

<u>FRAME</u> TOLERANCE= +0", -1/16" π 1/8"R. OR 1/8" CHMFR (TYP) SECTION A-A SECTION B-B

26" 1 1/2" 21" 2 3/4"

DIMENSIONS

APPROXIMATE WEIGHTS						
FRAME	170 LBS.					
GRATE	128 LBS.					
TOTAL	298 LBS.					

- 1. MATERIAL SHALL BE DUCTILE IRON OR CAST STEEL.
- 2. WELDING NOT PERMITTED.
- 3. DIMENSIONS SHALL HAVE \pm 1/16" TOLERANCE EXCEPT AS NOTED.
- 4. SEATING OF GRATE SHALL BE ACCOMPLISHED BY ONE OF THE FOLLOWING:

ALTERNATE A SHALL BE 8 PADS 1 1/2"X3/4"X1/8" INTEGRALLY CAST WITH THE GRATE. (SECTION B-B) ALTERNATE B SHALL BE A MACHINED SURFACE OUTSIDE A 17" CIRCLE, BOTTOM ONLY. (SEE SECTION C-C)

STANDARD FRAME AND GRATE

- 1. NO STEPS ARE REQUIRED WHEN HEIGHT IS 4' OR LESS.
- 2. THE BOTTOM OF THE PRECAST MANHOLE MAY BE SLOPED TO FACILITATE CLEANING.
- 3. KNOCKOUTS SHALL HAVE A WALL THICKNESS OF 2" MINIMUM TO 2.5" MAXIMUM. PROVIDE A 1.5" MINIMUM GAP BETWEEN THE KNOCKOUT WALL AND THE OUTSIDE OF THE PIPE. AFTER THE PIPE IS INSTALLED, FILL THE GAP WITH JOINT MORTAR IN ACCORDANCE WITH STANDARD SPECIFICATION 9-04.3.

	STANDARD FRAME UNLESS OTHERWIS	AND GRATE E NOTED ON C4.0
	HANDHOLD ADJUSTMENT SECT	10N
	FLAT SLAB TOP	
15' MAX.	48", 54", 60", 72", 84" OR 96"	MANI DIAM
	AS SHOWN ON PLAN MORTAR (TYP.)	48
		5.
	STEPS OR	60
	LADDER	7:
		90
	17. (TYP)	9
	MORTAR FILLET WW 25.5 WAX REINFORCING STEE	TI (TYP.)
	MORTAR FILLET REINFORCING STEE GRAVEL BAPPIPE ZONE SEPARATE BASE INTEGRAL BASE	CKFILL FOR
	CAST-IN-PLACE PRECAST WITH RISER	
	"O" RING GRAVEL BACKFILL FOR PIPE ZONE BEDDING SEPARATE BASE PRECAST	

		DIMENSIONS	MANHOLE			
FORCING STEEL EACH DIRECTION		MINIMUM DISTANCE BETWEEN KNOCKOUTS	MAXIMUM KNOCKOUT SIZE	BASE THICKNESS	WALL THICKNESS	MANHOLE DIAMETER
INTEGRAL BASE	SEPARATE BASE					
0.15	0.23	8"	36"	6"	4"	48"
0.19	0.19	8"	42"	8"	4.5"	54"
0.25	0.25	8"	48"	8"	5"	60"
0.24	0.35	12"	60"	8"	6"	72"
0.29	0.39	12"	72"	12"	8"	84"
0.29	0.39	12"	84"	12"	8"	96"

PIPE ALLOWANCES								
	MANHOLE DIAMETER	PIP	E MATERIAL W	TH MAXIMUM I	NSIDE DIAMETE	R		
1		CONCRETE	ALL METAL	CPSSP ①	SOLID WALL PVC ②	PROFILE WALL PVC (3)		
48"		24"	30"	24"	27"	30"		
54"		30"	36"	30"	27"	36"		
60"		36"	42"	36"	36"	42"		
72"		42"	54"	42"	36"	48"		
84"		54"	60"	54"	36"	48"		
96"		60"	72"	60"	36"	48"		

1 CORRUGATED POLYETHYLENE STORM SEWER PIPE (STD. SPEC. 9-05.20) ② (STD. SPEC. 9-05.12(1)) ③ (STD. SPEC. 9-05.12(2))

C4-01

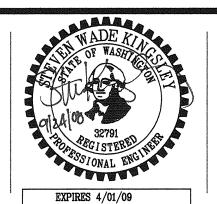
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