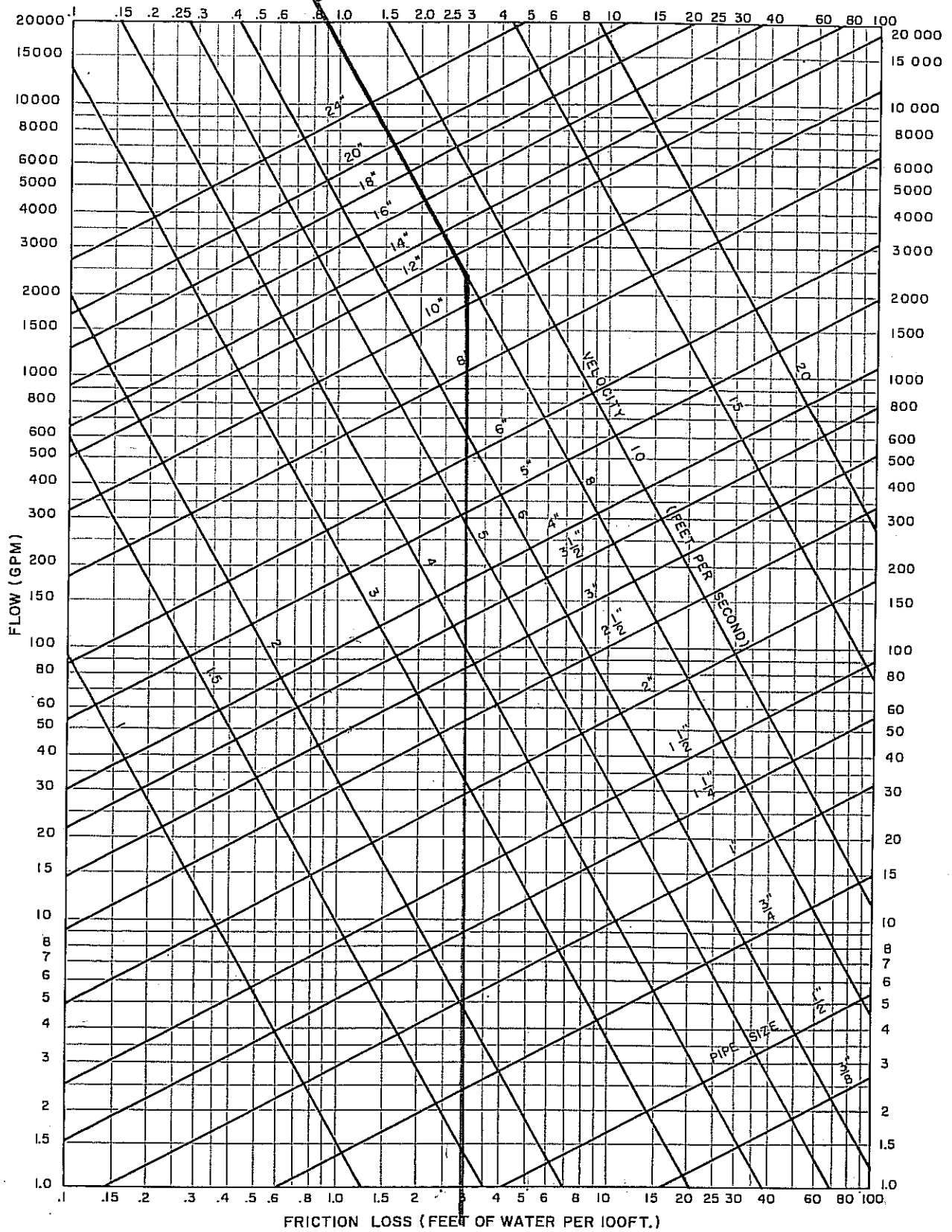


**ACCEPTABLE LIMITS**

**CHART 4—FRICTION LOSS FOR OPEN PIPING SYSTEMS**  
Schedule 40 Pipe

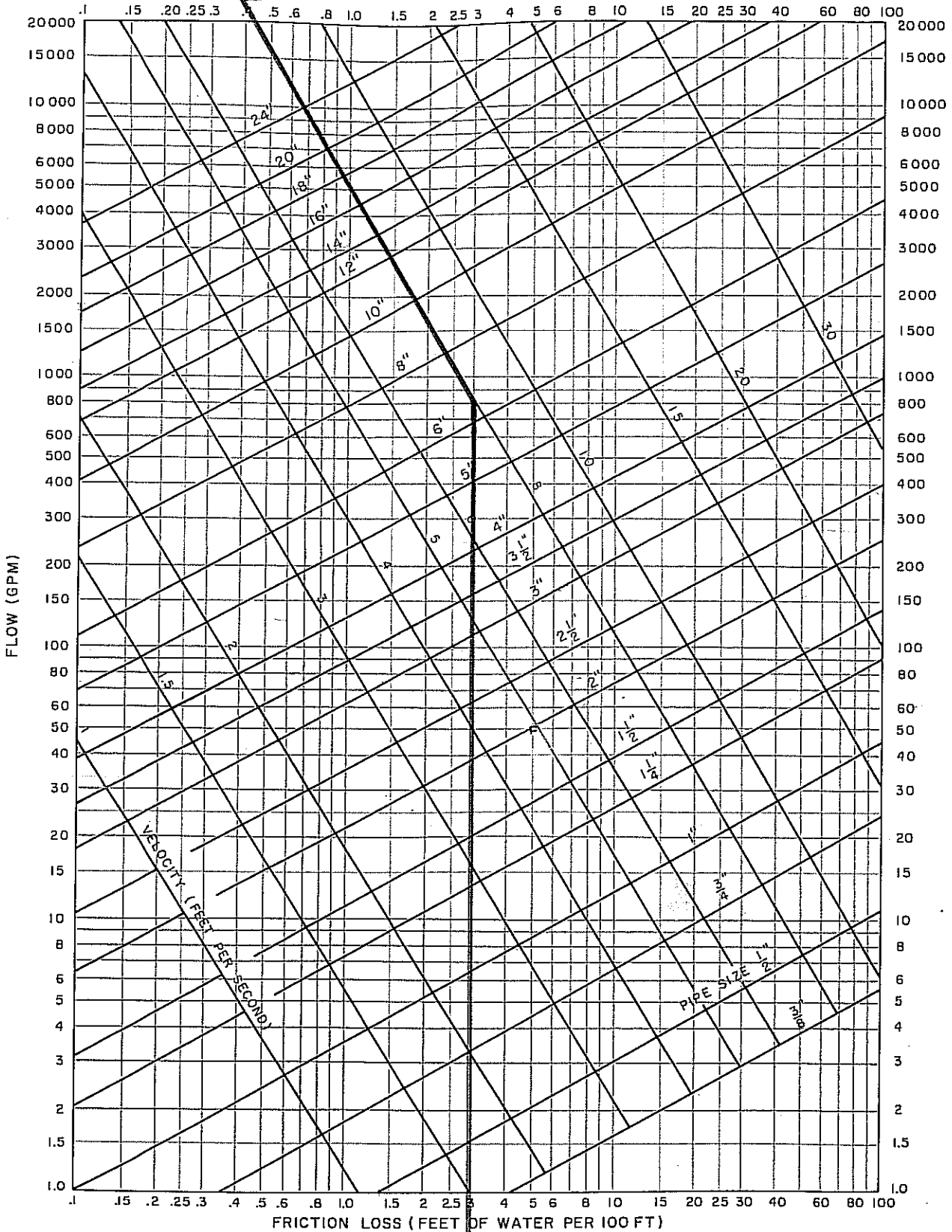


2

**ACCEPTABLE LIMITS**

**CHART 3—FRICTION LOSS FOR CLOSED PIPING SYSTEMS**

Schedule 40 Pipe



2

# TABLE OF EQUIVALENTS

## Lengths

1 foot = 0.3048 meters  
1 kilometer = 0.621 miles

## Capacities & Volumes

1 cubic foot = 7.481 gallons of water  
1 cubic yard = 0.765 cubic meters  
1 gallon of water = 8.33 pounds  
1 gallon of water = 3.785 liters

## Weights & Mass

1 kilogram = 2.205 pounds  
1 ton = 2000 pounds  
1 metric ton = 1.102 tons

## Energy

1 cubic foot (natural gas) = 1100 BTU (with specific gravity of 0.65)  
1 therm = 100,000 BTU  
1 gallon (fuel oil) = 140,000 BTU (approximately)  
1 ton (coal) = 27,000 MBTU (average)  
1 ton of refrigeration = 12,000 BTU per hour  
1 watt = 3.42 BTU per hour  
1 HP = 2545 BTU per hour  
1 boiler HP = 33,479 BTU per hour output  
1 boiler HP = 30 pounds steam per hour (w/feedwater temp of 100 °F. & 70 lb. press.)

## Miscellaneous

BTU = gpm x 500 x temp.  $\Delta$   
pump HP = [gpm x feet of head] / 3960  
sensible heat ( $Q_s$ ) = 1.1 x cfm x temp.  $\Delta$   
latent heat ( $Q_l$ ) = 0.69 x cfm x grain  $\Delta$   
Total heat ( $Q_t$ ) = 4.5 x cfm x enthalpy  $\Delta$

## Electrical

1 HP = 748 watts  
1 KW = volts x amps (x 1.73 for 3 $\phi$  only)

## Pressure

1 psi = 2.31 feet of water  
1 psi = 2.036 inches of mercury

## Temperature

$^{\circ}\text{C} = [^{\circ}\text{F} - 32] \times 5/9$   
 $^{\circ}\text{F} = [^{\circ}\text{C} \times 9/5] + 32$