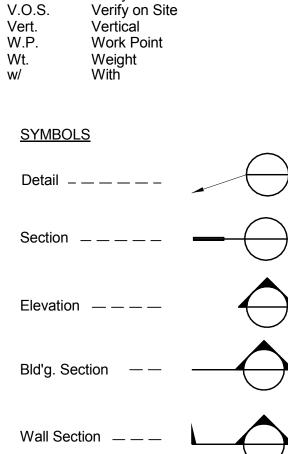
## D. LEGEND

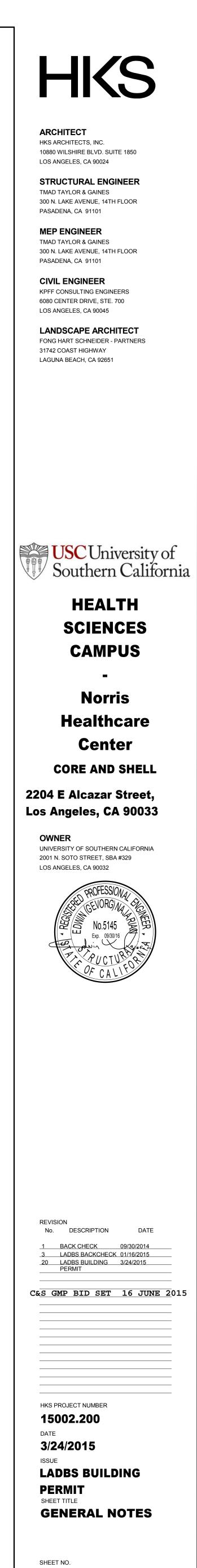
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MATERIALS	
Earth	
Concrete - Poured in Place	
Slab Depression	-2"
Metal Stud	
Steel	
Gravel	
Grout or Drypack	

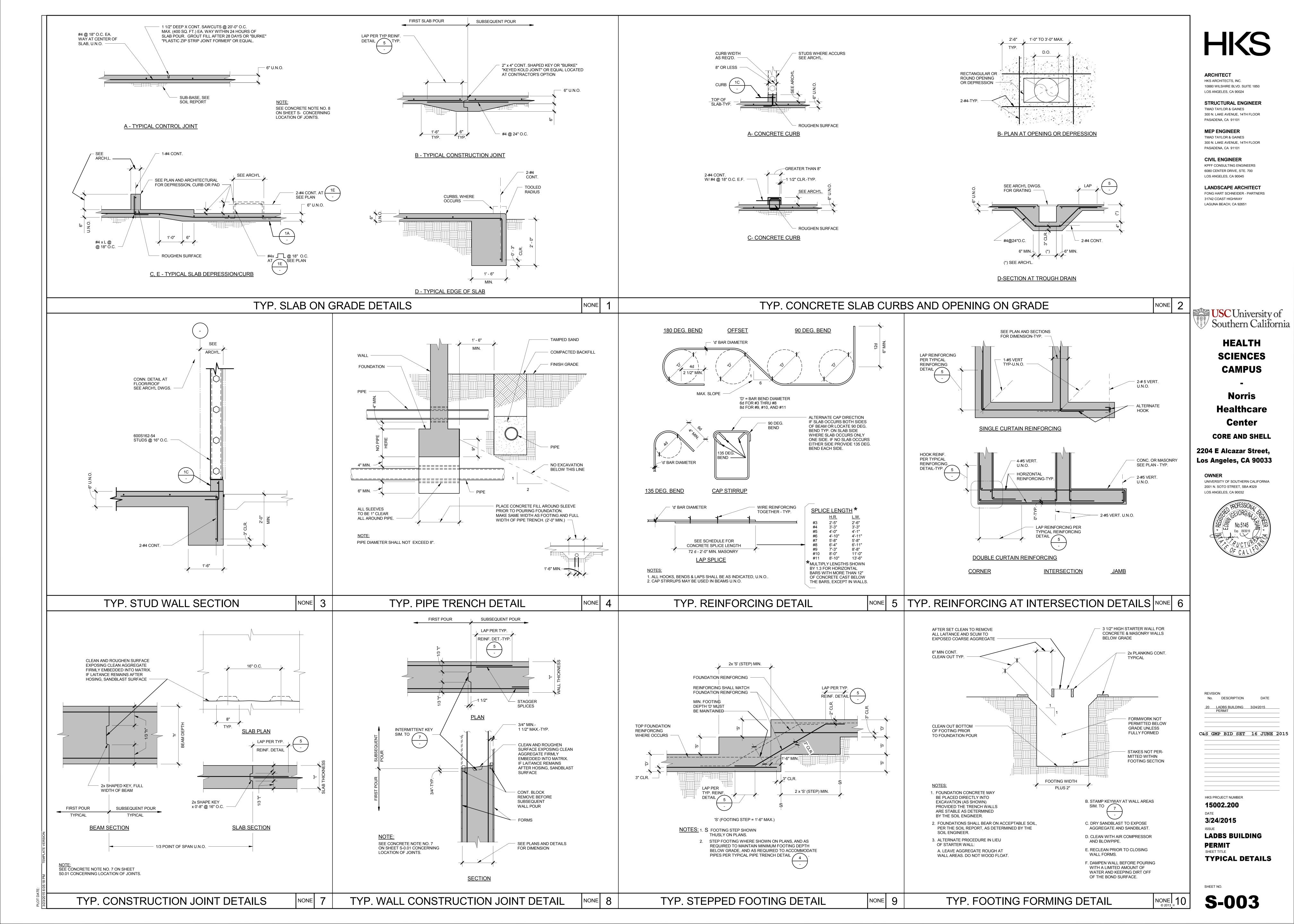
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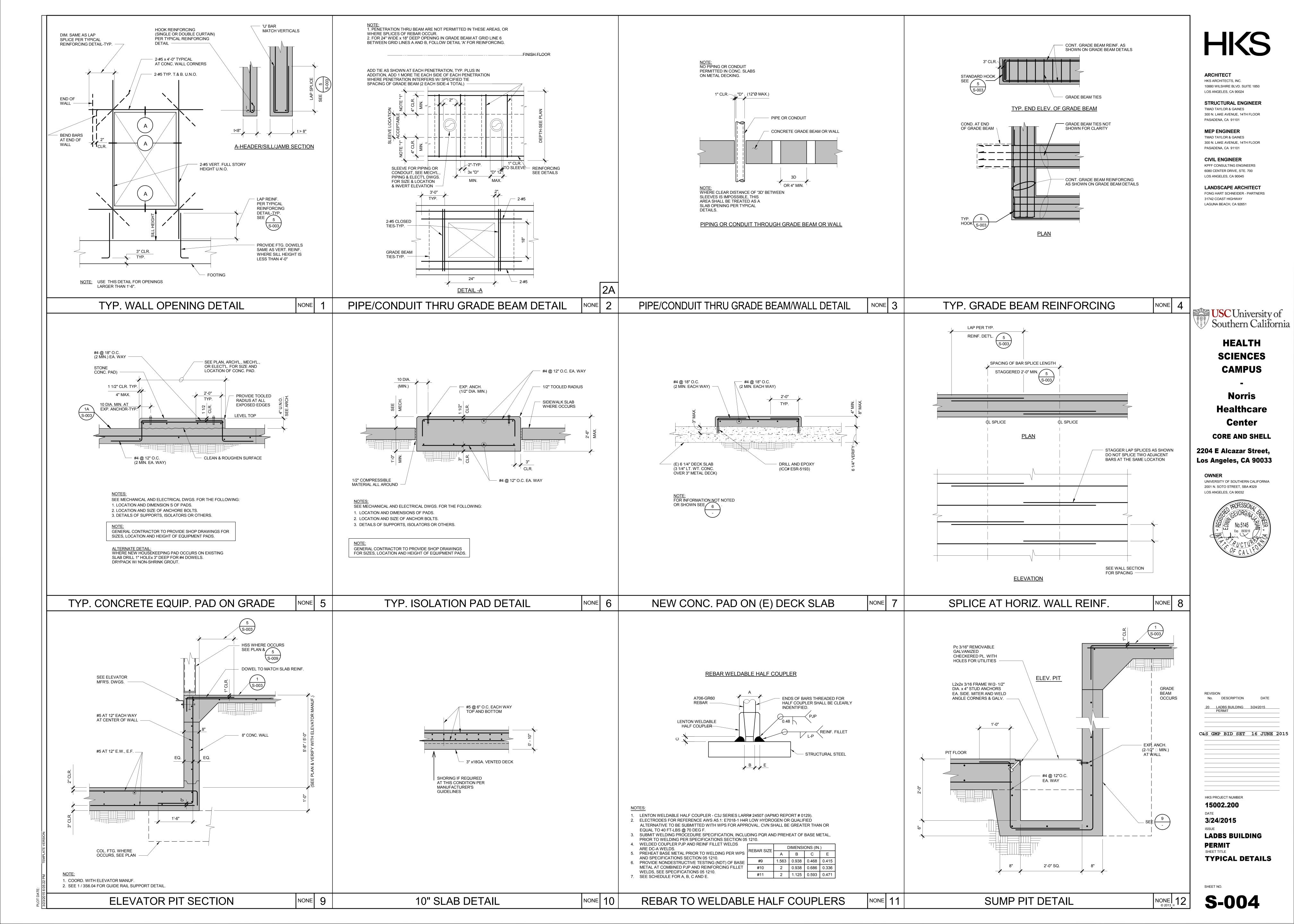
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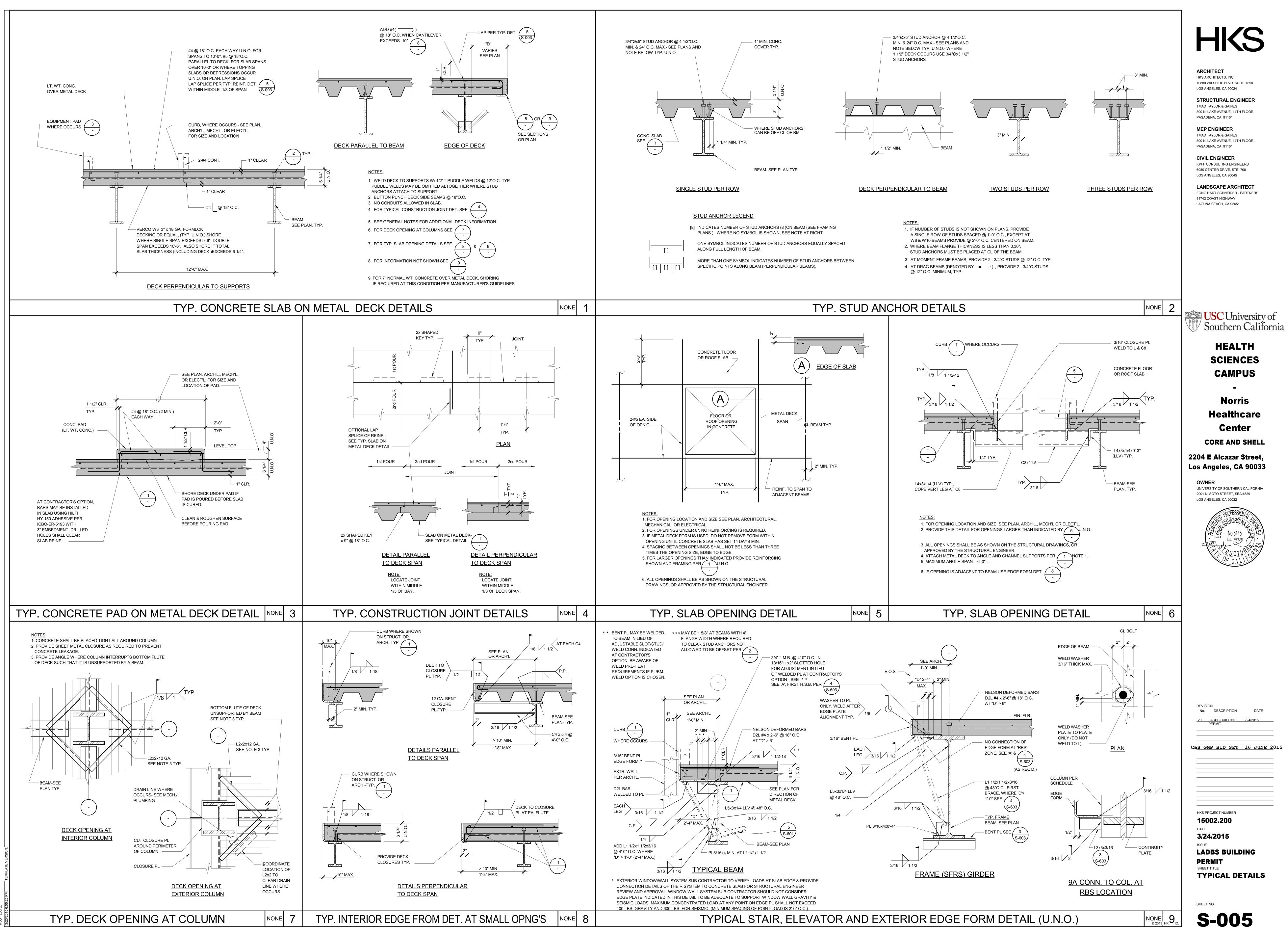


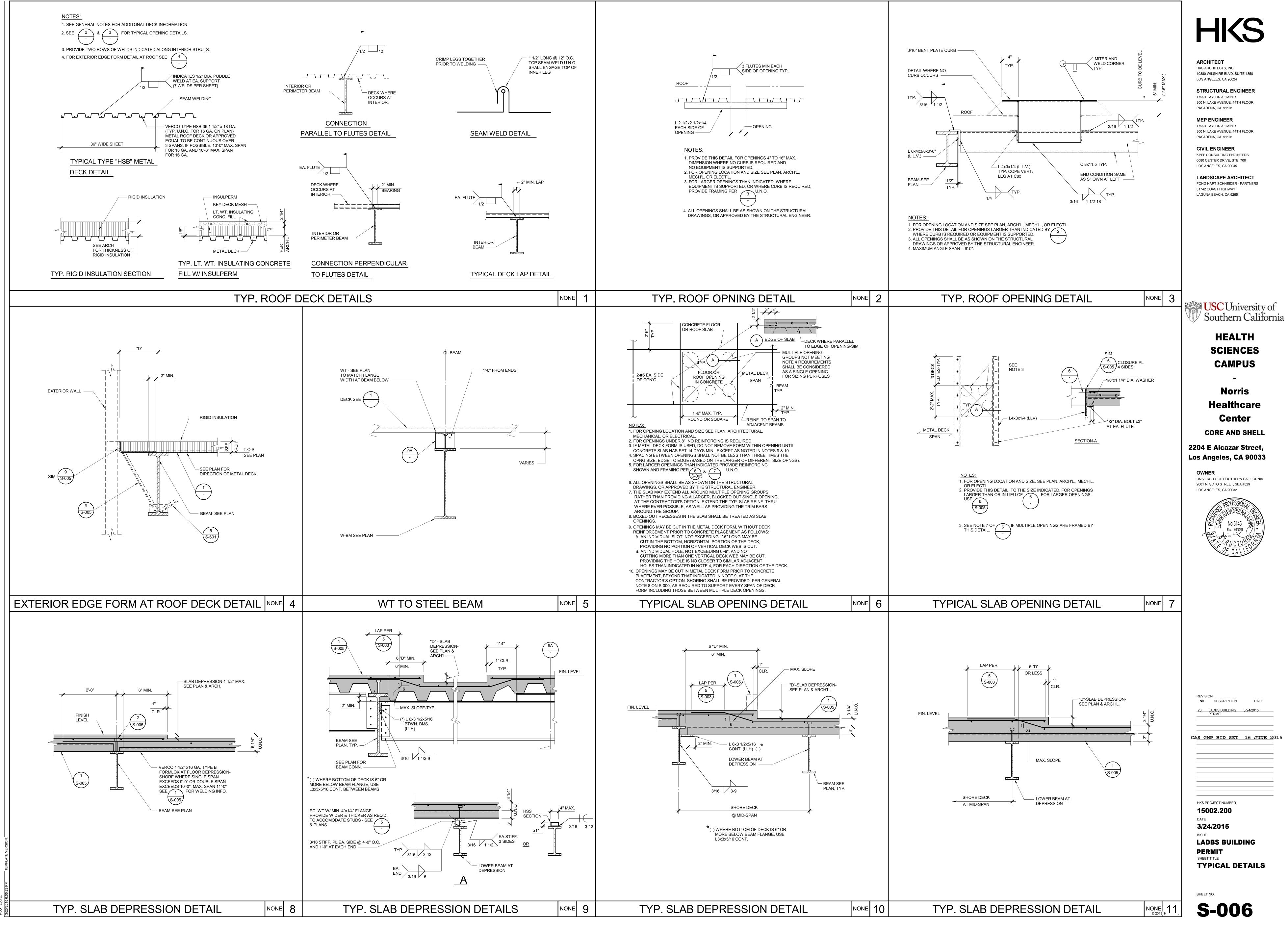


**S-002** 

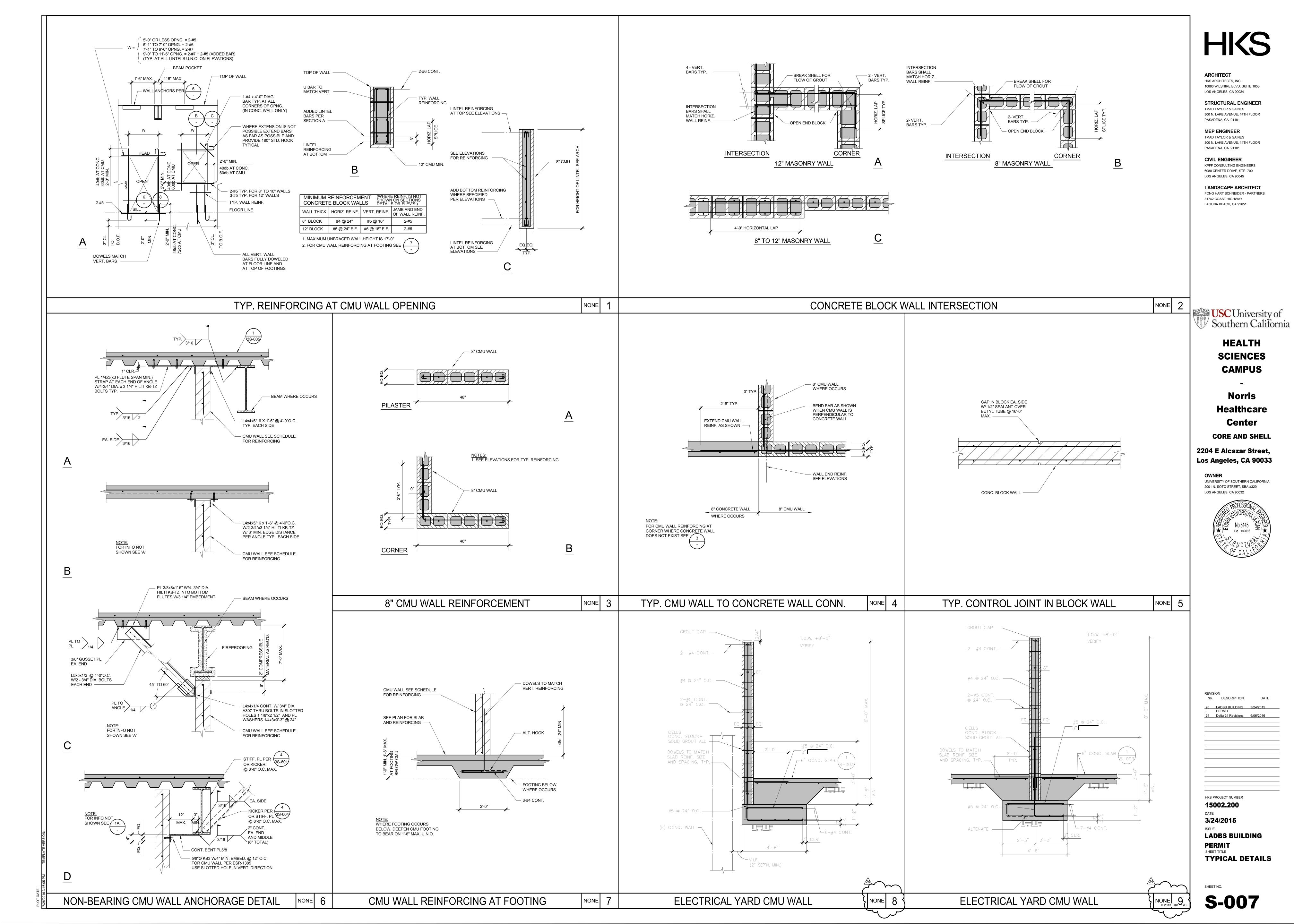


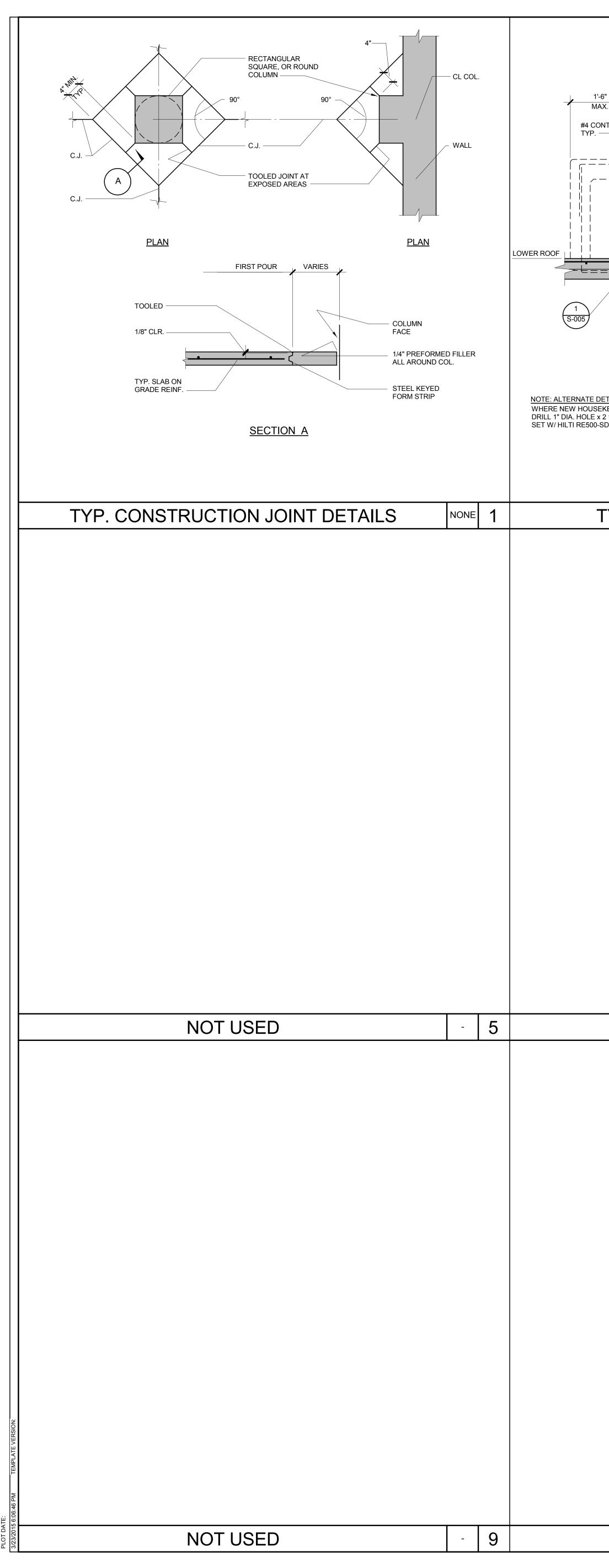






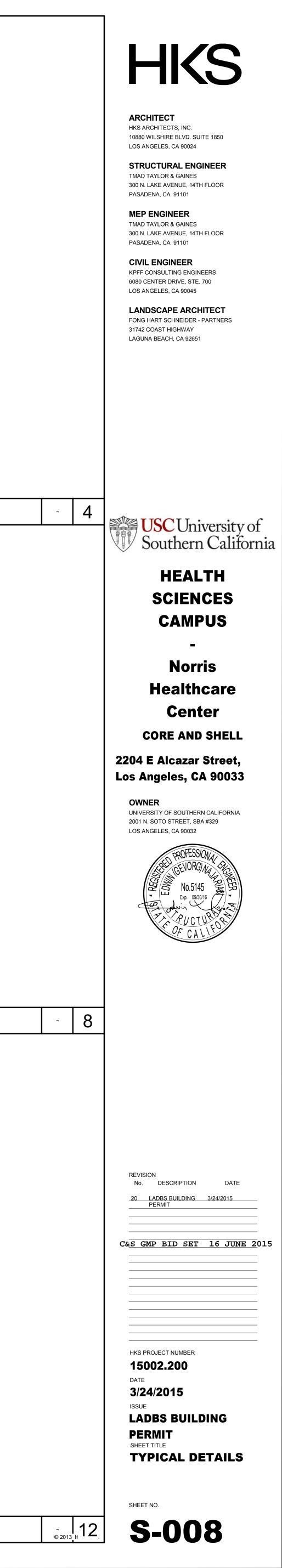


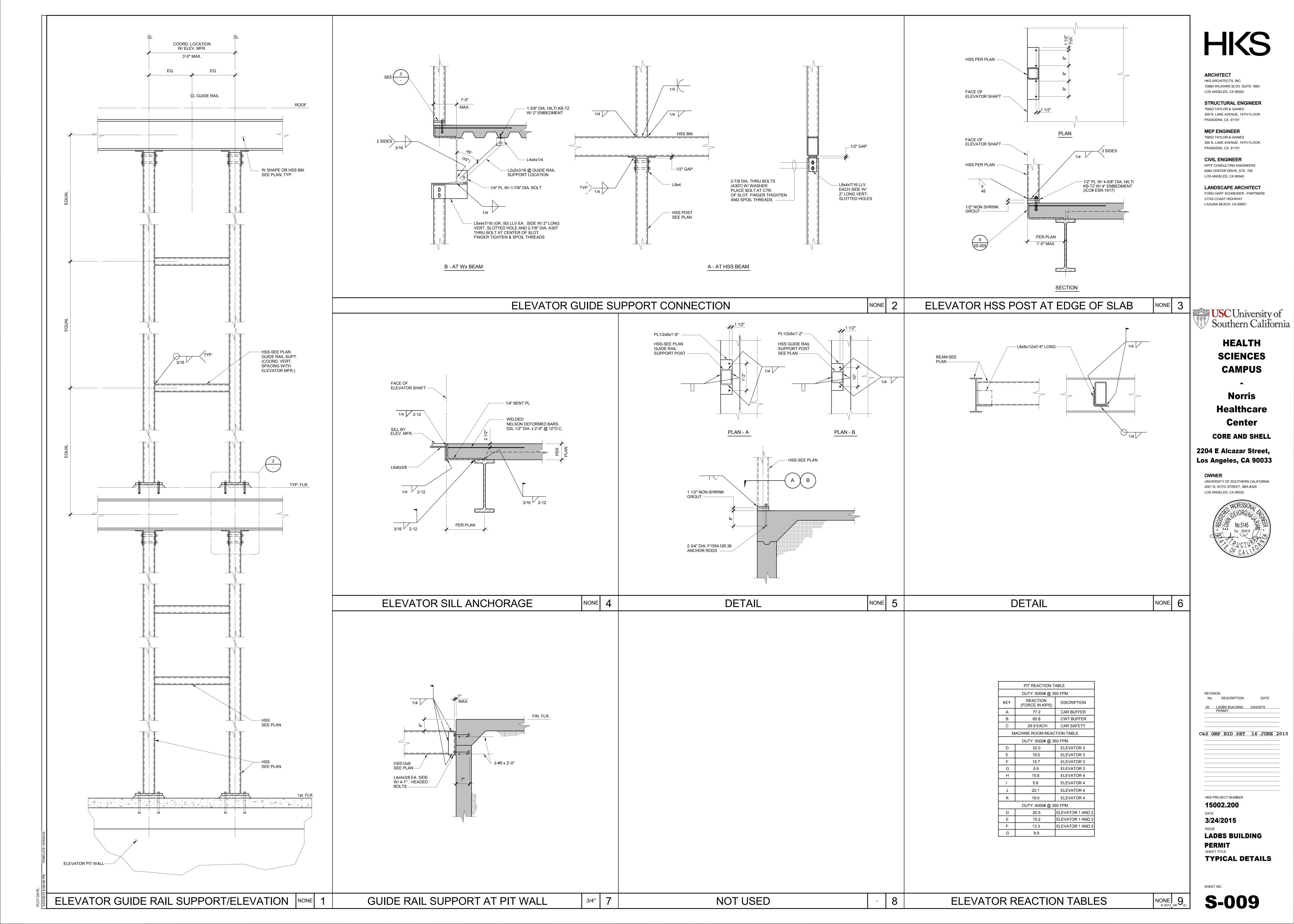




I'-B"       I'-SPAN (10'-0" MAX.)         IAX       9"         ONT.       HIN         ANCHORAGE       #5 @ 18" O.C.         I'-B"       I'-B"         I'-B"       I'-B"	LEVEL 12" O.C. WL. Towl.	NTERIOR 9 9 5005 4 @ 18" 0.C.
TYP. CONCRETE PAD DETAIL	NONE 2	TYP. EXTERIOR EDGE FROM A
NOT USED	- 6	NOT USED
NOT USED	- 10	NOT USED

5 S-005		
#4 @ 18"O.C.		
AT OPENG. DETAIL	3	NOT USED
-	7	NOT USED
-	11	NOT USED





#### STANDARD QUALITY ASSURANCE PLAN

#### I. PURPOSE

The Standard Quality Assurance Plan (hereinafter referred to as "Standard QA Plan") for steel moment frames provides specifications, procedures, and illustrative details to comply with the requirements of the 2002 Los Angeles Building Code. The quality assurance requirements described in this Standard QA Plan are intended to promote public safety and welfare by standardizing inspections, tests, and all other applicable measures that ensure substantial compliance with the code performance objectives of steel moment frame connections.

II. HOW TO USE THIS STANDARD QA PLAN

To use the Standard QA Plan, follow the steps outlined below:

- 1. Standard QA Plan shall be attached to or incorporated in the structural
- 2. Where the Standard QA Plan is attached to the structural plan, the
- Engineer of Record shall:
- a. Identify the type of steel moment frame to be used in the building or structure by placing an "X" mark in the box below:
- □ SPECIAL MOMENT FRAME (SMF)
- □ INTERMEDIATE MOMENT FRAME (IMF)
- □ ORDINARY MOMENT FRAME (OMF)
- b. Place a NOTE on the structural plan stating "All specifications, tables, and notes in the City of Los Angeles' Standard Quality Assurance Plan for Steel Moment Frames shall be part of this
- approved structural plan. c. Sign and stamp the Standard QA Plan in the box provided at the lower right corner of each sheet.

3. Where the Standard QA Plan is incorporated directly in the structural plan, the Engineer of Record shall place a NOTE on the structural plan

- to clearly indicate the type of steel moment frame to be used in the building or structure.
- 4. All of the quality assurance requirements listed in the Standard QA Plan shall be applied to special moment frames, intermediate moment frames, and ordinary moment frames, unless noted otherwise herein.
- 5. Organize and submit all reports required in Table 1 on Sheet 2 to the City Building Inspector in a timely manner for review and approval.
- 6. The procedures, specifications and illustrative details as described in the Standard QA Plan shall not exempt the Engineer of Record from using engineering judgment in determining the suitability of applying the Standard QA Plan to any welded connections. Any deviations in the quality assurance requirement as specified in the Standard QA Plan shall comply with Part III Item 5 of the Standard QA Plan.

#### **III. GENERAL REQUIREMENTS**

## 1. Referenced Documents

The design and construction of steel moment frames shall be in compliance with the following a. City of Los Angeles Building Code, 2002 Edition (hereinafter referred

- to as "LABC").
- b. AISC Seismic Provisions for Structural Steel Buildings, Part I and Part III, dated May 21, 2002 (hereinafter referred to as "AISC Seismic").
- c. AWS D1.1/D1.1M:2002 Structural Welding Code Steel (hereinafter referred to as "AWS").

#### 2. Material Specifications

- a. Structural steel shall comply with UBC Standard 22-1 and the following ASTM standard specifications:
- ...ASTM A572 (50), A913 (50), A992 i. Wide flange shapes.. ii. Continuity, doubler and column base plates, shear tabs....ASTM A36
- ..ASTM F1554 iii. Anchor bolts at column base plates. iv. Fabricate and erect structural steel in compliance with either the 2001 Edition of AISC "Load and Resistance Factor Design
- Specification for Structural Steel Buildings" (hereinafter referred to as "AISC LRFD Specification") or 1989 Edition of the AISC "Allowable Stess Design Specification for Structural Steel Buildings" (hereinafter referred to as "AISC ASD Specification"). v. Steel having dual ASTM designation shall be clearly identified on
- each specific plan detail. b. High strength bolts shall comply with the following requirements and
- ASTM standard specifications: ....ASTM A325, A490 i. High strength bolts, nuts, and washers......
- ii. Installed bolts in accordance with the "Specifications for Structural Joints using ASTM A325 or A490 Bolts." iii. Tighten bolts to a snug tight condition that is at least the minimum
- proper tension and verify using a calibrated tension measuring device.
- Slip critical high strength bolts are required.
- v. All faying surfaces of connections with high strength fasteners shall be prepared as required for Class A per the AISC Seismic Section 72
- c. Filler metal properties and specifications shall be as follows: i. Electrodes shall be of a low-hydrogen type conforming to AWS specifications as referenced in Table 7 on Sheet 2.
- ii. Filler metals shall be classified for nominal 70 ksi tensile strength. iii. The maximum permitted electrode diameter shall be in accordance with Table 5 on Sheet 2.
- iv. Filler metals shall have a minimum Charpy V-Notch (CVN) toughness of 20 ft-lbf at -20°F using AWS A5 classification test methods
- v. The use of intermixed welds shall not occur unless it can be demonstrated by testing in accordance with AWS Section 4.
- vi. The parameters established by the electrode manufacturer shall be reflected in the approved WPS.
- d. Other materials not listed in UBC Standard 22-1 or LABC Chapter 35 are not permitted without specific approval from the Department.
- 1. This sheet is included for standard quality assurance purpose per Los Angeles city requirements. Note this sheet is based on older 2002 LABC code and new version based on 2011 LABC code is not prepared by LA DBS yet. Contractor to review LA DBS updated references as listed on note #3 and ensure compliance with them. 2. The requirements of sheet S-603 and S-001 shall be also followed
- and they superceed this sheet in the case of conflict or repetition.

3. Welding Processes Structural welding shall be limited to the Shielded Metal Arc Welding or

Flux Cored Arc Welding processes.

- 4. Base Metal Repairs or Restorations Any repair or restoration of base metal shall comply with all of the
- following: a. Engineer of Record shall review and approve the WPS for repair procedures prior to welding.
- b. Ensure that repair procedures meet the requirements outlined in AWS Section 5.26 and ASTM A6/A6M-02 Section 9.2, 9.3, 9.4 and 9.5. c. All welding shall be performed using low-hydrogen process or with
- SMAW using low-hydrogen electrodes.
- d. Provide continuous visual inspection by the Deputy Inspector. e. Provide non-destructive testing upon completion of the repair work.
- 5. Deviations From the Standard Quality Assurance Plan Deviations from any part of the Standard QA Plan may be made provided the procedures outlined below are followed: a. Deviations from the Standard QA Plan must be reviewed and approved
- by the Engineer of Record. b. Engineer of Record shall provide alternate procedures, specifications,
- and/or details to justify the deviations.
- c. Submit the proposed deviations from the Standard QA Plan to the Department for review and approval prior to commencement of work. d. Supplemental testing and additional specifications may be required to
- justify the deviation.
- e. Conformance with all applicable provisions of the LABC, AISC, and AWS is required.

**IV. QUALITY ASSURANCE** 

- 1. Certification
- Section 1701.2 and Information Bulletin P/BC 2002-035 "Regulations" Regarding Registration for Deputy and Controlled Activities Inspection." Employment shall be in accordance with Information Bulletin P/BC 2002-034 "Employment and Duties of a Registered Deputy Inspector." classification per LABC Section 1701.18.1, 2205.10, and Information Bulletin P/BC 2002-045 "Welder Certification Rules and Regulations."
- a. Inspectors shall be LADBS Certified Deputy Inspectors per LABC b. Welders shall be LADBS Certified Welders for the Structural Steel c. Shop welds shall be performed in an LADBS Certified Fabricator's
- Shop per LAMC Section 96.204(g) and Information Bulletin P/BC 2002-042 "Application for Approval as Fabricator." d. Technicians performing Non Destructive Testing (NDT) shall be certified for Level II in accordance with ASNT SNT-TC-1A 2002 Edition by a Testing Agency approved per LAMC Section 98.0503 and Information Bulletin P/BC 2002-058 "Guidelines for Recognition of
- Testing Agencies."

#### Pre-Construction Meeting

- a. The Owner (or owner's representative) shall arrange a pre-construction meeting(s) with the Engineer of Record (or Structural Observer designated by the Engineer of Record), the Contractor (or affected Sub-Contractor), and the Deputy Inspector to discuss and review welding procedures, bolting procedures, and inspection requirements for all welding and bolting operations. b. The City Building Inspector shall be notified of such meeting(s) and
- may participate at his/her discretion. c. Meeting record(s) shall be included in the first report submitted to the
- City Building Inspector.

#### Structural Observation

- Structural observation shall be performed in accordance with Information Bulletin P/BC 2002-024. The Structural Observer shall:
- Perform structural observation listed in Table 6 on Sheet 2. b. Perform structural observation prior to placement of decking, covering by fireproofing, encasement in concrete or placement of other finishes. c. Submit observation report(s) to the City Building Inspector at each
- stage observed and upon completion of the structural system. conforms with the approved structural plans and specifications.
- d. State in the report that the steel moment frame system substantially
- e. Use the Department's Structural Observation Report Form to report all observations. Structural Observation Report Form can be obtained at www.ladbs.org, keyword "Information Bulletin P/BC 2002-024".

Deputy Inspection

- Deputy Inspectors:
- a. Arrive on the job in sufficient time to verify the permit information, check for prior inspections and/or approvals by the City Building Inspector or previous Deputy Inspectors, check the quality of all materials and become familiar with the approved structural plans and specifications. b. Verify that structural steel delivered is from a fabricator currently
- licensed by the Department.
- c. Identify material from an offsite fabricator in accordance with LABC Section 2203 and compare to the approved plans and specifications. d. Verify that each steel piece is labeled with the approved fabricator's
- shop name and license number. e. Visual check shop welds, joint preparation, faying surfaces, indentation stamps and color codes of high strength steel, excessive mill scale or lamination, and dimensional conformity with the approved plans. f. Before any welding begins, inspect joint preparation, fit-up, condition of surfaces to be welded, storage and use of electrodes, current license
- of all welders, and voltage/amperage of welding machines.
- g. Ensure that all welding and inspection activities complies with AWS. h. Measure voltage/amperages near the arc with a hand held calibrated averaging type meter. The meter shall be calibrated not less than once a year. This equipment shall be used by the Fabricator, Erector, and Deputy Inspector.
- i. During welding operation, provide continuous inspection particularly on multiple pass welds to assure that each pass has been prepared correctly, preheat and interpass temperatures are maintained and that finished welds shall be the correct size and without rejectable
- discontinuities. j. Mark steel near the weldment to indicate that inspection was made.
- 3. The updated references and requirement to be followed as per LA DBS are as follows:
  - 1 LABC-2011 City of Los Angeles Building Code, Jan 2011. 2 - AISC 341 - The AISC Seismic Provisions for Structural Steel Building, March 9, 2005 with Supplemental No.1 Nov 16, 2005, published by the American Institute of Steel Constructions. 3 - AISC 360 - Specification for Structural Steel Buildings,

  - Mar 9, 2005.
  - 4 P/BC 2008-098 Information Bulletin P/BC 2008-098 for Structural Design Requirements for Steel Moment Frame Connections.
  - 5 FEMA 350 Recommended Seismic Design Criteria for New Steel Moment Frame Buildings, July 2000 by Federal Emergency Management Agency.

The following are the basic Quality Assurance responsibilities of the

- k. Verify type and size of bolts and washers, check mill certificates, and verify faying surfaces are free of burrs, scale, rust, grease or anything that may inhibit full contact.
- I. Verify connections involving high strength bolts and welds are fabricated per Part III Item 2(b) and 2(c) and erected in a sequence per Part V Item 2, unless specified otherwise by the Engineer of Record.
- m. Verify high strength bolts are not welded or damaged by preheating. n. Verify washers are always installed with all bolts, except A-490 bolts
- which require washers under both elements. Verify that any deficiency noted in the Structural Observation Report Form has been corrected
- p. Verify that the Engineer of Record has approved the written Welding Procedure Specification (WPS) prepared by the Fabricator or Erector. The WPS shall include the following:
- i. All applicable requirements from the codes, the Standard QA Plan, and any other information necessary to produce the welds. ii. List the applicable base metal types and thicknesses.
- iii. List the welding joint detail, including joint type, weld type, joint geometry, and applicable dimensions. Individual weld passes shall be identified in sketches and numbered to identify the sequence of their deposition (see Detail 13 on Sheet 3 for example). The sketches shall identify the maximum layer thicknesses and bead widths. In no case shall layer thicknesses exceed 1/4 inch nor shall the maximum bead widths exceed 5/8 inch.
- iv. List the welding processes.
- v. Specify the required welding positions.
- vi. List the filler metal per AWS for electrode specification and classification (see Table 7 on Sheet 2), as well as information regarding shielding material to be used.
- vii. Indicate the minimum preheat and interpass temperatures (see Table 4 on Sheet 2) and post weld heat treatment per Part V Item 5.
- viii. List all applicable electrical characteristics for the welding process employed. WPS shall clearly indicate the specific values required for each welding pass. These electrical characteristics shall include at minimum the following:
- (1) Electrode diameter (see Table 5 on Sheet 2), (2) Type of current, and acceptable ranges of current measured in amperage,
- (3) Voltage,
- (4) Travel speed (range), and
- (5) Amperage, voltage and electrode extension (as applicable) shall be within the filler metal manufacturer's recommendations. ix. A copy of the electrode manufacturer's technical information with
- ID # listed shall be attached to the WPS. q. Weld joints not conforming to AWS Chapter 3 must be tested by an approved testing agency, accepted by the Engineer of Record, and approved by the Department's Material Control Section before the weld is performed. Material Control Section can be contacted at:

LADBS Material Control Section 221 N. Figueroa St., Suite 1540 Los Angeles, CA 90012 (213) 482-0380 or 1-888-LA-4BUILD

- r. Notify the Contractor, Engineer of Record, and City Building Inspector of any deviations or non-compliance with the approved WPS, plans or specifications.
- s. "Deputy Inspection Report Form B-94" shall be submitted on a weekly basis to the City Building Inspector and Engineer of Record, unless
- determined otherwise by the City Building Inspector. t. During the execution of the work, the Deputy Inspector shall not undertake or engage in any other task or occupation which will interfere with the proper performance of the duties of such inspection.
- 5. Electrode Storage and Atmospheric Exposure
- a. Electrodes are considered to be exposed to the atmoshpere if: i. the manufacturer's sealed electrode containers or packagings are opened or damaged, or
- ii. outside of baking or storage ovens.
- b. Modification or lubrication of electrodes are not permitted. c. Drying of electrodes in baking or storage ovens are permitted as
- recommended by the manufacturer.
- d. Electrodes shall be identified to facilitate monitoring of total
- atmospheric exposure time. e. Storage and atmospheric exposure of AWS A5.1-91 and A5.5-96 lowhydrogen SMAW electrodes shall be in accordance with AWS Section 5.3.2.
- f. FCAW electrodes not consumed within 24 hrs of accumulated atmospheric exposure time shall not be used. Manufacturer's recommendations that show that drying effectively removes moisture and restores electrodes to their designated diffusible hydrogen levels are permitted
- g. FCAW electrode welding suspended more than 8 hrs shall be removed from the machines and stored in an electrode wire baking or storage oven maintained at a temperature between 250° and 550°F, or as recommended by the electrode manufacturer.
- Plastic Hinging Zone Protection
- a. The plastic hinging zone shall be identified diagrammatically, as illustrated in Detail 15 on Sheet 3, on the structural plans by the Engineer of Record.
- b. The Engineer of Record and Contractor shall be responsible for reviewing shop drawings of ALL relevant trades to ensure compliance. This shall be discussed and documented in pre-construction meetings.
- c. The Contractor shall be responsible for developing a program to ensure that all workers on the project, including their subcontractors, are aware of and understand this requirement. Failure to comply with these requirements may cause the replacement of steel.
- d. Plastic hinging zones shall be defined by permanent markings such as paint or ink.
- e. A note, as illustrated in Detail 15 on Sheet 3, shall be prominently placed on the structural plans (general note sheet and adjacent to moment frame detail) and the construction documents of ALL trades.
- f. Welded, bolted, screwed, or shot-in (powder driven) attachments for perimeter edge angles, shear studs, exterior facades, partitions, duct work, piping, or other connections shall not be permitted within the plastic hinging zones.
  - 6 AWSD1.1 The Structural Welding Code-Steel AWS
  - D1.1/D1.1M:2008 by American Welding Society. 7 - AWS D1.8 - Structural Welding Code-Seismic Supplement AWS
  - D1.8/D1.8M:2009 by American Welding Society 8 - ASCE 7 - The Minimum Design Loads for Building and other structures ASCE 7-05 by American Society of Civil Engineers. Including Supplemental No. 1 and 2, excluding Chapter 14 and
  - Appendix 11A. 9 - ACI 318 - Building Code Requirements for Structural Concrete ACI 318-08 by American Concrete Institute.

- g. Any penetrations or damage from temporary welded attachments within the plastic hinging zones shall be repaired as required by the Engineer of Record and comply with Part III Item 4.
- h. Initially, the plastic hinging zone "Warning Sign", as illustrated in Detail 15 on Sheet 3, may be temporary. However, the temporary "Warning Sign" shall be replaced by a permanent "Warning Sign" before project completion. This sign and identification of the plastic hinging zone shall be maintained during construction; and may require repair after
- operations such as fireproofing. i. Signs shall be affixed to the beam and located within the plastic hinging 3. Welding Technique zone. The City Building Inspector may accept alternate methods of attaching the "Warning Sign" to the plastic hinging zones.
- 7. Additional Charpy V-Notch Toughness (not required for OMF) Welds at the locations indicated below shall be made with filler metal having a CVN toughness of 20 ft-lbf at -20°F AND 40 ft-lbf at 70°F as determined by test procedure prescribed in the AISC Seismic Appendix X "Weld Metal / Welding Procedure Specification Toughness Verification Test." a. Beam flanges to columns,
- b. Single plate shear connections to columns, c. Beam webs to columns, and
- d. Column splices.
- 8. Non-Destructive Testing (NDT) Requirements a. The minimum non-destructive testing at each weld joints or parts shall be conducted at the locations and frequencies as specified in Table 2 and Table 3 on Sheet 2 respectively
- b. A copy of each NDT report shall be provided to the Contractor, Engineer of Record, Deputy Inspector, and City Building Inspector with the following information:
- i. Document the accepted and rejected welds, parts, or joints. ii. Identify the tested weld by piece mark and location in the piece. iii. Identify the tested weld location in the structure. c. NDT Technician shall perform the following tasks:
- i. Coordinate the NDT scope and schedule with the Deputy Inspector. ii. Perform NDT in a timely manner (so as not to hinder construction work) and to detect welding problems soon after occurrence so that corrective measures can be taken by the Contractor. iii. Mark the inspected and accepted welds, parts, and joints with a distingquishing mark or die stamp.
- d. Reduction Rate for NDT
- i. The rate of UT testing on CJP groove welds may be reduced if approved by the Engineer of Record and the Department. The NDT rate for an individual welder or welding operator may be reduced to 25%, provided the reject rate is demonstrated to be 5% or less of the welds tested for the welder or welding operator. A sampling of at least 40 completed welds for a job shall be made for such reduction evaluation.
- ii. The rate of MT testing on CJP groove welds may be reduced if approved by the Engineer of Record and the Department. The MT rate for an individual welder or welding operator may be reduced to 10%, provided the reject rate is demonstrated to be 5% or less of the welds tested for the welder or welding operator. A sampling of at least 20 completed welds for a job shall be made for such a reduction evaluation. This reduction is not permitted on welds in the k-area, at repair sites, weld tab and backing removal sites and access holes.
- iii. Reject rate shall mean the number of welds containing rejectable defects divided by the number of welds completed.
- 9. Documentations The reports listed in Table 1 on Sheet 2 shall be submitted to the City Building Inspector in a timely manner.
- V. WELDING PROCEDURES
- 1. Bottom Beam Flange Moment Connection Welding Where welding of the bottom beam flange to the column flange is in the flat welding position, welding shall be completed with the following sequence:
- a. Start welding from Side A (one side of the beam) with a maximum 1/4 inch thick root pass beyond the center of the joint on Side B (other side of the beam), reaching past the beam web through the weld access hole.
- b. After the arc is initiated, electrode travel shall progress toward the edge of the Side A beam flange, terminating on the Side A weld tab. c. The Side A root pass, and the root pass deposit on Side B, shall be thoroughly cleaned to allow the Deputy Inspector to verify that the resulting bead profile is suitable for obtaining good fusion by the subsequent root pass to be initiated from Side B. If the profile is not conducive to good fusion, the start of the first root pass shall be
- grounded, gouged, chipped, or otherwise prepared to ensure adequate
- profile to achieve fusion. d. Complete the root pass on Side B before any other weld passes are performed.
- e. The arc shall be initiated at the start of the first Side A root pass, and electrode travel shall progress toward the edge of the Side B beam flange, terminating on the Side B weld tab.
- f. The above sequence shall be repeated for subsequent weld layers, and each weld layer shall be completed on both sides of the joint before a new layer is deposited. The order of operations (Side A, then Side B, or vice versa) is not restricted and may vary for each weld layer. Weld passes shall be placed in horizontal layers. Each pass shall be thoroughly cleaned of slag and wire brushed. Each pass shall be visually inspected by the Deputy Inspector, as described above in Step (c).
- An alternate welding sequence may be made provided the Welder or Contractor submits in writing an alternate sequence that is approved by the Engineer of Record and complies with the requirements of Part III Item 5 of the Standard QA Plan.
- Sequence for Welding at Multiple Locations When welding occur at multiple locations of welded steel moment frame connections, the following sequence shall be followed: a. Weld both top and bottom beam flanges prior to any supplemental welding to the beam web or shear tab.

- b. Engineer of Record shall review and approve all field welding
- sequences prior to the start of work. c. Field welding of web shear plates with bolts shall occur after field welding of beam flanges to column flange.
- d. High strength bolts shall be in the snug tight condition prior to welding. e. Notwithstanding AISC LRFD Specification Section J1.9 to the contrary, high strength bolts shall be fully tensioned upon completion of all welding activities.
- a. Stringer beads shall be used during all welding operations. Maximum bead width, bead thickness, and layer thickness shall be considered. Weaving is not permitted, except when the WPS approved by the Engineer of Record limits electrode oscillation transverse to the weld axis to a maximum of:
- i. 3d for 1G/1F, 2G/2F, and 4G/4F weld positions, or ii. 5d for the 3G/3f position, where d = electrode diameter.
- b. Welding layers should progress from the face of the column flange outward toward the groove face of the beam flange as illustrated in Detail 13 on Sheet 3.
- 4. Preheat and Interpass Temperature
- a. The minimum preheat and interpass temperature requirements in Table 4 of Sheet 2 shall be observed. Special attention shall be given to AWS Section 3.5.1 and Section 5.6 for the thickness of the base metal to be welded.
- b. Preheat and all subsequent interpass temperatures shall be maintained during the welding operation for a distance at least equal to the thickness of the thicker welded part, but not less than 3", in all directions from the point of welding.
- c. Where base metals are of different thickness, the higher minimum preheat
- and interpass temperature requirements of the thicker plate shall govern. d. Maximum preheat and interpass temperature shall not exceed the lesser of:
- i. 550°F. or ii. The maximum temperature recommended by the manufacturer.
- 5. Post Weld Heat Treatment
- Unless specified otherwise in an approved WPS, the minimum post weld heat treatment shall be provided as follows:
- a. Apply temperature in the 400°F to 600°F range immediately after completion of welding to prevent the weld metal from cooling below the
- minimum preheat and interpass temperature. b. Maintain temperature for approximately 1 hour per inch of thickness of weld metal or 2 hours, whichever is less,
- c. Conditions specified in AWS Section 3.14 and Section 5.8 should carefully be considered when applying post weld heat treatment.
- Alternatively, the use of insulating blankets after the completion of welding in lieu of post weld heat treatment may be permitted to control the cooling of the welded connection to ambient temperature if recommended by the Engineer of Record and approved by the City Building Inspector; unless required otherwise by an approved WPS.
- **VI. WELDING AND FABRICATION DETAILS**
- 1. Base Metal Joint Preparation
- a. Base metal preparation shall be in comply with AWS Section 5.15. b. All beam flange to column flange welds are to be made with an AWS
- prequalified CJP groove welded joint detail. c. Bevel, fit-up and detail tolerances shall be as required by the selected
- pregualified welded joint detail. d. Whenever possible, use the AWS prequalified CJP groove welded joint
- detail as illustrated in Detail 14 on Sheet 3 and the following: i. Use single bevel CJP groove welds made with a 30° groove angle or double bevel CJP groove welds when flange thickness exceed 1-1/2
- ii. "As Fit-Up" and "As Detailed" shall be the maximum tolerances. iii. Meet all pregualified WPS variables in Table 5 on Sheet 2.
- 2. Weld Access Hole
- a. Where weld access holes are provided, they shall be detailed as illustrated in Detail 12 on Sheet 3.
- b. Notches and gouges shall be repaired following a WPS approved by ther Engineer of Record.
- c. Weld access holes shall be prepared by grinding to a suitable finish in accordance with AISC LRFD Specification Section J1.6 and provided with a minimum radius of 3/8 inch as illustrated in Detail 12 on Sheet 3.
- 3. Backing Bar
- a. Backing bar used in connections with a CJP groove weld of beam flange to column flange shall be removed except that top flange backing bar attached to the column by a continuous fillet weld on the edge below thee CJP groove weld need not be removed.
- b. Following removal of backing bar, the root pass shall be backgouged to sound weld metal, and back welded. A reinforcing fillet weld with a minimum leg size of 5/16 inch or the root opening plus 1/16 inch, whichever is larger, shall be provided. The reinforcing fillet weld need not
- be grounded. c. When backing bar is other than AWS Table 3.1 and Section 5.2.2
- approved base metal is used, the following shall apply: i. Ceramic, flux or glass tape may be used provided the manufacture's recommendations are followed.
- ii. When a non-metallic backing bar is used, the WPS and the Welder shall be qualifed using the type of backing bar intended for welding. iii. Nonferrous metallic (e.g. copper) backing materials are not permitted.
- 4. Weld Tab
- a. Weld tabs shall be aligned parallel to the joint preparation.
- No weld dams are allowed. c. Weld tabs shall extend beyond the edge of the joint a minimum distance
- equal to the part thickness, but not less than one inch.
- d. Weld tab shall be removed upon completion of the welded joint as follows: i. No more than 1/8 inch beyond the edge of the joint shall remain, except at continuity plate where up to 1/4 inch is acceptable.
- ii. Edges of the weld tab shall be finished to a surface roughness value of 500 micro inch or better. Grinding to a flush condition is not required.

The specifications and illustrative details presented in this Standard Quality
Assurance Plan have been prepared in accordance with recognized engineering
principles and are for general information only. This Standard Quality Assurance
Plan should not be used or relied upon for any specific application without
competent professional examination and verification of its accuracy, suitability, and
applicability by the Engineer or Architect of Record. By signing and sealing this
Standard Quality Assurance Plan, the Engineer or Architect of Record assumes full
responsibility for the application of all of the specifications and illustrative details
associated with the subject property. Furthermore, by signing and sealing this
Standard Quality Assurance Plan, the Engineer or Architect of Record
acknowledge that the City of Los Angeles assumes no responsibility for the

E	Engineer of Record
Date:	06/20/2005
Scale:	Not to Scale

Sheet 1 of 3

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ARCHITECT HKS ARCHITECTS, INC. 10880 WILSHIRE BLVD. SUITE 1850 LOS ANGELES, CA 90024

STRUCTURAL ENGINEER TMAD TAYLOR & GAINES 300 N. LAKE AVENUE, 14TH FLOOR

**MEP ENGINEER** TMAD TAYLOR & GAINES 300 N. LAKE AVENUE, 14TH FLOOR PASADENA, CA 91101

PASADENA, CA 91101

**CIVIL ENGINEER KPFF CONSULTING ENGINEERS** 6080 CENTER DRIVE, STE. 700 LOS ANGELES, CA 90045

LANDSCAPE ARCHITECT FONG HART SCHNEIDER - PARTNERS 31742 COAST HIGHWAY LAGUNA BEACH, CA 92651



# HEALTH SCIENCES CAMPUS

Norris Healthcare Center

**CORE AND SHELL** 2204 E Alcazar Street,

Los Angeles, CA 90033

OWNER UNIVERSITY OF SOUTHERN CALIFORNIA 2001 N. SOTO STREET, SBA #329 LOS ANGELES, CA 90032



REVISION No. DESCRIPTION 20 LADBS BUILDING 3/24/2015 PERMIT

C&S GMP BID SET 16 JUNE 2015

DATE

HKS PROJECT NUMBER 15002.200 3/24/2015 LADBS BUILDING PERMIT SHEET TITLE

**GENERAL NOTES** 

SHEET NO.

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#### **CONTINUED FROM SHEET 1**

- e. Gouges and notches are not permitted. The transitional slope of any area
- where gouges and notches have been removed shall not exceed 1:5. f. Material removed by grinding that extends more than 1/16 inch below the surface of the base metal shall be filled with weld metal. The contour of the weld at the ends shall provide a smooth transition, free of notches and sharp corners.

5. Continuity Plate

- a. Continuity plates shall be detailed as illustrated in Detail 11 on Sheet 3. b. The weld attaching the continuity plate to the column flange shall be as follows:
- i. Use a CJP groove weld for the full length of the groove preparation. ii. When backing bars are omitted, the root shall be backgouged and back
- welded iii. When backing bars are used and remain in place, backing bars shall be attached to the column flanges with a reinforcing fillet weld.
- iv. Fillet weld shall not be used to connect backing bars to continuity plates. v. The fillet weld size need not exceed the minimum size requirements of AWS Table 5.8.
- c. Weld terminations near the end of the column flange tips may be completed using weld tabs as follows:
- i. Weld tabs may be steel or nonfusible material. ii. Weld terminations near the radius of the column need not be made using weld tabs. The use of small nonfusible weld tabs to assist in weld
- terminations is permitted. iii. Weld tabs shall be removed following completion of welding. d. Continuity plates may be welded to the column web with groove welds,
- fillet welds, or a combination of the two. Fillet welds shall terminate a minimum distance of 1/4 inch from each end of the joint.

6. Doubler Plate

Web doubler plates, as illustrated in Detail 2, 3, or 4 on Sheet 3, shall be welded using either Detail 5, 6, or 7 on Sheet 3.

- 7. Requirements for "k" Area
- Welds shall terminate short of the "k" area for continuity plates as illustrated in Detail 11 on Sheet 3.

VII. EXEMPTIONS

- 1. Reduction from certain quality assurance components of this Standard QA Plan, as listed in Part VII Item 2, are permitted for the following buildings or structures:
- a. One or two family dwellings not more than 1 story in height and 2,500 sf of floor area,
- b. Buildings or structures accessory to residential uses (such as carport, storage, garage), and
- c. Miscellaneous structures (such as walkway, canopy, patio cover, gazebo, storage rack).
- 2. Buildings or structures, as listed in Part VII Item 1, are exempt from providing the following quality assurance components: a. Electrode Storage and Atmospheric Exposure, Part IV Item 5(f) and 5(g).
- b. Plastic Hinging Zone Protection, Part IV Item 6.
- c. Additional CVN Notch Toughness Testing, Part IV Item 7. d. Non-Destructive Testing, Part IV Item 8.

1. This sheet is included for standard quality assurance purpose per

Los Angeles city requirements. Note this sheet is based on older

2002 LABC code and new version based on 2011 LABC code is

2. The requirements of sheet S-603 and S-001 shall be also followed

and they superceed this sheet in the case of conflict or repetition.

not prepared by LA DBS yet. Contractor to review LA DBS updated

references as listed on note #3 and ensure compliance with them.

- e. Preheat and Interpass Temperature, Part V Item 4.
- f. Post Weld Heat Treatment, Part V Item 5.

# BASE META

Group	Spe		
I	ASTM AS		
II	ASTM A3 ASTM A5 ASTM A9 ASTM A9		
RELATIONSHIP	I		
Matching	Any stee another in		
Matching	Any steel steel in a		
Under-Matching	Any stee group		
<ol> <li>NOTES:</li> <li>The base metal/filler metalysis</li> <li>The base metal/filler metalysis</li> <li>Section 3.3.</li> <li>Preheating of joints invorrequirements applicable</li> <li>When welds are to be supercent vanadium.</li> <li>Adapted with permission Welding Code - Steel, A</li> <li>FCAW electrodes with the and electrodes with the supercent with th</li></ol>			
6. Filler metals of alloy gro			

6.	Filler metals of alloy gr
	BXH grade in AWS A5

3.	The updated references and requi
	are as follows:
	1 - LABC-2011 City of Los

- 3 AISC 360 Specification for Structural Steel Buildings. Mar 9, 2005.
- Connections.
- Steel Moment Frame Buildings, July 2000 by Federal
- Emergency Management Agency.

## Table 7. PREQUALIFIED BASE METAL - FILLER METAL COMBINATIONS FOR MATCHING STRENGTH (1, 2, 3, 4)

AL.		FILLI	ER METAL
Steel Welding ecification Process		AWS Electrode Specification	Electrode Classification
	SMAW	A5.1	E70XX
.36 < 3/4 in.	SIVIAV	A5.5 (6)	E70XX-X
100 × 0/4 III.	FCAW	A5.20 (5)	E70XT-X, E7XT-XM
	FCAW	A5.29 (6)	E70XTX-X, E7XTX-XM
00 0/4 in	SMAW	A5.1	E7015, E7016, E7018, E7028
36		A5.5 (6)	E70XX-X
913 Grade 50 992	FCAW	A5.20 (5)	E70XT-X, E7XT-XM
992		A5.29 (6)	E70XTX-X, E7XTX-XM
BASE METAL(S)		FILLER METAL STRENGTH RELATIONSHIP REQUIRED	
el to itself or any steel to in the same group		Any filler metal listed in the same group	
el in one group to any another		Any filler metal listed for a lower strength group [SMAW electrodes shall be the	
el to any steel to any		low-hydrogen classification]	

etal strength relationships above shall be used to determine whether ching filler metals are required. Refer to AWS D1.1/D1.1M:2002,

olving base metals of different groups shall be in conformance with the e to the higher strength group. tress-relieved, the deposited weld metal shall not exceed 0.05

on from the AWS D1.1 Committee on Structural Welding, Structural AWS D1.1/D1.1M: 2002, Miami: American Welding Society, Table 3.1. the -2, -2M, -3, -4, -7, -10, -11, -13, -14, G, -GS suffix shall be excluded e -11 suffix shall be excluded for thicknesses greater than 1/2 in. oup B3, B3L, B4, B4L, B5, B5L, B6, B6L, B7, B7L, B8, B8L, B9, or any 5.5 or A5.29 are not prequalified for use in the as-weld condition.

## Table 5. PREQUALIFIED WPS REQUIREMENTS (1.2.3)

VARIABLE	POSITION OF WELD	WELD TYPE	SMAW	FCAW	
		Fillet (4)	5/16 in.	1/8 in.	
	Flat (F)	Groove (4)	1/4 in.		
Maximum Electrode		Root Pass	3/16 in.		
Diameter		Fillet	1/4 in.		
	Horizontal (H)	Groove	3/16 in.	1/8 in.	
	Vertical (V)	All	3/16 in.	3/32 in.	
	Overhead (OH)	All	3/16 in.	5/64 in.	
	All	Fillet			
Maximum Current	All	Groove weld root pass with opening Groove weld root pass without opening	Within the range of recommended operation by the filler metal manufacturer and	Within the range of recommended operation by the filler metal manufacturer and a WPS approved by engineer of	
		Groove weld fill passes	a WPS approved by engineer of		
		Groove weld cap pass	record.	record.	
	Flat (F)		3/8 in.	3/8 in.	
Maximum Root	Horizontal (H)		5/16 in.	5/16 in.	
Pass Thickness (5)	Vertical (V)		1/2 in.	1/2 in.	
	Overhead (OH)		5/16 in.	5/16 in.	
Maximum Fill Pass Thickness	All	All	3/16 in.	1/4 in.	
	Flat (F)		3/8 in.	1/2 in.	
Maximum Single	Horizontal (H)		5/16 in.	3/8 in.	
Pass Fillet Weld Size	Vertical (V)	- Fillet	1/2 in.	1/2 in.	
	Overhead (OH)	]	5/16 in.	5/16 in.	
Maximum Single	A.II.	Root opening >1/2 in.	Not applicable.	Split layers	
Pass Layer Width	All	Any layer of width w		(6)	

NOTES:

1. Applicable provisions of AWS D1.1/D1.1M:2002 Section 3 "Pregualification of WPSs" must be maintained for pregualified status of SMAW and FCAW WPSs.

2. Refer to Detail 13 on Sheet 3 for diagram of weld pass sequence. 3. Adapted with permission from the AWS D1.1 Committee on Structural Welding, Structural Welding Code - Steel, AWS D1.1/D1.1M: 2002, Miami: American Welding Society, Table 3.7.

4. Except root passes. 5. See AWS D1.1/D1.1M:2002, Section 3.7.2, for width-to-depth limitations. 6. In the F, H, or OH positions for nontubulars, split layers when the layer width w > 5/8 inch. In the V position for nontubulars or the 5G or 6G for tubulars, split layers when the width w > 1

## Table 6. STRUCTURAL OBSERVATION CHECKLIST

STRUCTURAL OBSERVATION PROGRAM (Steel Moment Frame for Seismic Application)

Orientation and placement of connected components.	

- □ Removal of backing bars, as required on the plans.
- □ Removal of runoff tabs, as required on the plans.
- □ Presence of continuity plates, as required on the plans.
- $\Box$  Presence of doubler plates, as required on the plans.
- □ Configuration and finish of weld access holes, if applicable.
- Contour of RBS profile, if applicable.

□ Verify that no welded attachments occur in the plastic hinging region □ Review NDT and deputy inspection reports for general compliance.

NOTES:

1. Weld qualities shall be verified by the Deputy Inspector. 2. The structural observations listed in this Table are in addition to the structural observations that may be required on the structural plans.

irement to be followed as per LA DBS

Angeles Building Code, Jan 2011. 2 - AISC 341 - The AISC Seismic Provisions for Structural Steel Building, March 9, 2005 with Supplemental No.1 Nov 16, 2005, published by the American Institute of Steel Constructions.

4 - P/BC 2008-098 - Information Bulletin P/BC 2008-098 for Structural Design Requirements for Steel Moment Frame

5 - FEMA 350 - Recommended Seismic Design Criteria for New

- 6 AWSD1.1 The Structural Welding Code-Steel AWS
- D1.1/D1.1M:2008 by American Welding Society. 7 - AWS D1.8 - Structural Welding Code-Seismic Supplement AWS
- D1.8/D1.8M:2009 by American Welding Society. 8 - ASCE 7 - The Minimum Design Loads for Building and other structures ASCE 7-05 by American Society of Civil Engineers.
- Including Supplemental No. 1 and 2, excluding Chapter 14 and Appendix 11A. 9 - ACI 318 - Building Code Requirements for Structural Concrete
- ACI 318-08 by American Concrete Institute.

## Table 1. REPORTS TO BE SUBMITTED TO THE CITY BUILDING INSPECTOR

	PREPARED BY	TYPE OF REPORT
1.	Structural Observer(s)	Structural Observation Reports
2.	Deputy Inspector(s)	Deputy Inspection Reports
3.	NDT Technician(s)	Non-Destructive Testing Reports

## Table 2. NON-DESTRUCTIVE TEST LOCATIONS **REQUIRED LOCATIONS** OMF IMF SMF CJP Groove Weld Ultrasonic test shall be performed on all CJP groove welds in materials Α 5/16 inch (8 mm) thick or greater. In addition, magnetic particle test shall be performed on all beam-to-column CJP groove welds. "k" Area When welding of doubler plates, continuity plates, or stiffeners has been performed in the k area, the web shall be tested for cracks using

2.	performed in the k-area, the web shall be tested for cracks using magnetic particle testing. The magnetic particle test area shall include the k-area base metal within 3 in. (75 mm) of the weld.	С	В
3.	Beam Cope and Access Hole At welded splices and connections, thermally cut surfaces of beam copes and access holes shall be tested using magnetic particle testing, when the flange thickness exceeds 1-1/2 in. (38 mm) for rolled shapes.	С	В
4.	Reduced Beam Section Repair Magnetic particle testing shall be performed on any weld and adjacent area of the RBS plastic hinge region that has been repaired by welding, or on the base metal of the RBS plastic hinge region if a sharp notch has been removed by grinding.	В	В
5.	Base Metal Lamellar Tearing and Laminations at CJP Groove Weld Base metal thicker than 1-1/2 in. (38 mm) shall be ultrasonically tested for discontinuities behind and adjacent to the fusion line when the base metal is loaded in tension in the through thickness direction in tee and corner joints and the connected material is greater than 3/4 in. (19 mm). Any base metal discontinuities found within t/4 of the steel surface shall be accepted or rejected on the basis of criteria of AWS D1.1 Table 6.2, where t is the thickness of the part subjected to the through-thickness strain.	В	В
6.	End of Weld at Weld Tab Removal Site Magnetic particle testing shall be performed on the end of welds from which the weld tabs have been removed, except for continuity plate weld tabs.	С	В
7.	PJP Groove Weld Ultrasonic testing shall be performed on PJP groove welds used in column splices with an effective throat of 3/4 in. (19.1 mm) thick or greater.	С	В

greater NOTE: A, B, and C are the frequencies of non-destructive tests listed in Table 3.

## Table 3. NON-DESTRUCTIVE TEST FREQUENCY

	Fr	Frequency Designation		
	A	B	C	
Ultrasonic Testing (UT)	100% of joints	50% of joints	25% of joints	
Magnetic Particle Testing (MT)	50% of joints	25% of joints	Not Required	
NOTES <sup>.</sup>			·	

1. Refer to Table 2 for locations of non-destructive testing. 2. Rate of non-destructive testing may be reduced as permitted in Sheet 1, Part IV, Item 8(d).

#### Table 4. PREQUALIFIED MINIMUM PREHEAT AND INTERPASS TEMPERATURE

INTERFASS TEMFERATURE				
WELDING PROCESS	THICKNESS OF THICKEST PART AT POINT OF WELDING (in.)	MINIMUM PREHEAT AND INTERPASS TEMPERATURE (°F)		
SMAW with low-hydrogen electrodes, FCAW	1/8 to 3/4 incl.	32		
	Over 3/4 to 1-1/2 incl.	50		
	Over 1-1/2 to 2-1/2 incl.	150		
	Over 2-1/2	225		
	WELDING PROCESS SMAW with low-hydrogen	WELDING PROCESSTHICKNESS OF THICKEST PART AT POINT OF WELDING (in.)SMAW with low-hydrogen electrodes, FCAW0ver 3/4 to 1-1/2 incl.Over 1-1/2 to 2-1/2 incl.0ver 1-1/2 to 2-1/2 incl.		

NOTES:

1. Surfaces to be welded and surfaces adjacent to welds shall be free of moisture pursuant to AWS D1.1/D1.1M:2002 Section 5.15. Use a higher preheat temperature from this Table to remove moisture.

2. Adapted with permission from the AWS D1.1 Committee on Structural Welding, Structural Welding Code - Steel, AWS D1.1/D1.1M: 2002, Miami: American Welding Society, Table 3.2.

STANDARD QUALITY ASSURANCI For Steel Moment Frames	
The specifications and illustrative details presented in this Standard Quality Assurance Plan have been prepared in accordance with recognized engineering principles and are for general information only. This Standard Quality Assurance Plan should not be used or relied upon for any specific application without competent professional examination and verification of its accuracy, suitability, and applicability by the Engineer or Architect of Record assumes full responsibility for the application of all of the specifications and illustrative details associated with the subject property. Furthermore, by signing and sealing this standard Quality Assurance Plan, the Engineer or Architect of Record assumes full responsibility for the subject property. Furthermore, by signing and sealing this	

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Sheet 2 of 3



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# HEALTH **SCIENCES** CAMPUS

Norris Healthcare Center

**CORE AND SHELL** 2204 E Alcazar Street,

Los Angeles, CA 90033

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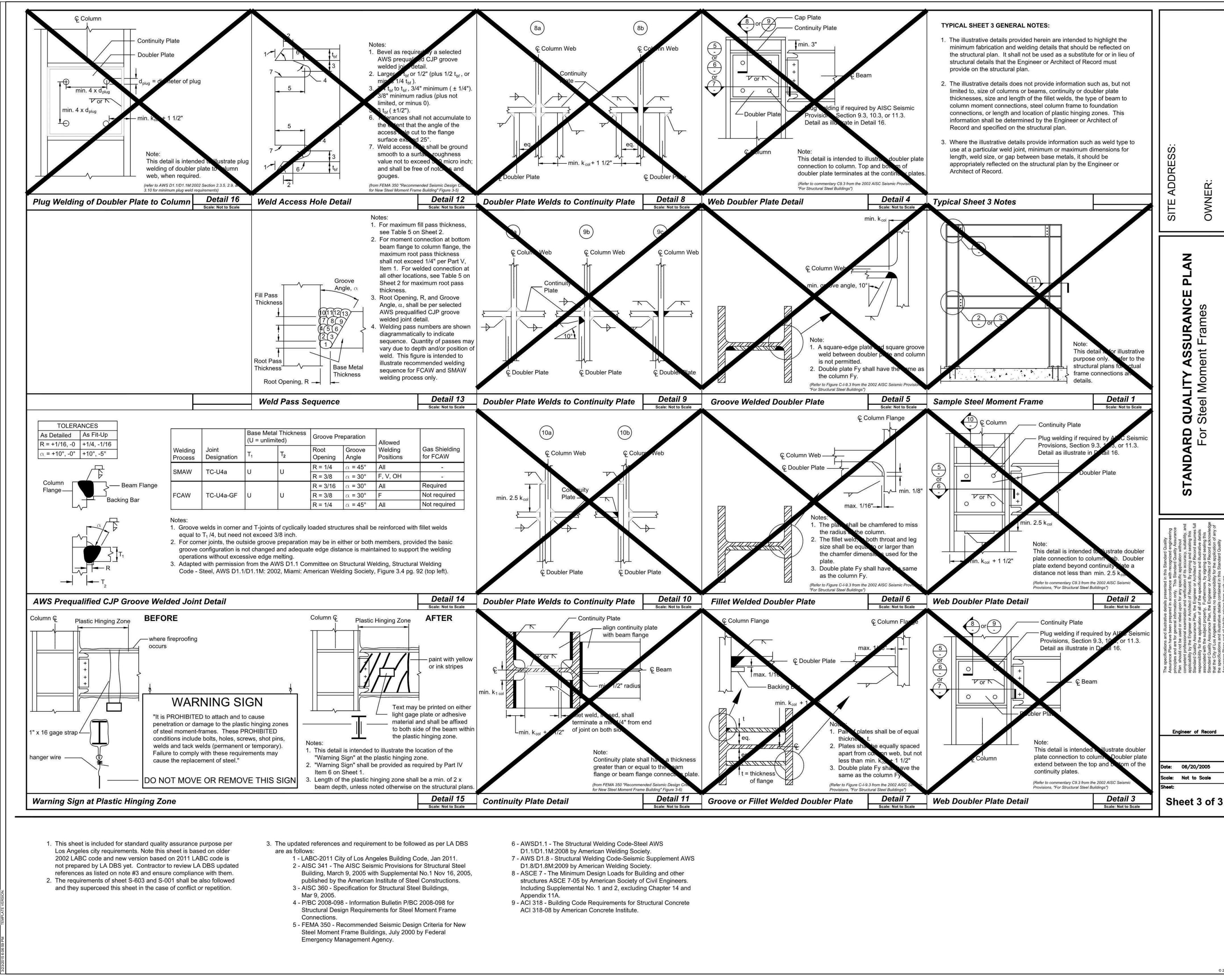
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DATE

HKS PROJECT NUMBER 15002.200 DATE 3/24/2015 LADBS BUILDING PERMIT SHEET TITLE **GENERAL NOTES** 

SHEET NO.

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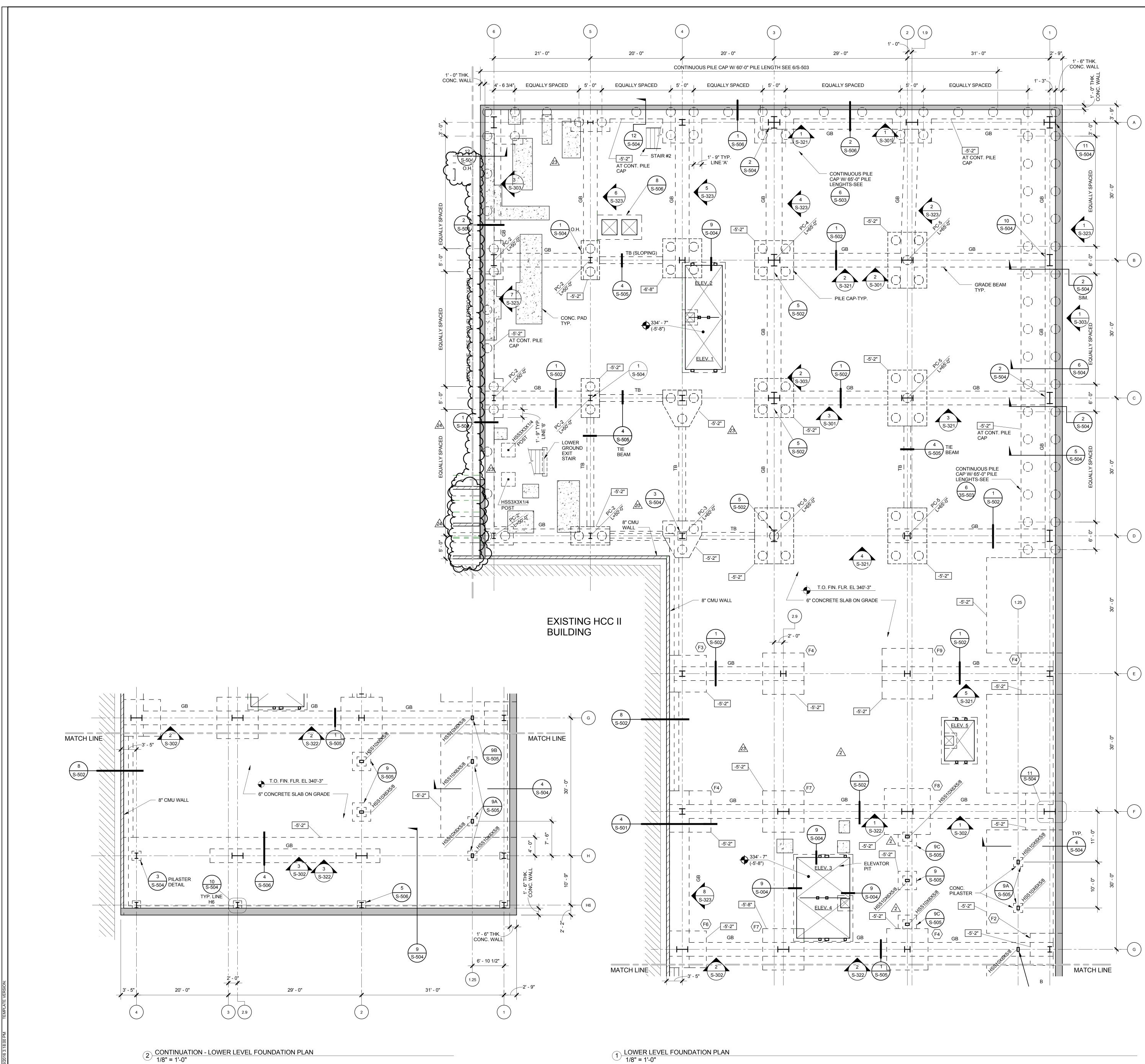


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REFERENCE NOTES			
1. SEE SHEET S GENERAL NO	-001 AND S-002 FOR TES		
	-003 THRU S-006 FOR		
CURBS AND E LOCATED/CO	ENINGS, EDGES, PADS, DEPRESSIONS SHALL BE ORDINATED PER THE RAL DRAWINGS.		
REQUIRED FO	R TO PROVIDE SHORING AS DR THE LOCATIONS AS NEEDED. WITH ARCHITECTURAL DRAWINGS FOR AND ELEVATIONS.		
	LEGEND		
PC-2 650	LEGEND - INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.		
PC-2 50)	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO</li> </ul>		
PC-2 50	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR</li> </ul>		
PC <sup>2</sup> 55 0 <sup>1</sup>	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> </ul>		
PC <sup>2</sup> 550 V 555 F1 - 1 1/2"	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1</li> </ul>		
- 1 1/2"	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1 S-501</li> <li>INDICATES DIMENSION OF SLAB DEPRESSION</li> </ul>		
- 1 1/2"	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1 S-501</li> <li>INDICATES DIMENSION OF SLAB DEPRESSION FROM REFERENCE FINISH FLOOR ELEVATION</li> <li>INDICATES TOP OF FOOTING/PILE CAP ELEVATION FROM REFERENCE FINISH</li> </ul>		
- 1 1/2" -5'-0"	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1 S-501</li> <li>INDICATES DIMENSION OF SLAB DEPRESSION FROM REFERENCE FINISH FLOOR ELEVATION</li> <li>INDICATES TOP OF FOOTING/PILE CAP ELEVATION FROM REFERENCE FINISH FLOOR ELEVATION .</li> </ul>		
- 1 1/2" -5'-0" -5'-0"	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1 (1) S-501</li> <li>INDICATES DIMENSION OF SLAB DEPRESSION FROM REFERENCE FINISH FLOOR ELEVATION</li> <li>INDICATES TOP OF FOOTING/PILE CAP ELEVATION FROM REFERENCE FINISH FLOOR ELEVATION.</li> <li>INDICATES CHANGE OF LEVEL</li> <li>INDICATES STEPPED FOOTING PER 9</li> </ul>		
- 1 1/2" -5'-0" -5'-0"     \$	<ul> <li>INDICATES PILE AND PILE CAP TYPE. SEE SHEETS S-503 AND S-504 FOR SECTIONS AND DETAILS. INDICATES PILE EMBEDMENT LENGTH INTO BEDROCK.</li> <li>INDICATES CONCRETE WALL, SEE PLAN FOR THICHNESS.</li> <li>INDICATES 8" CMU WALL U.N.O.</li> <li>INDICATES PAD FOOTING MARK, SEE 1 (1) S-501</li> <li>INDICATES DIMENSION OF SLAB DEPRESSION FROM REFERENCE FINISH FLOOR ELEVATION</li> <li>INDICATES TOP OF FOOTING/PILE CAP ELEVATION FROM REFERENCE FINISH FLOOR ELEVATION.</li> <li>INDICATES CHANGE OF LEVEL</li> <li>INDICATES STEPPED FOOTING PER 9 (9) S-003</li> </ul>		



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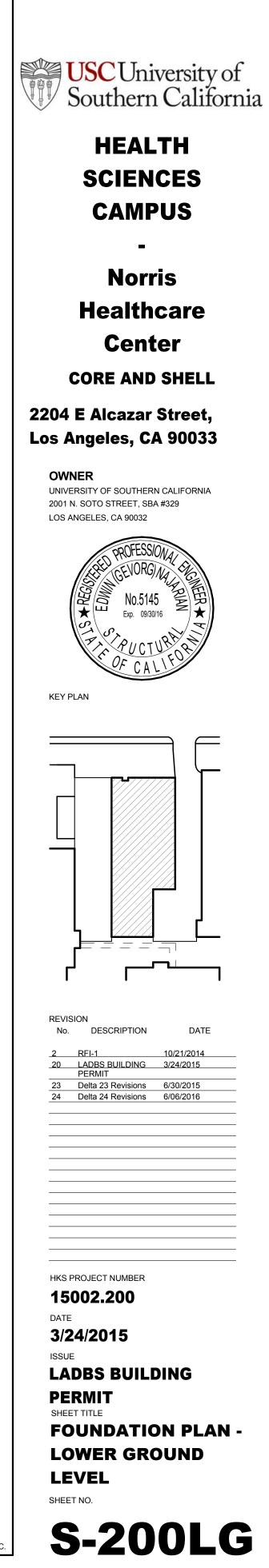
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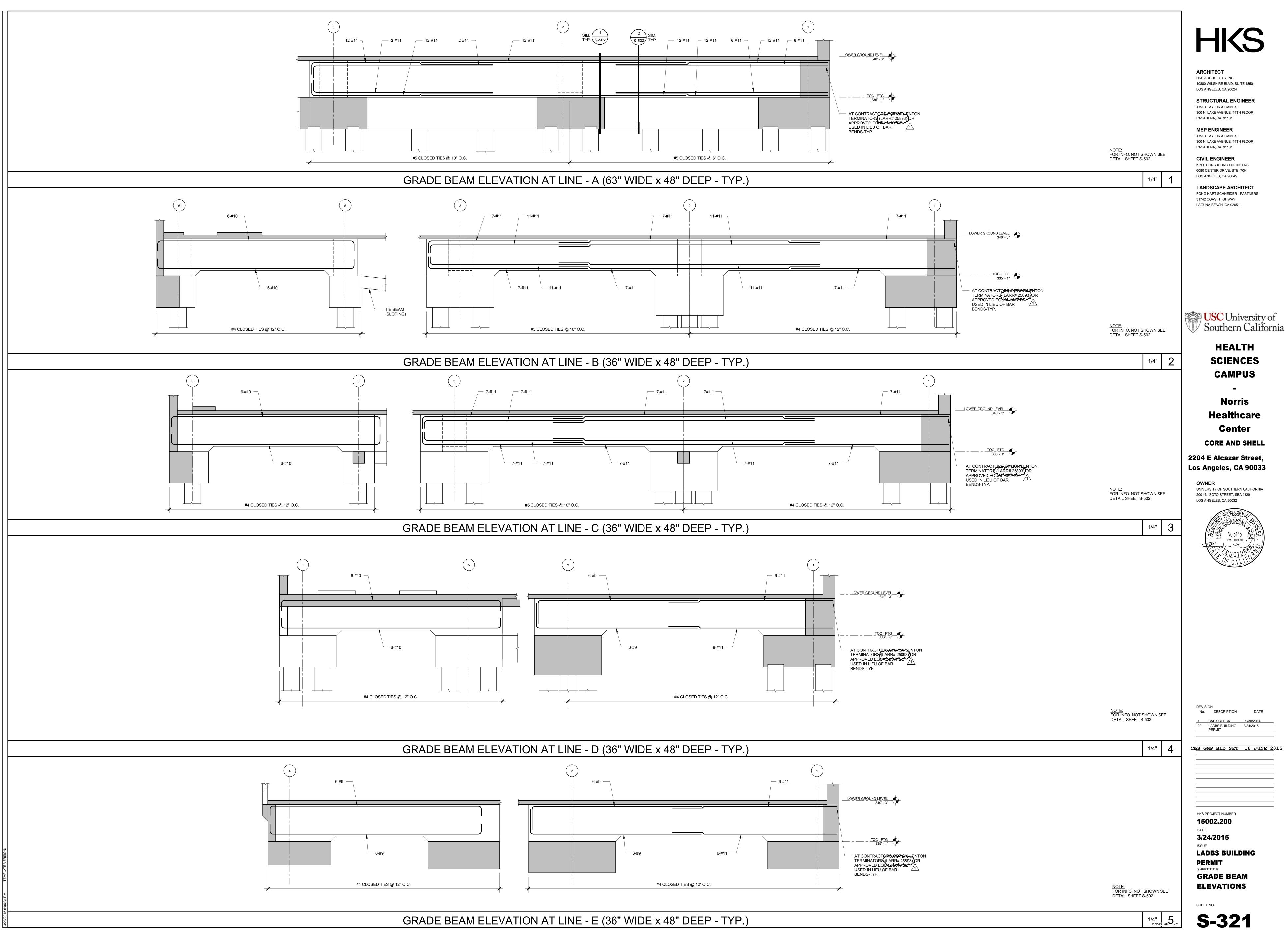
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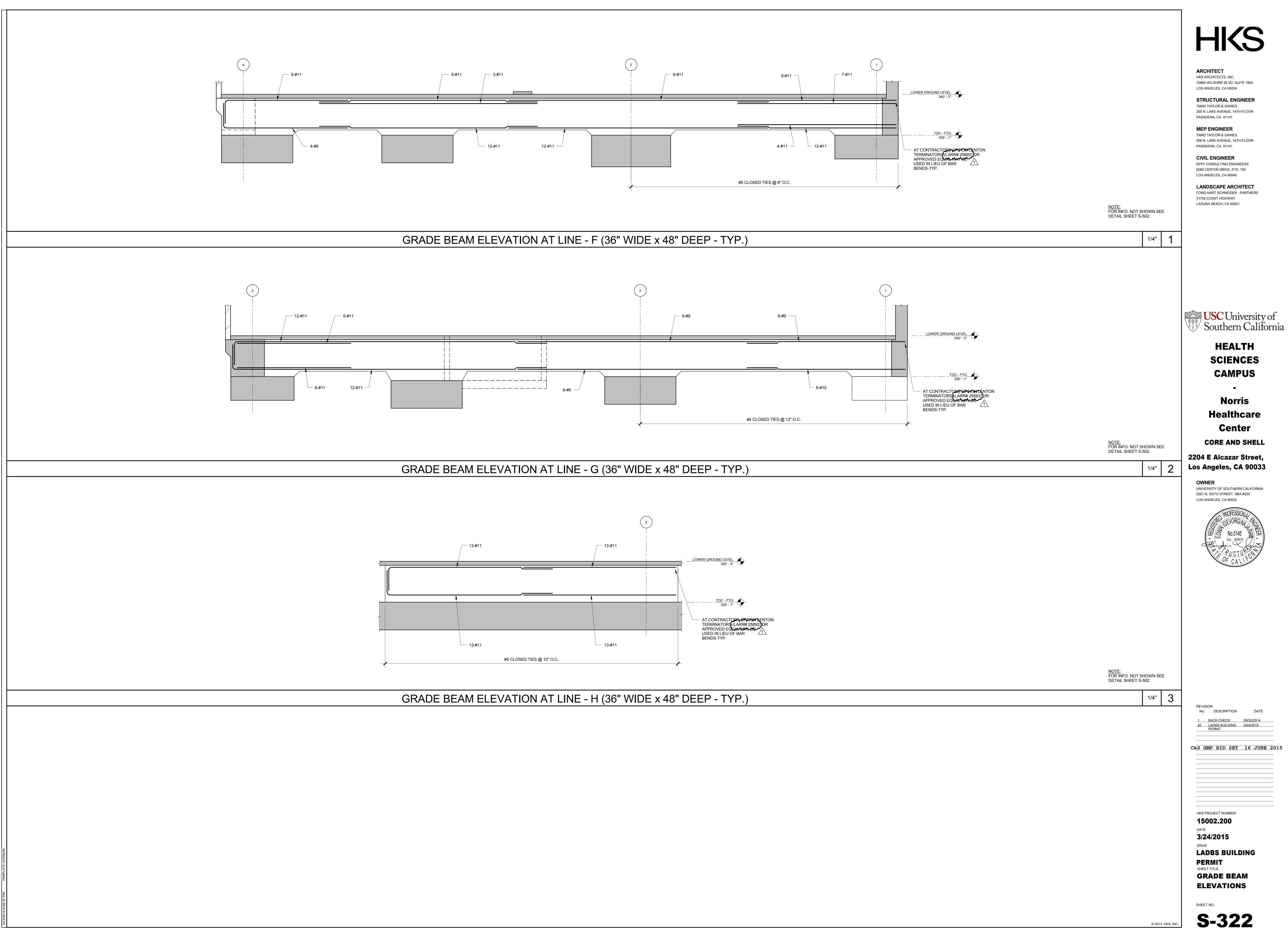
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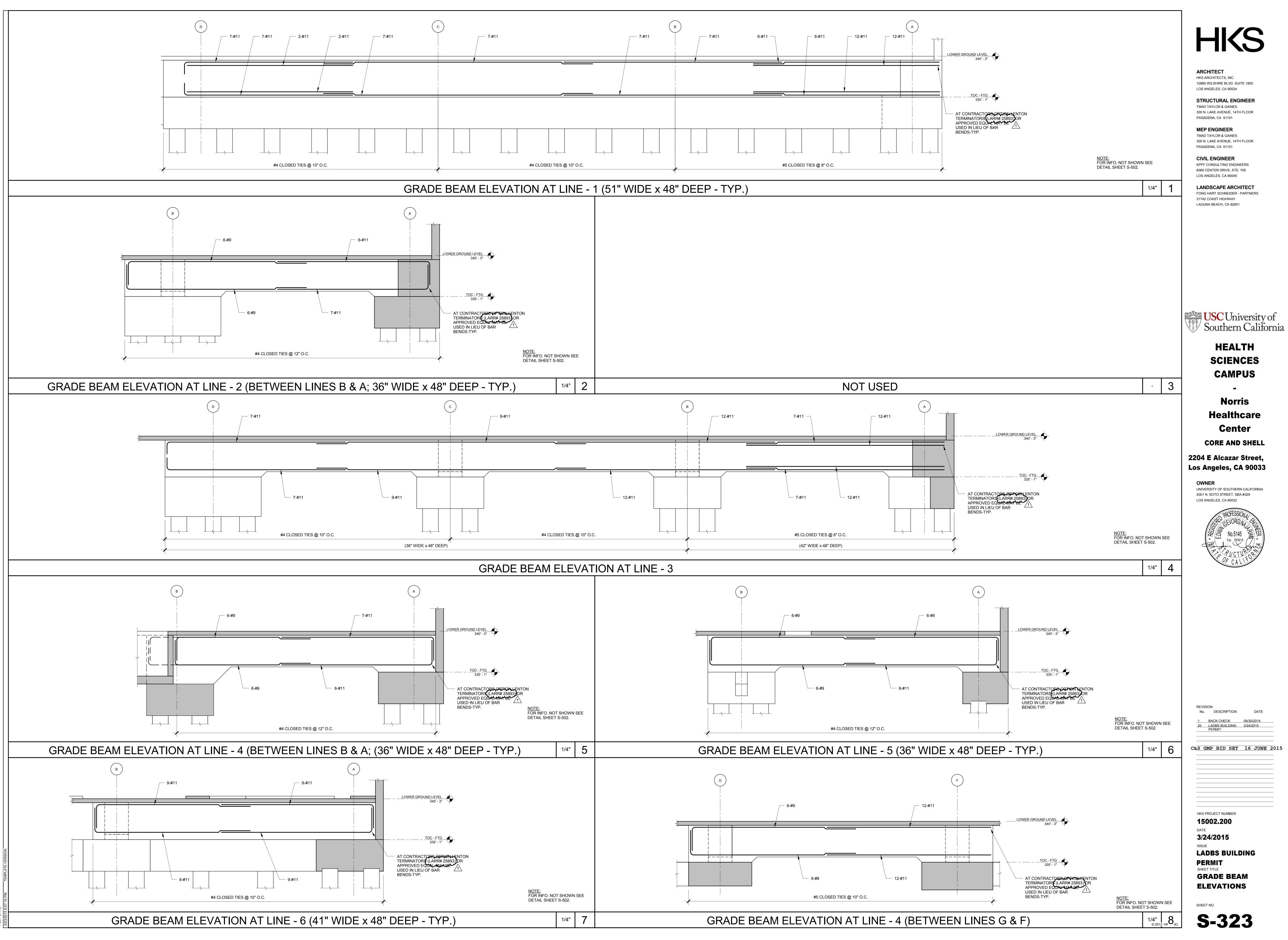
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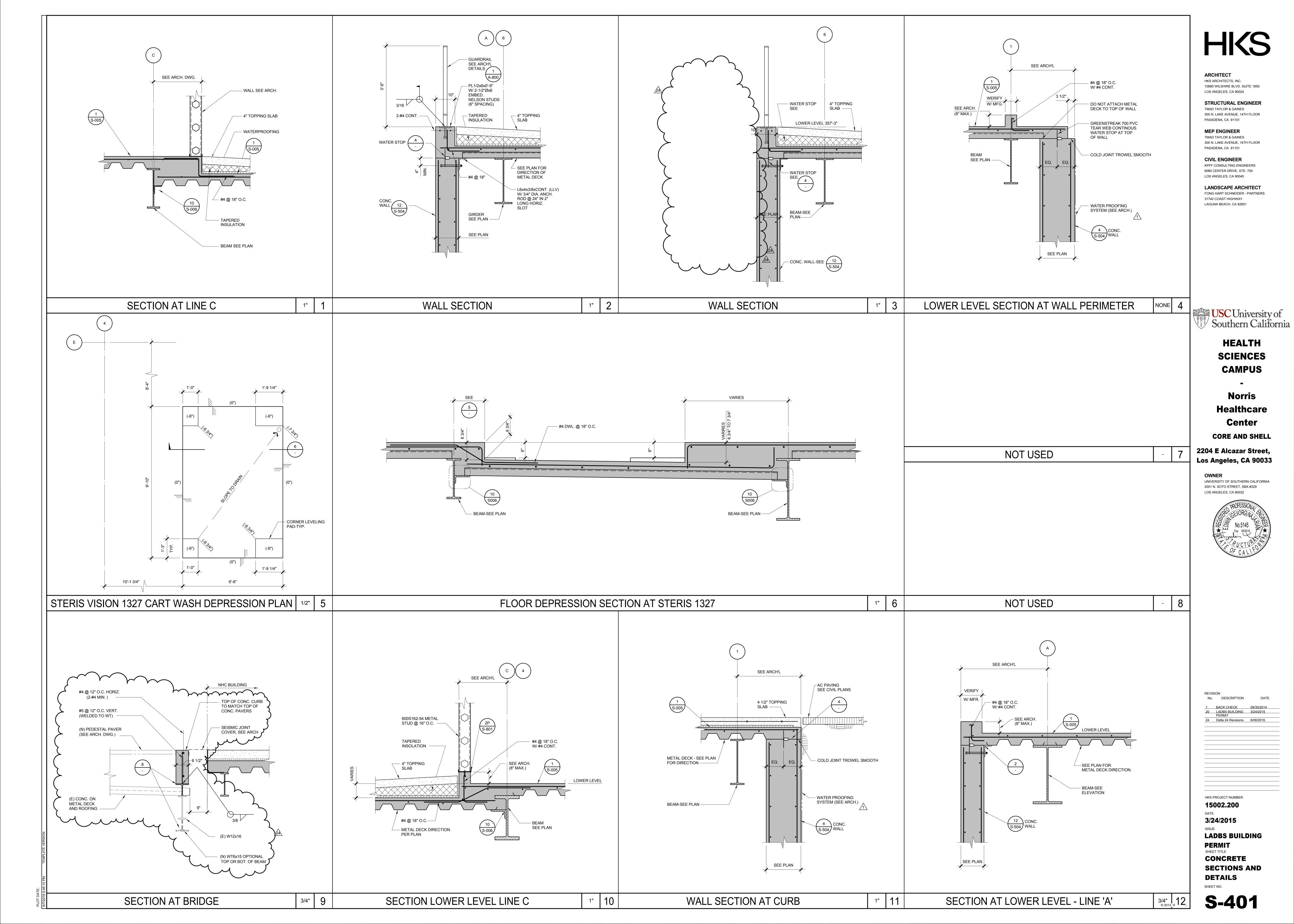
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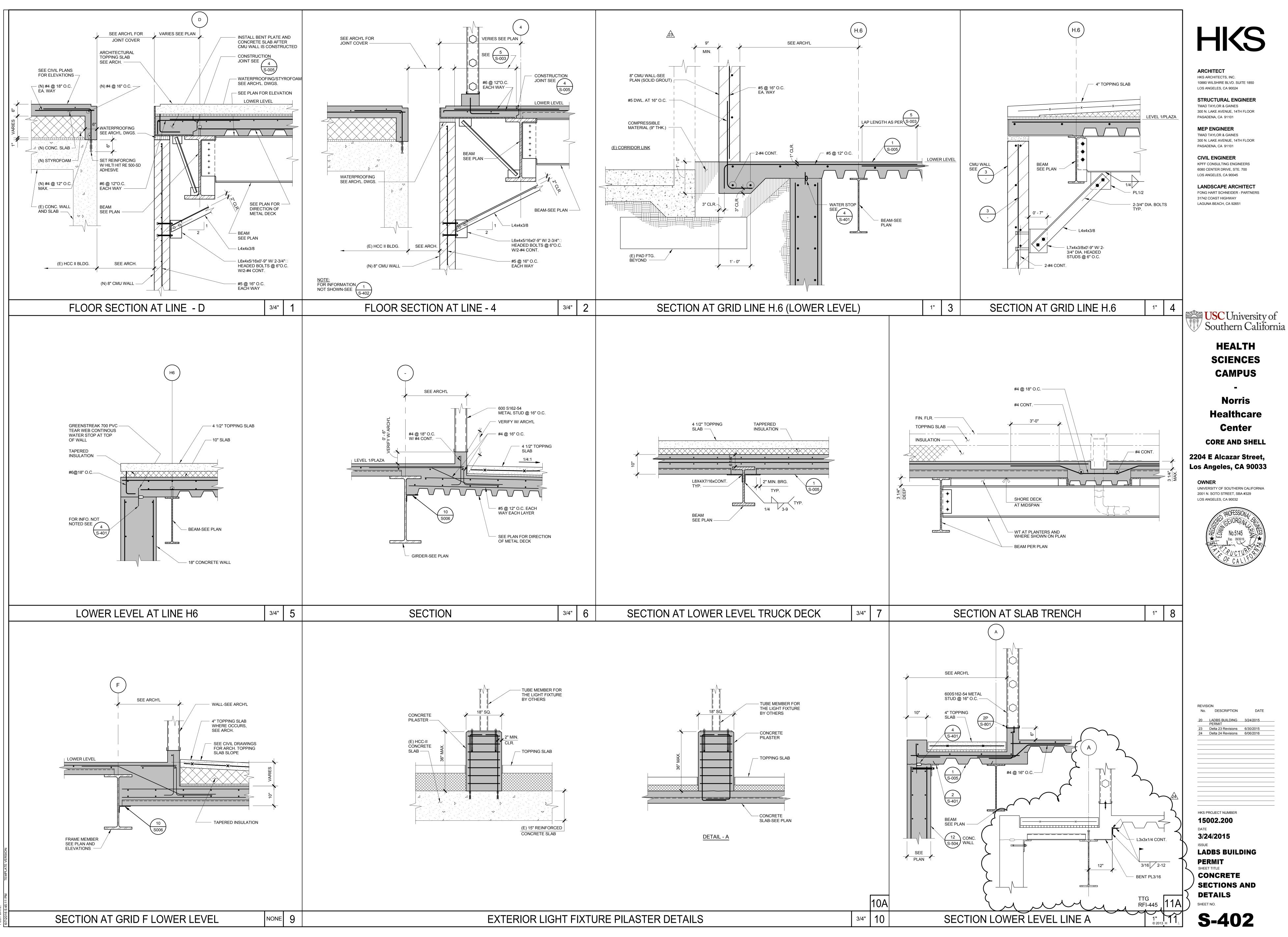


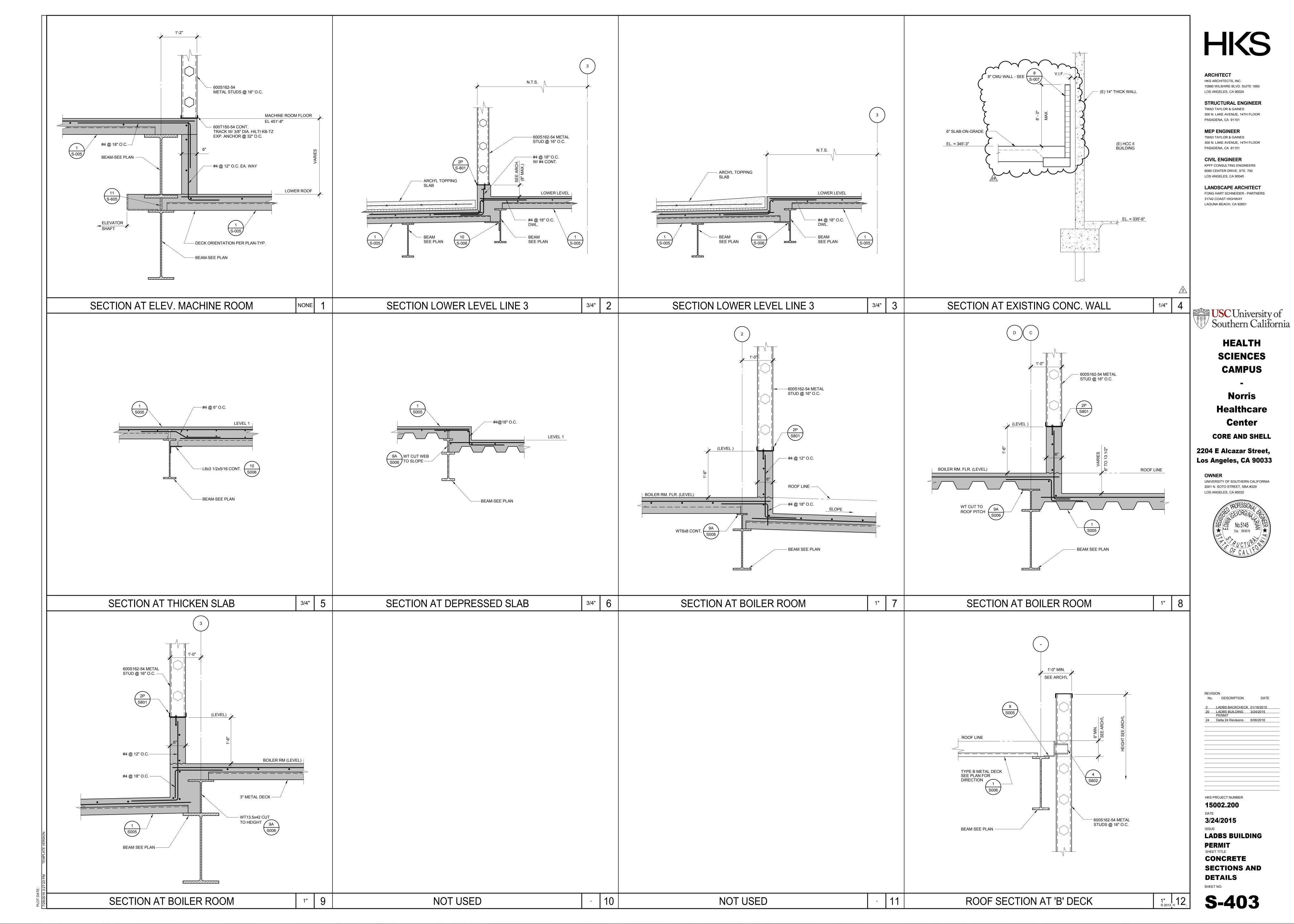


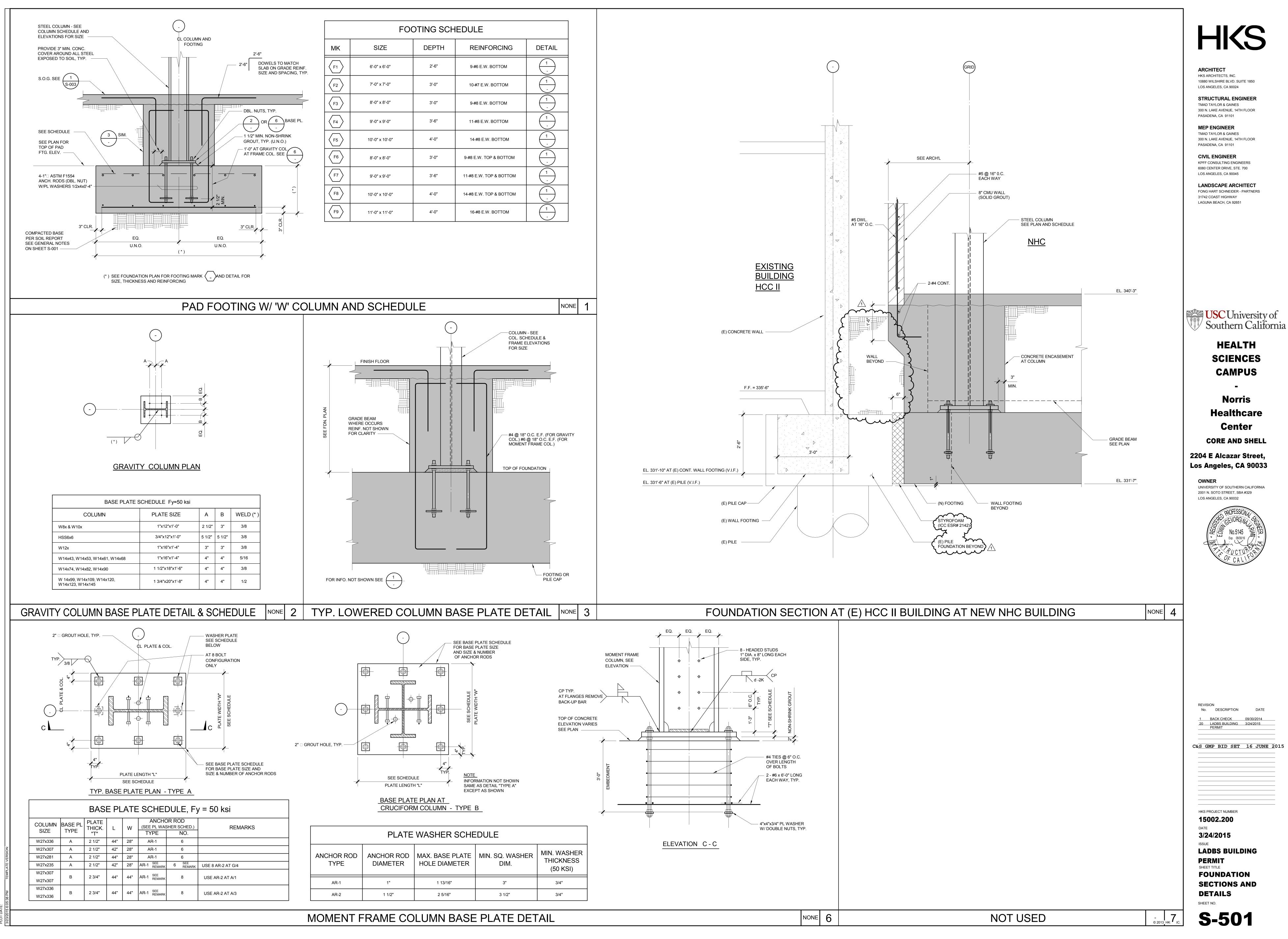


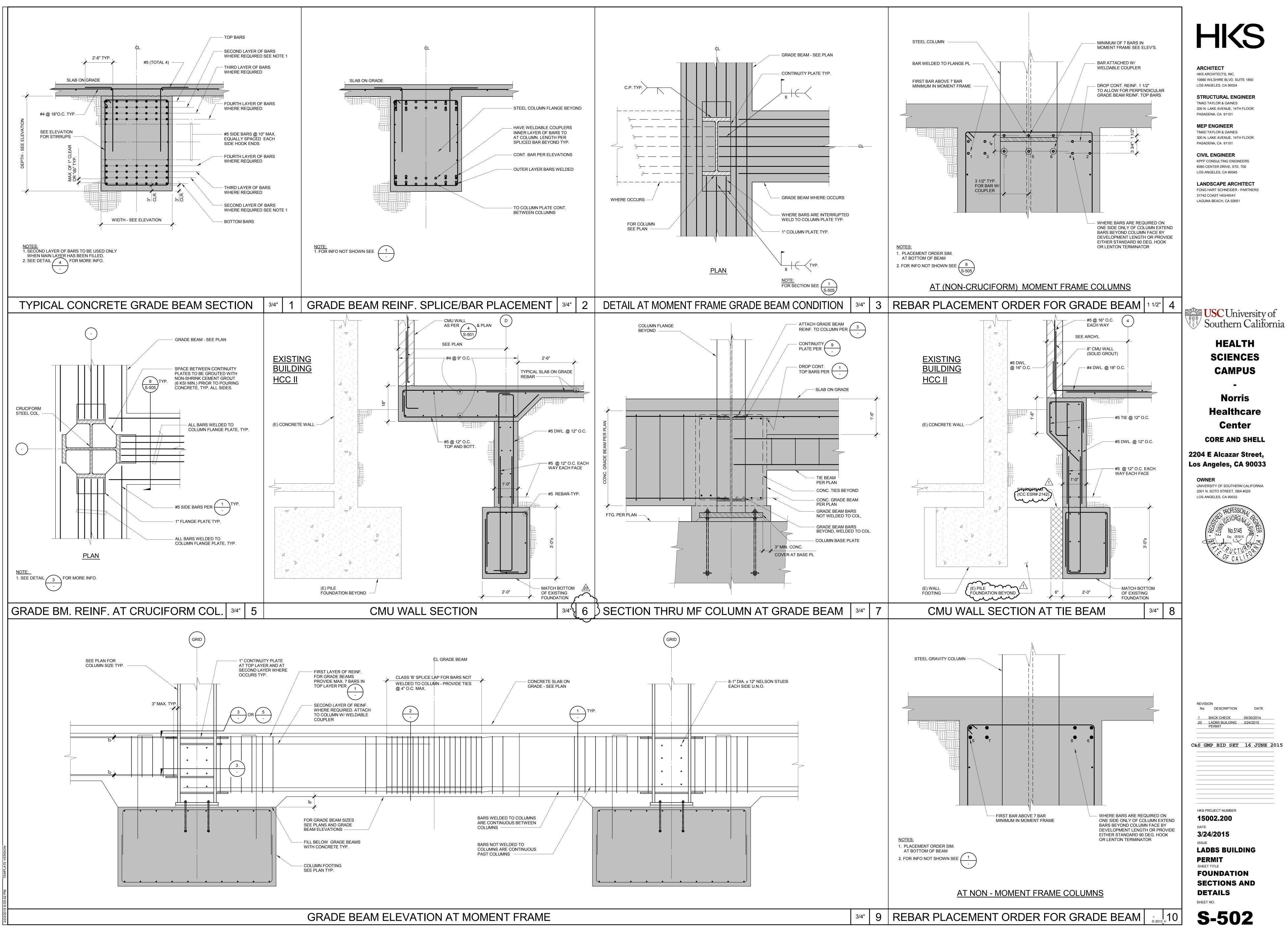


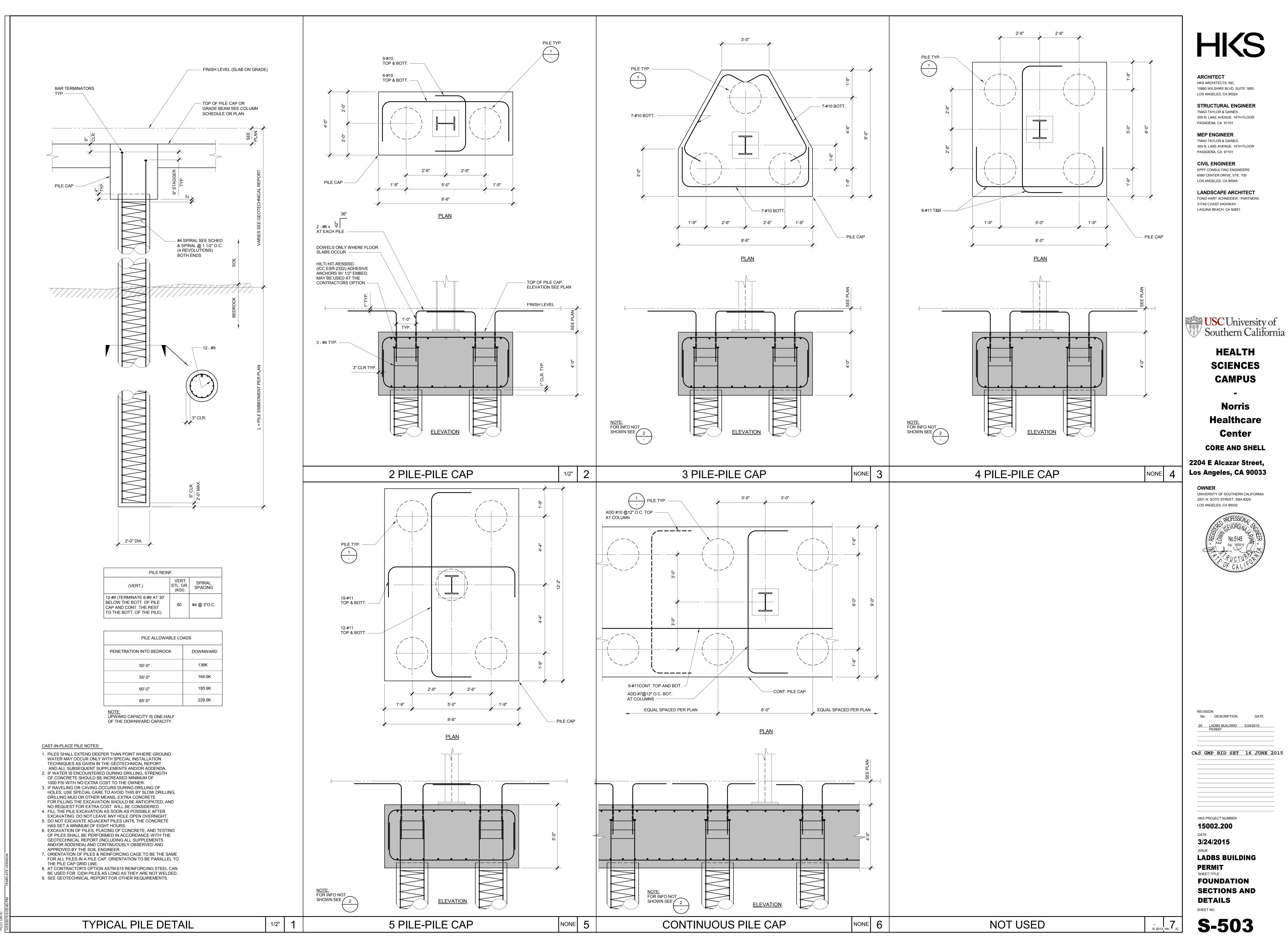




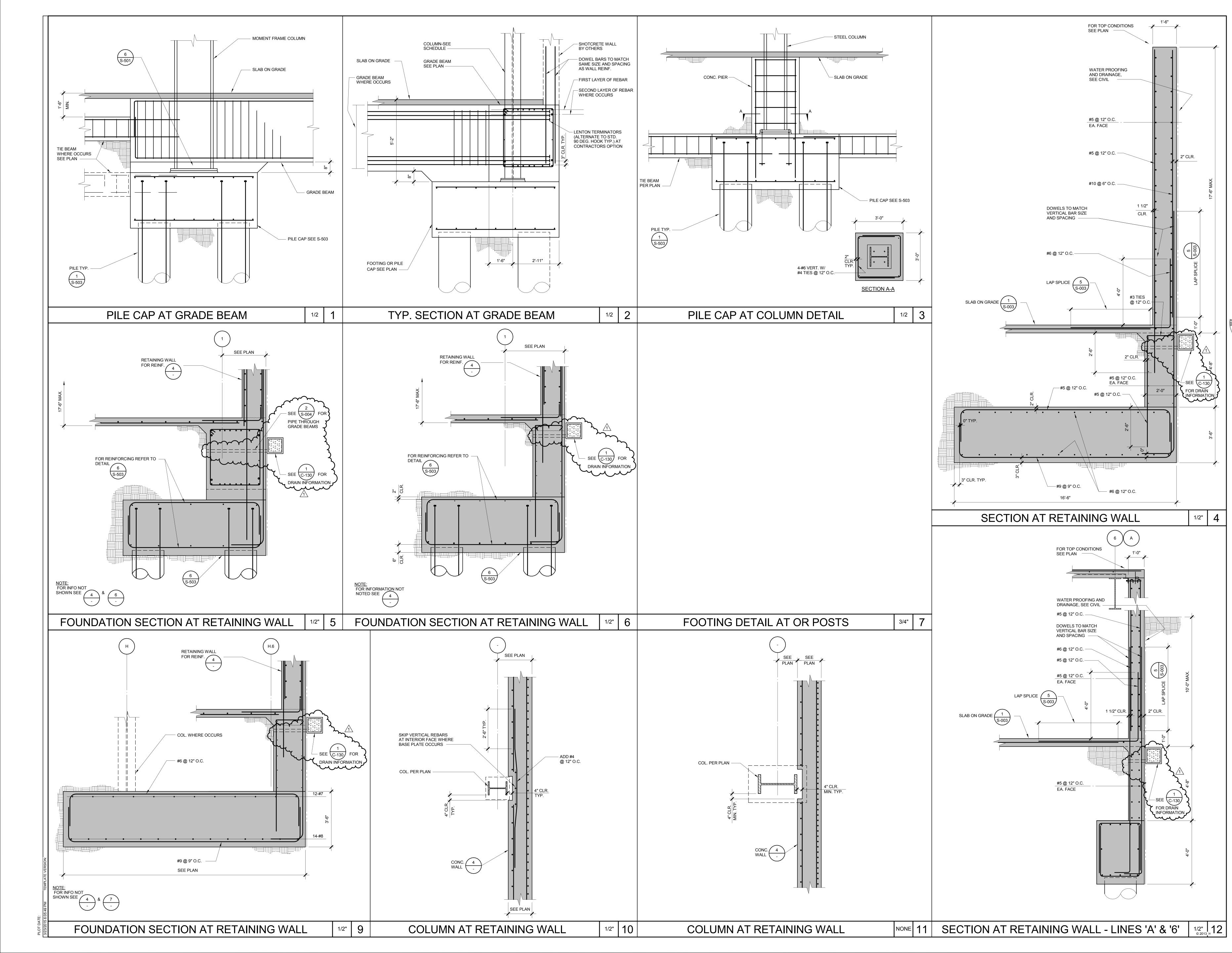








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09/30/2014

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