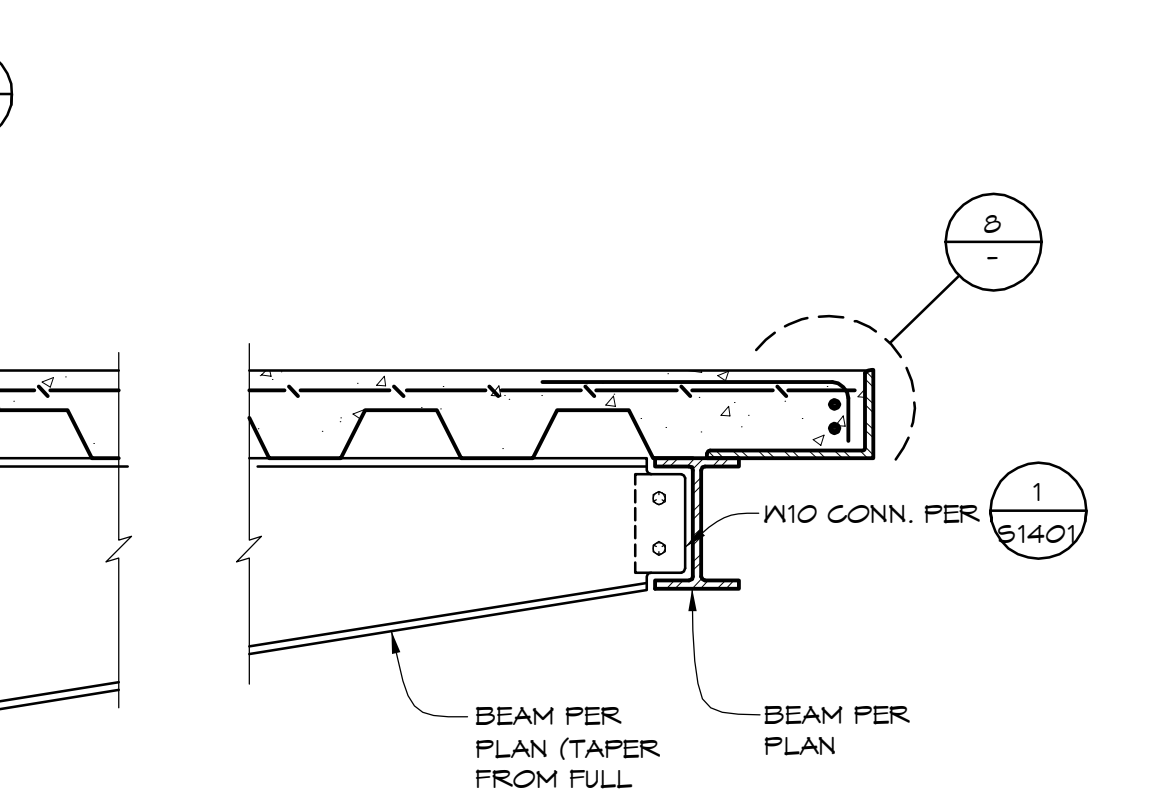
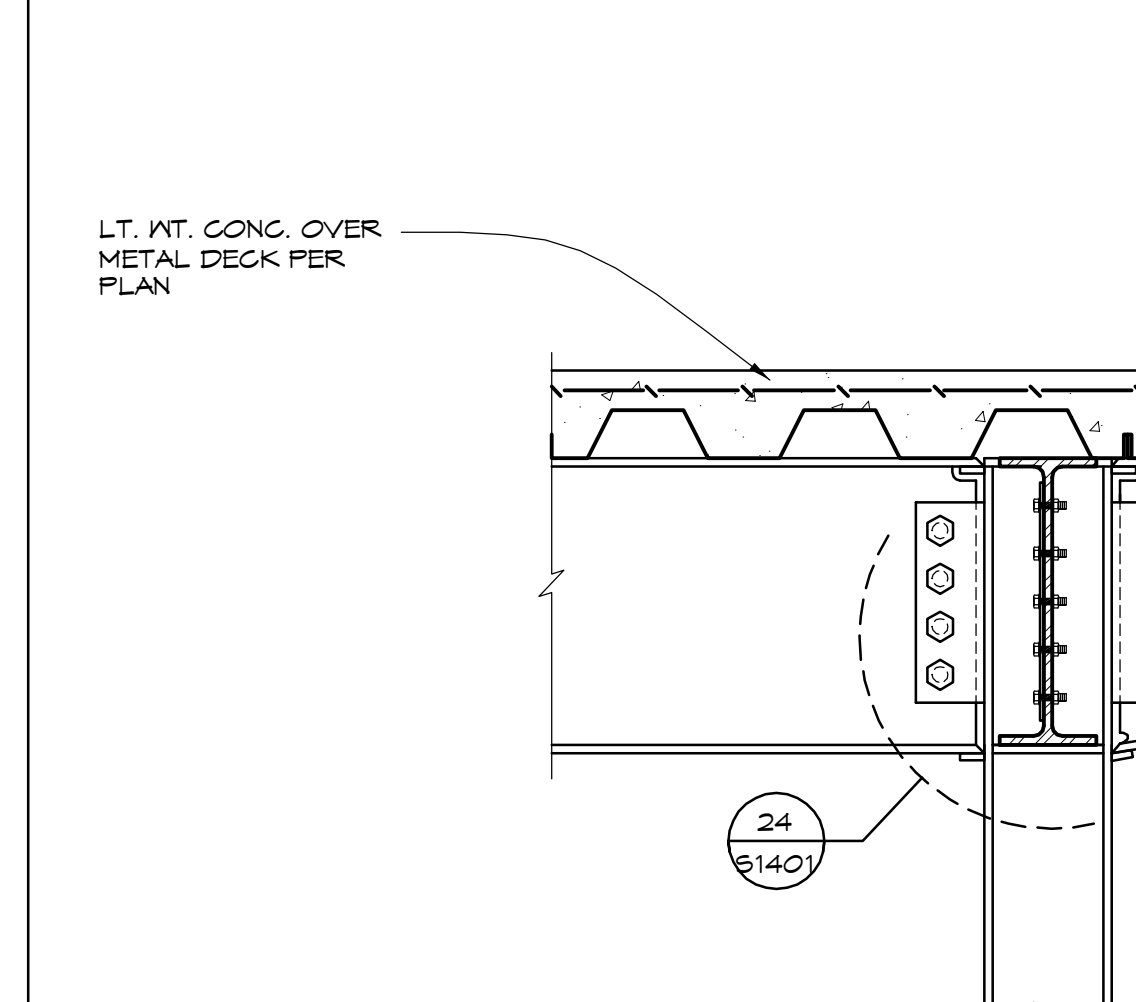
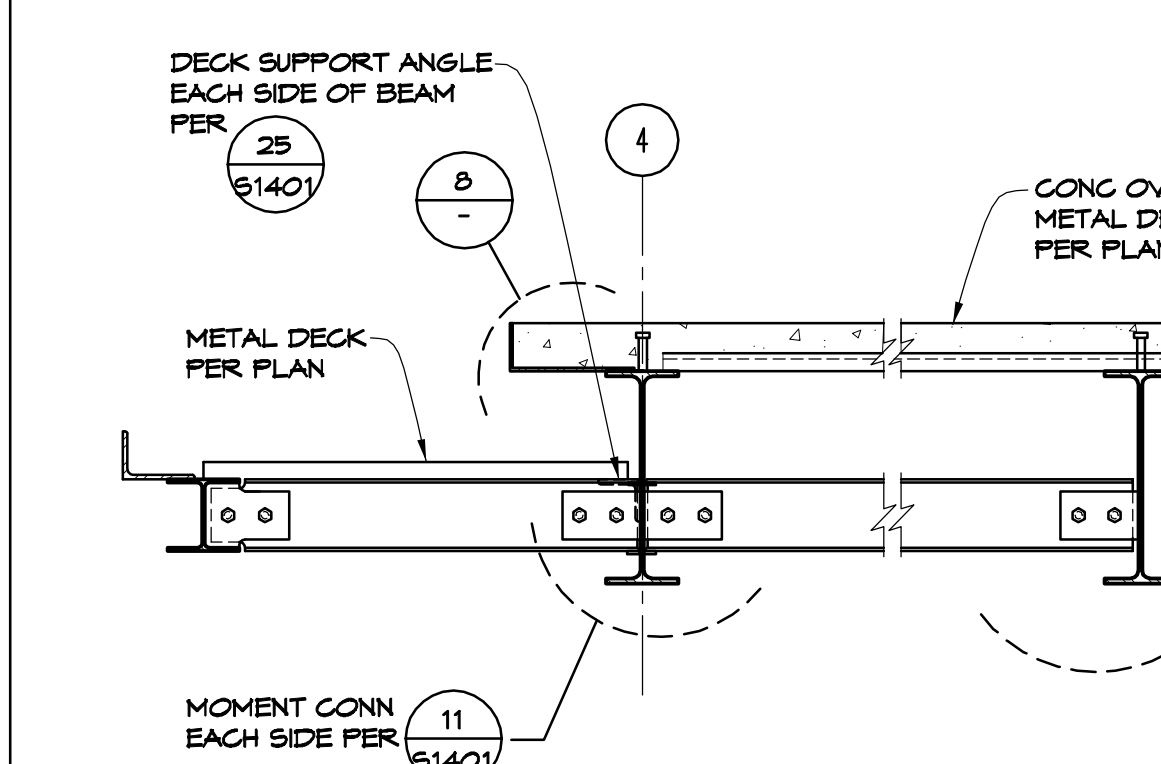
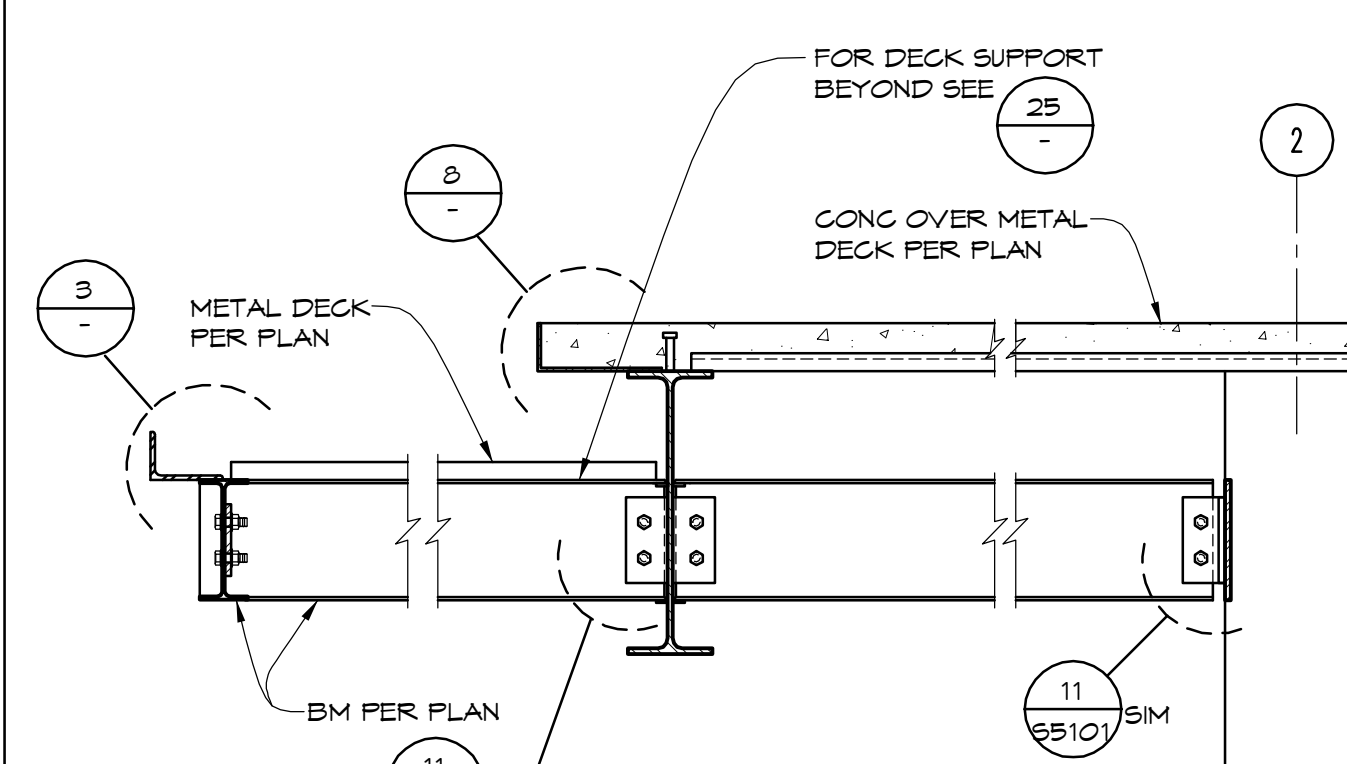
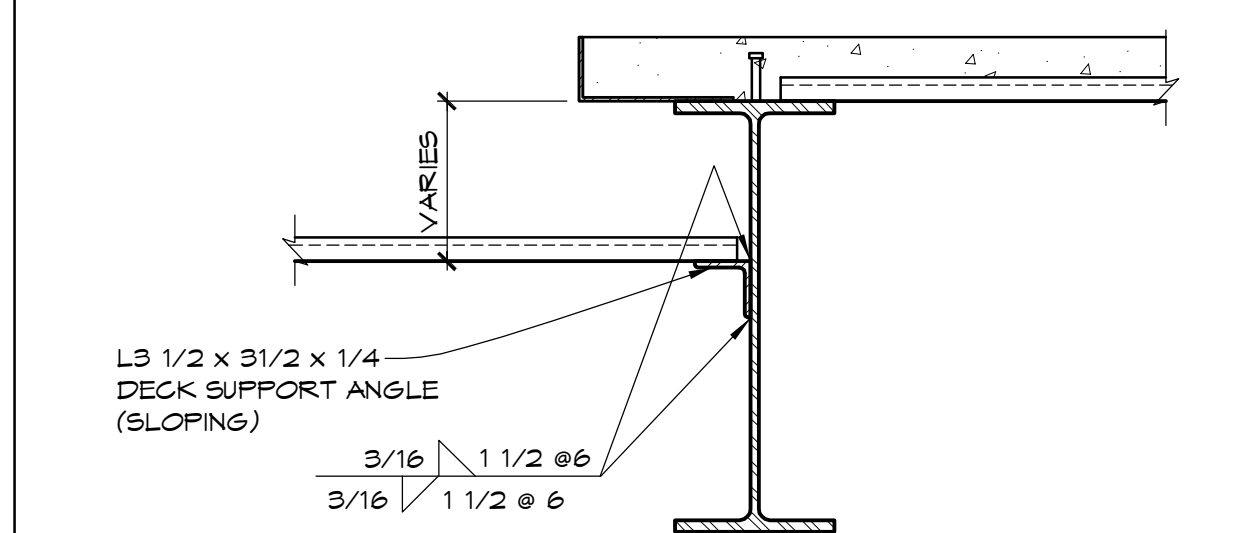
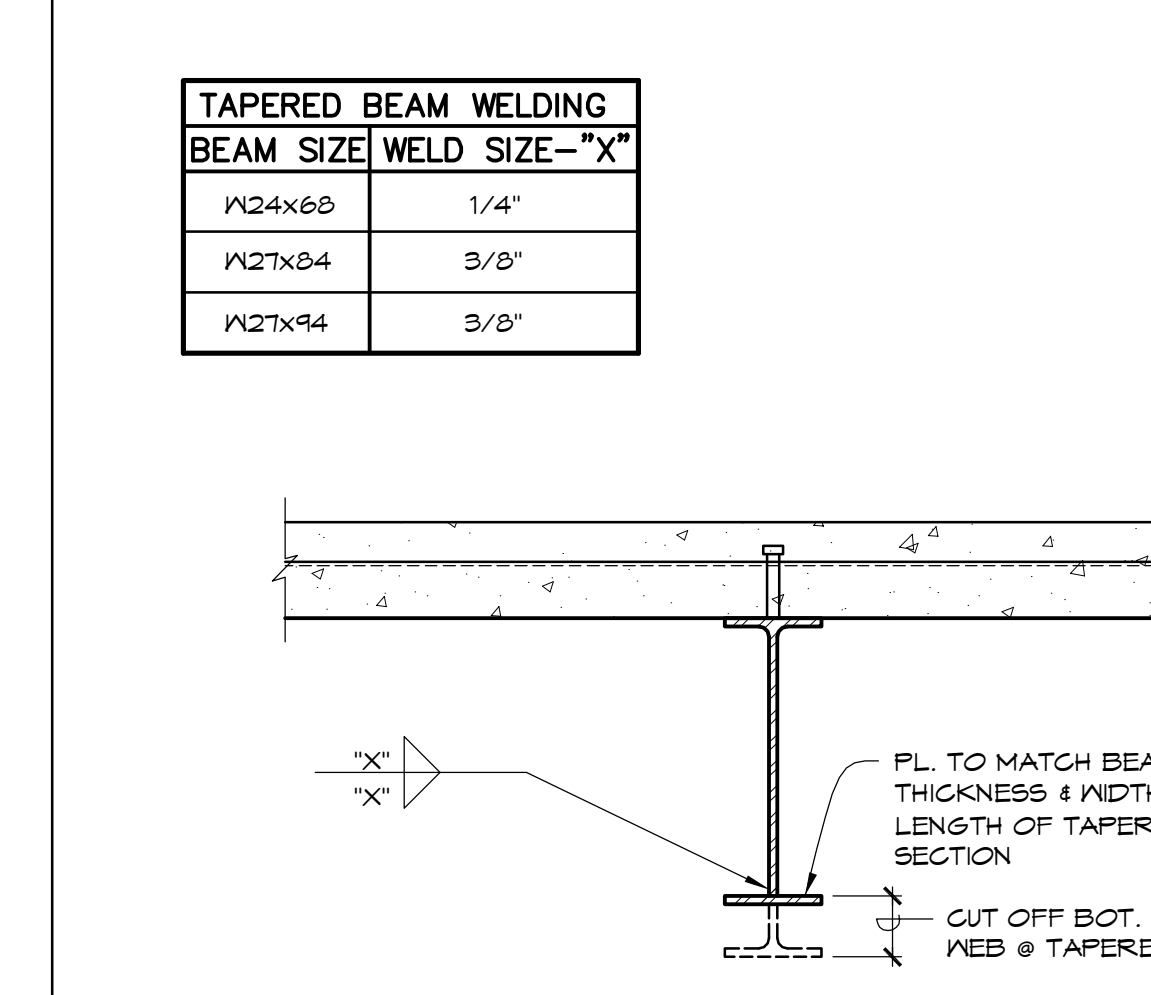
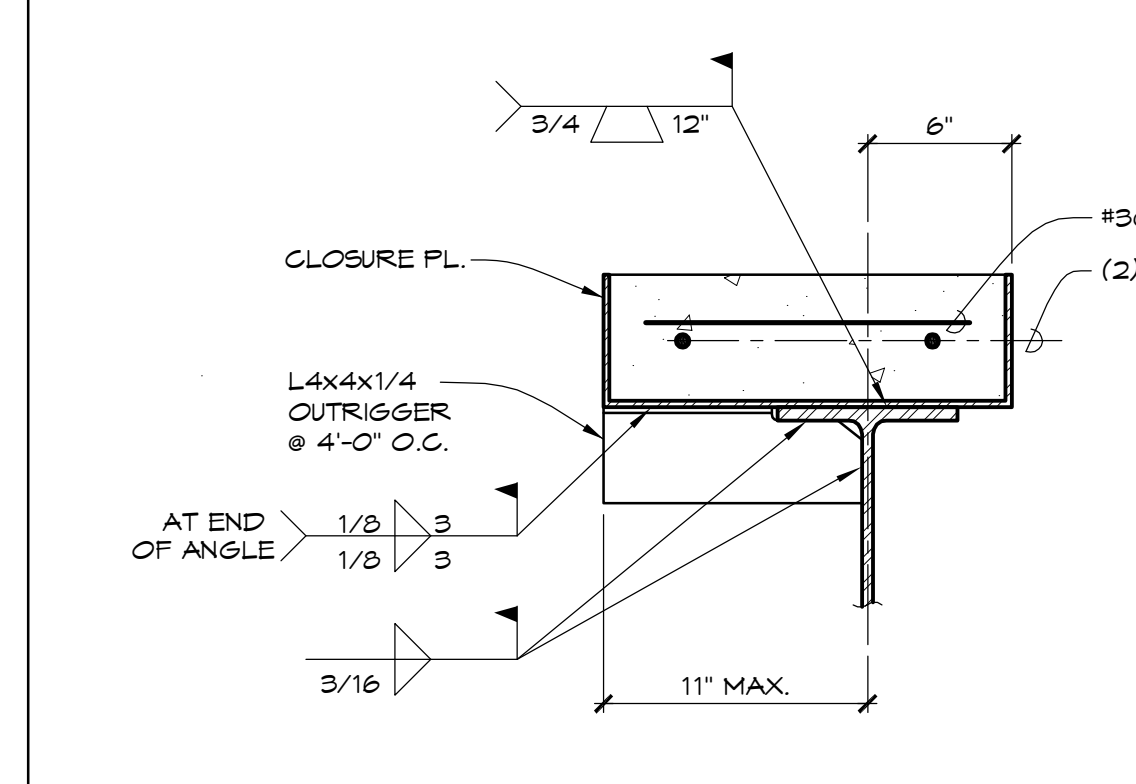
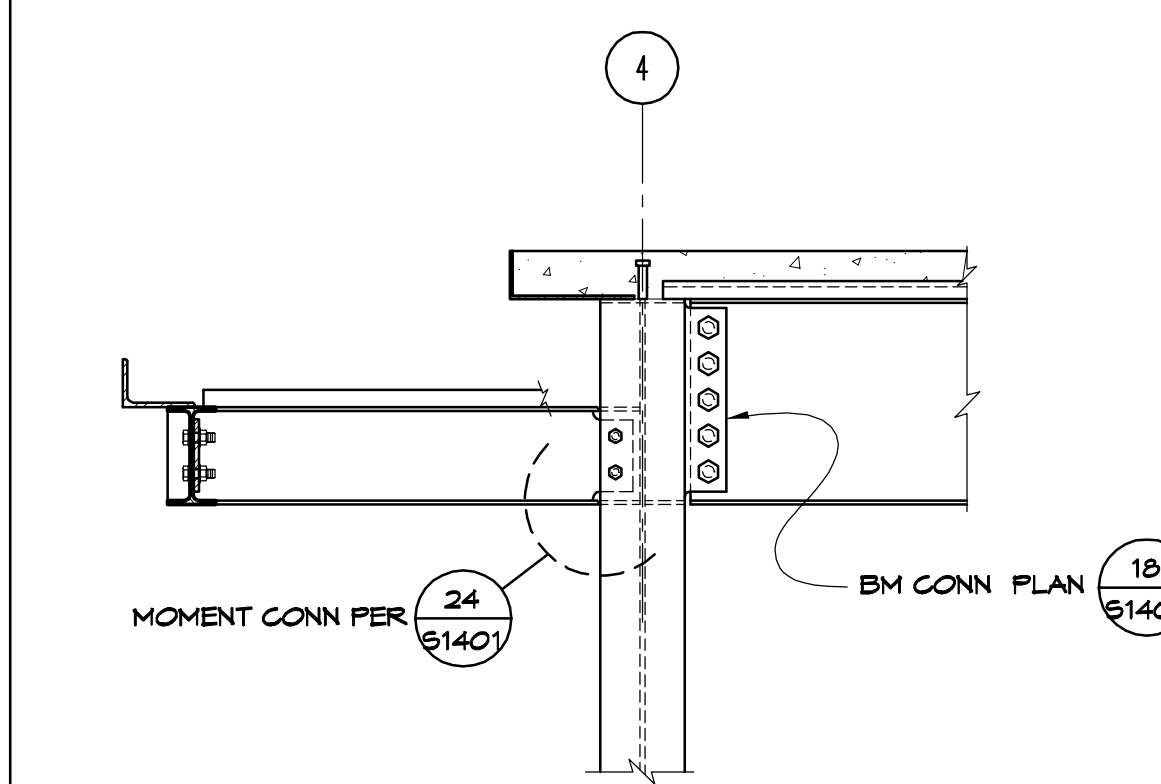
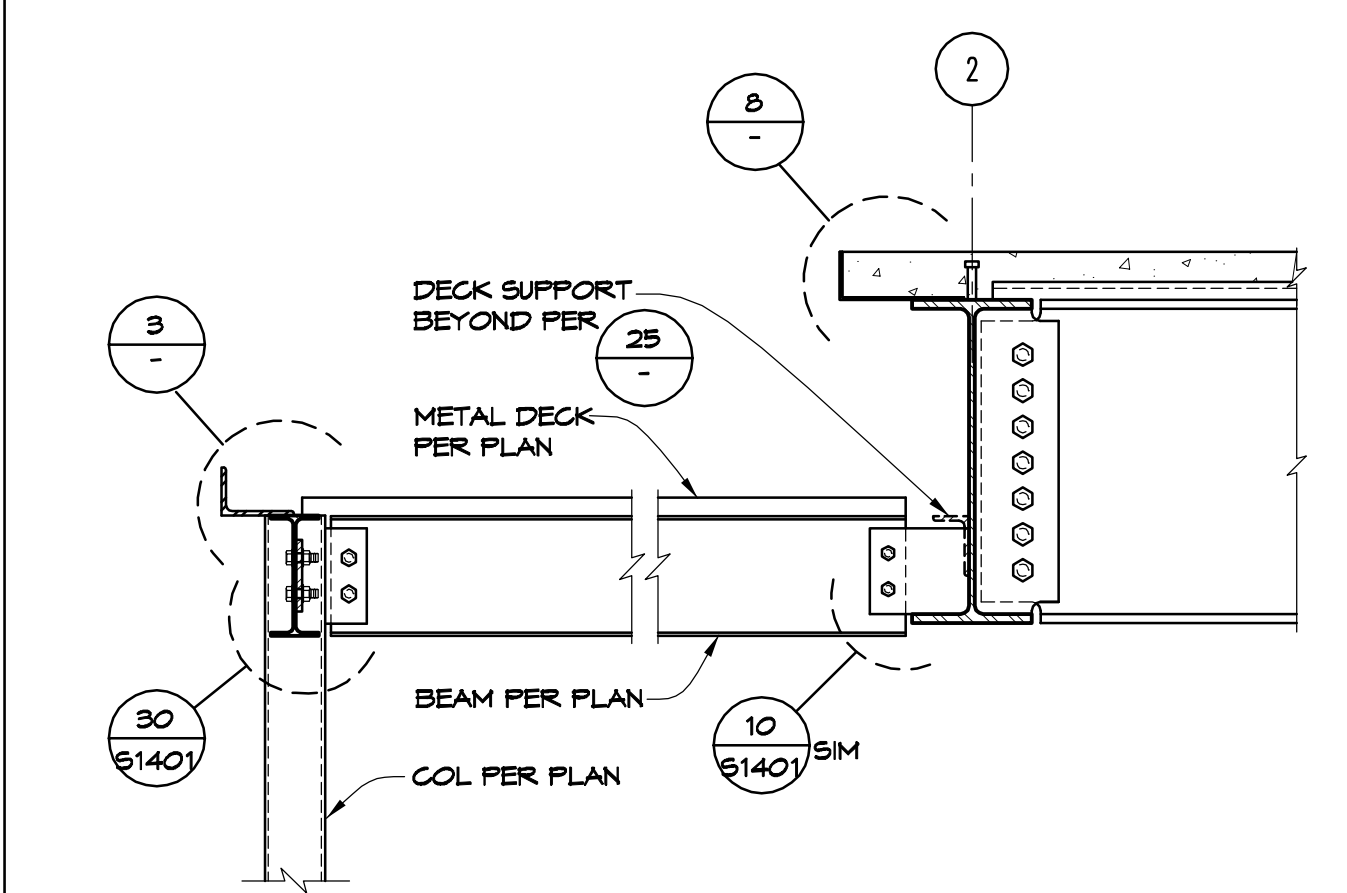
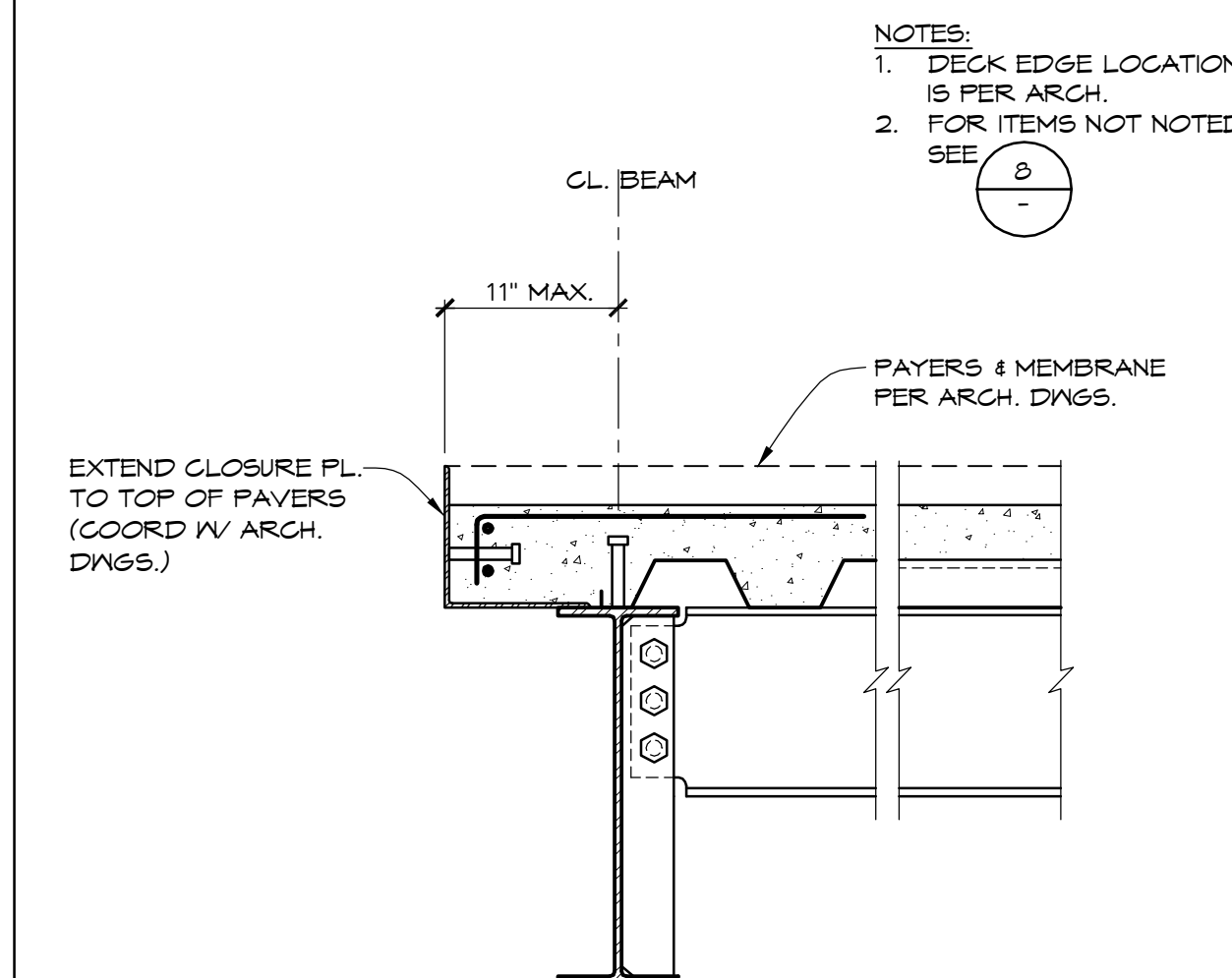
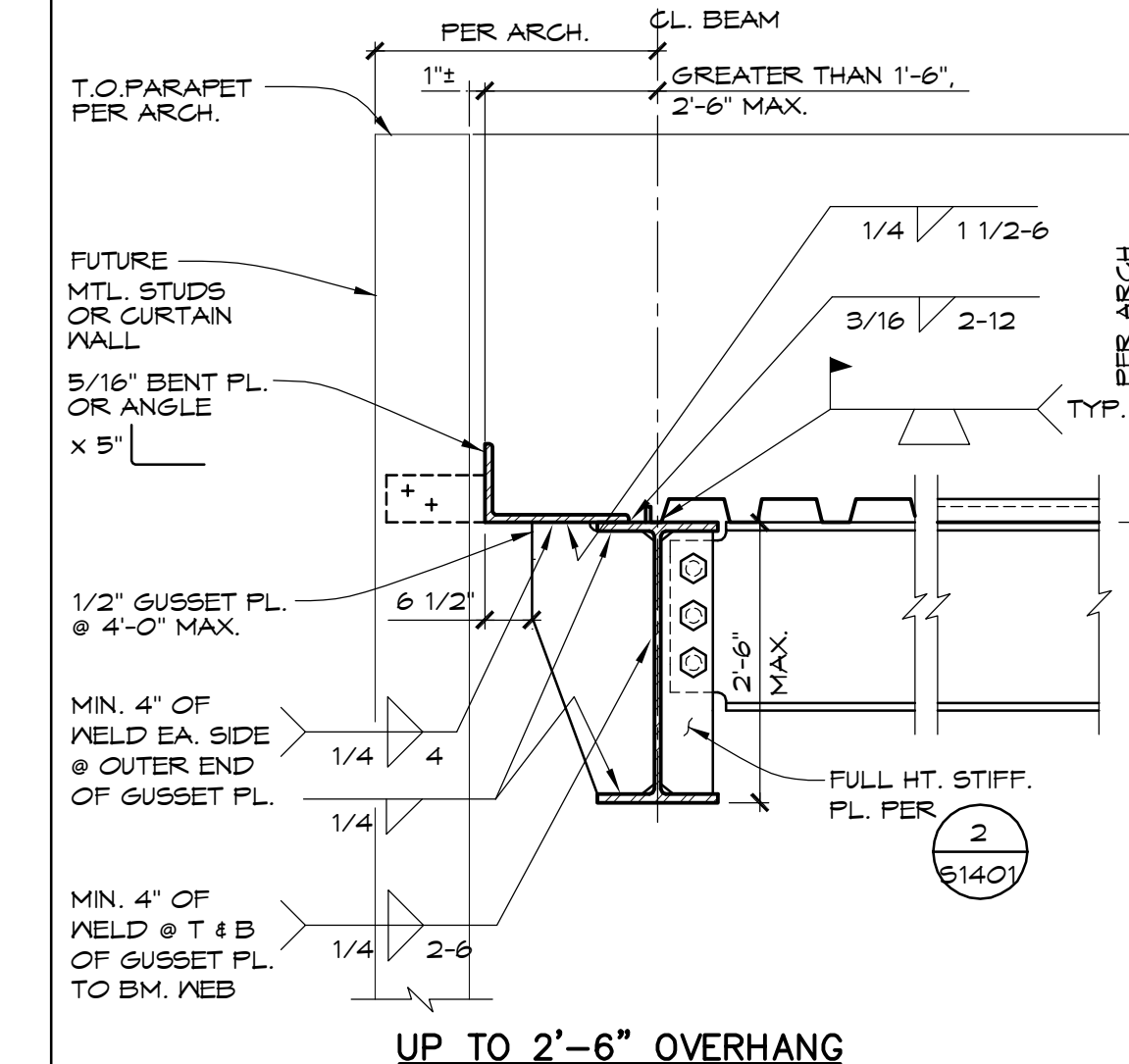
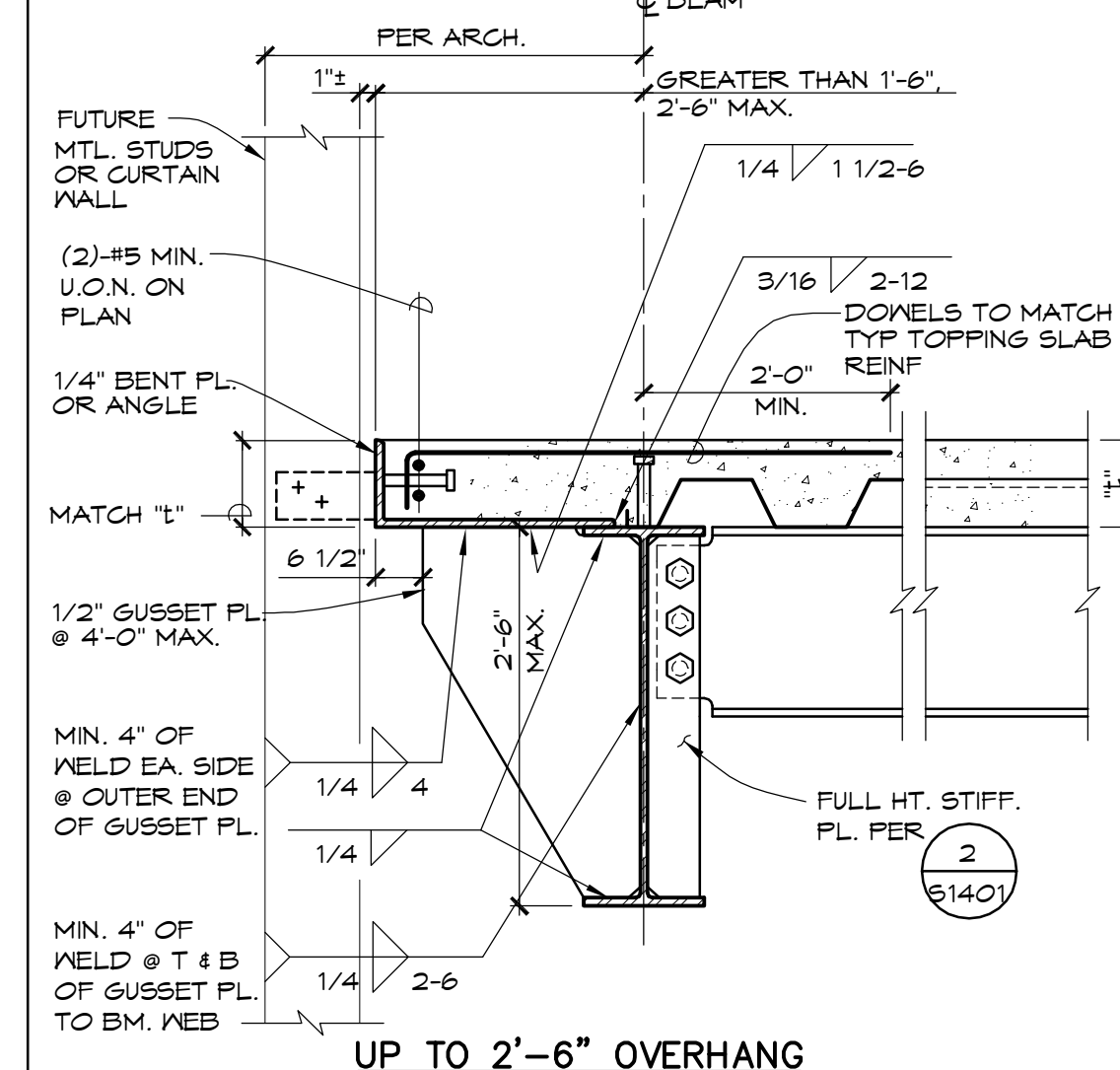
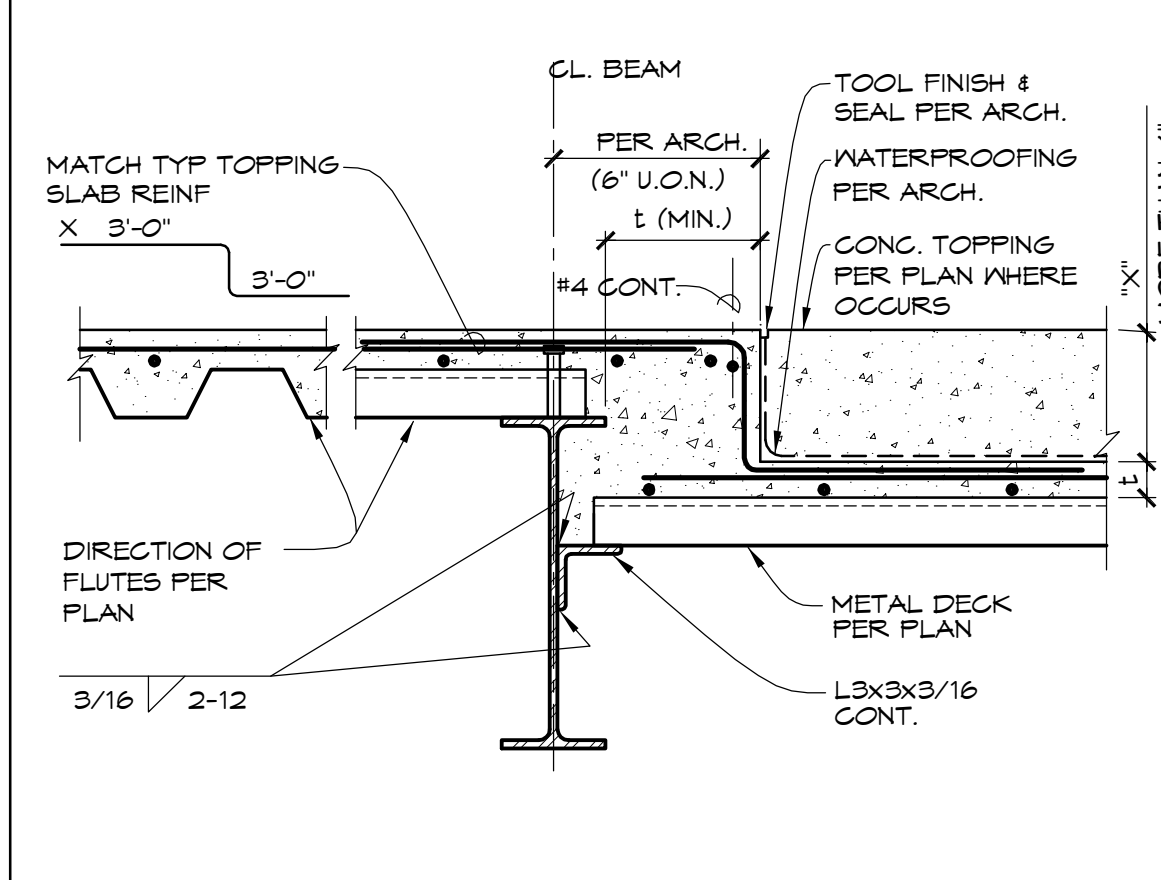
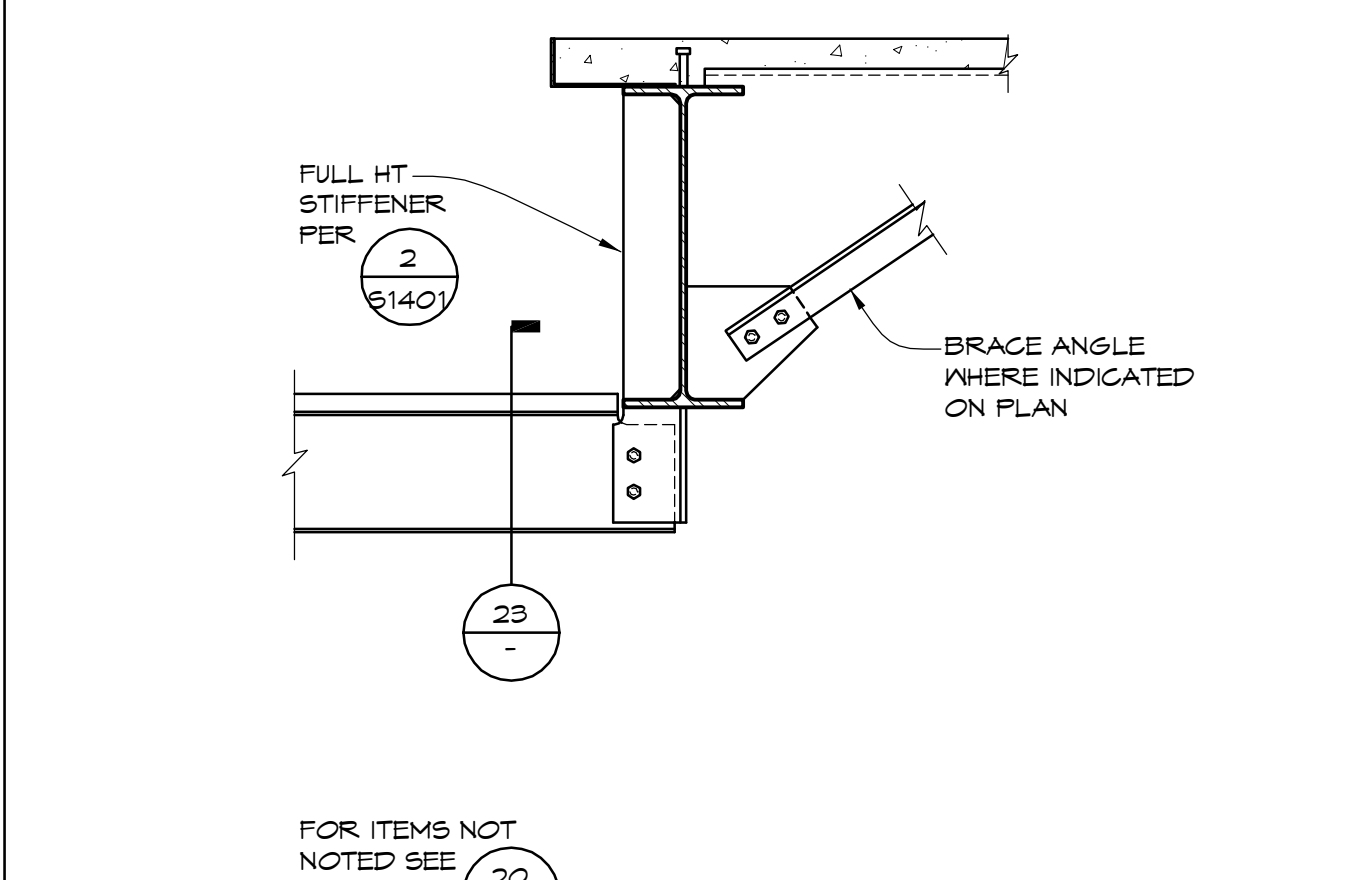
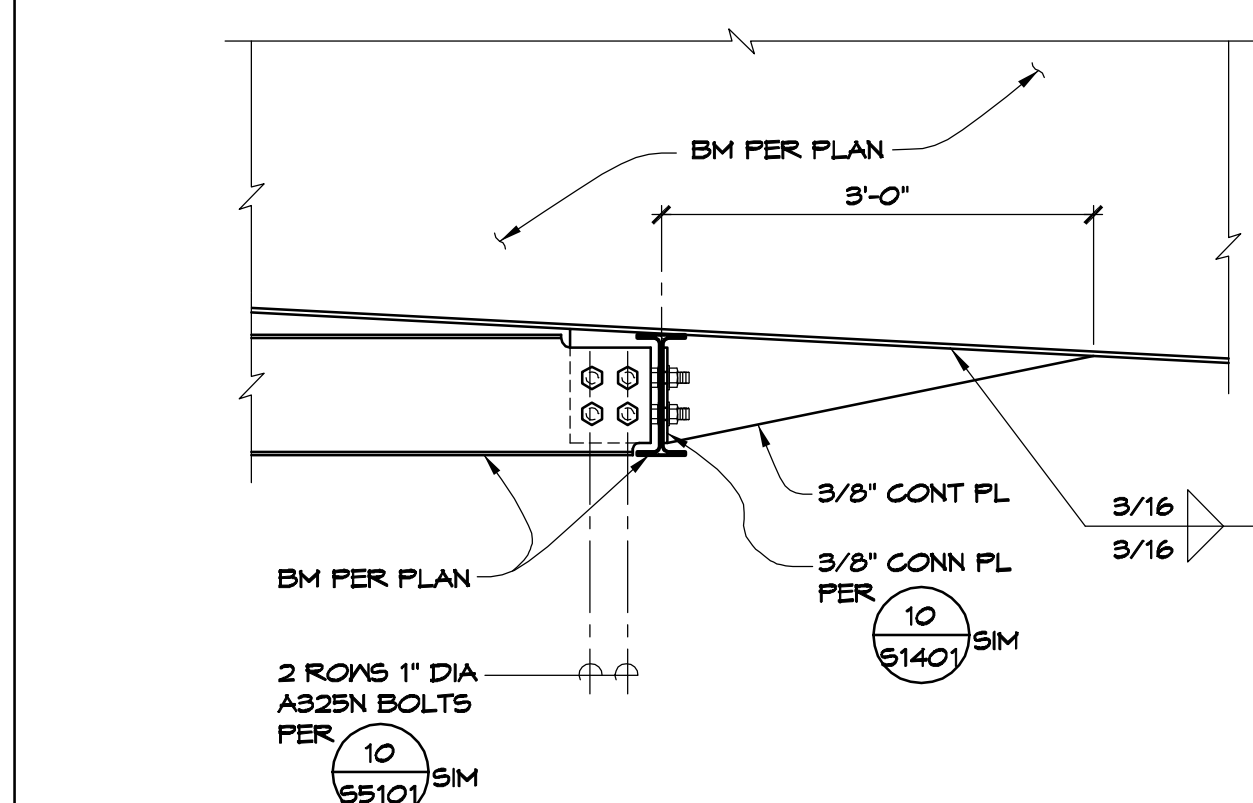
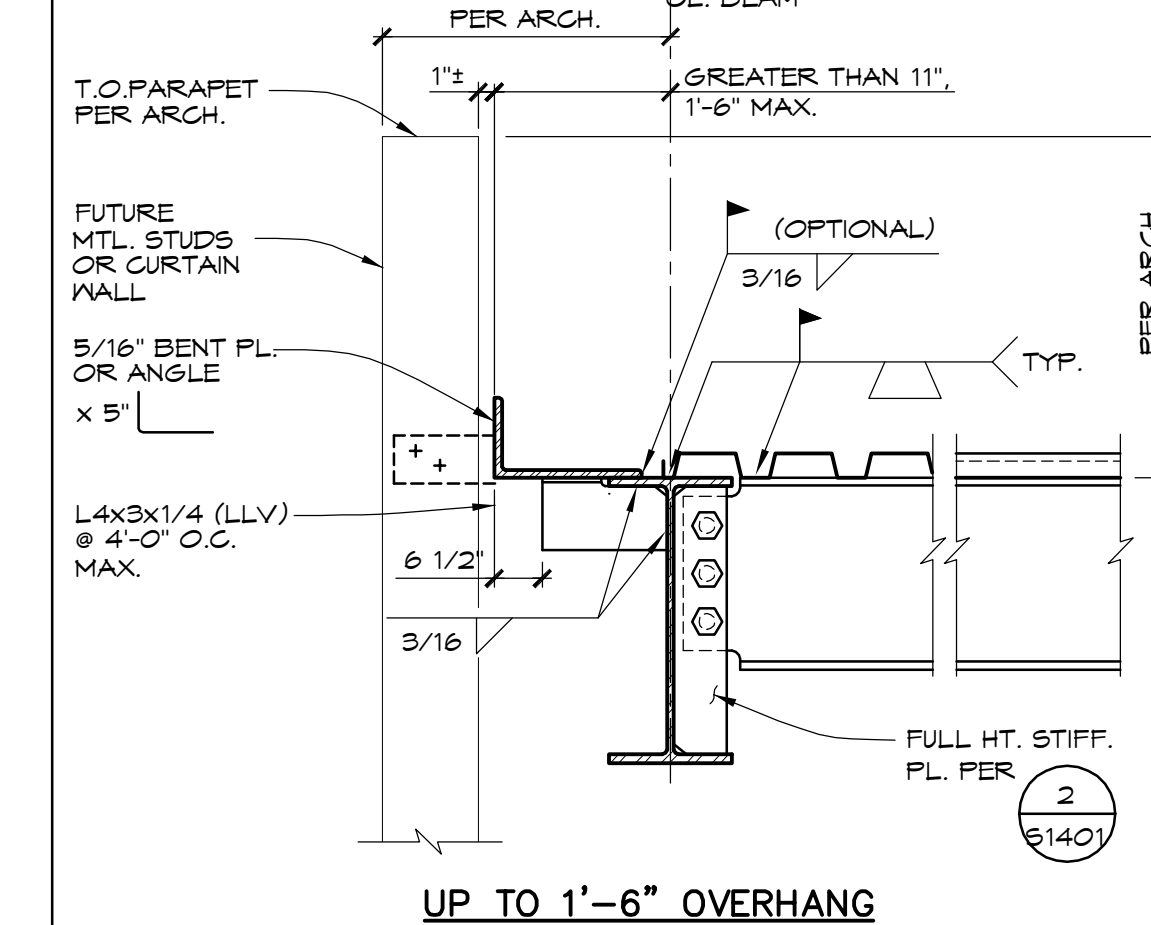
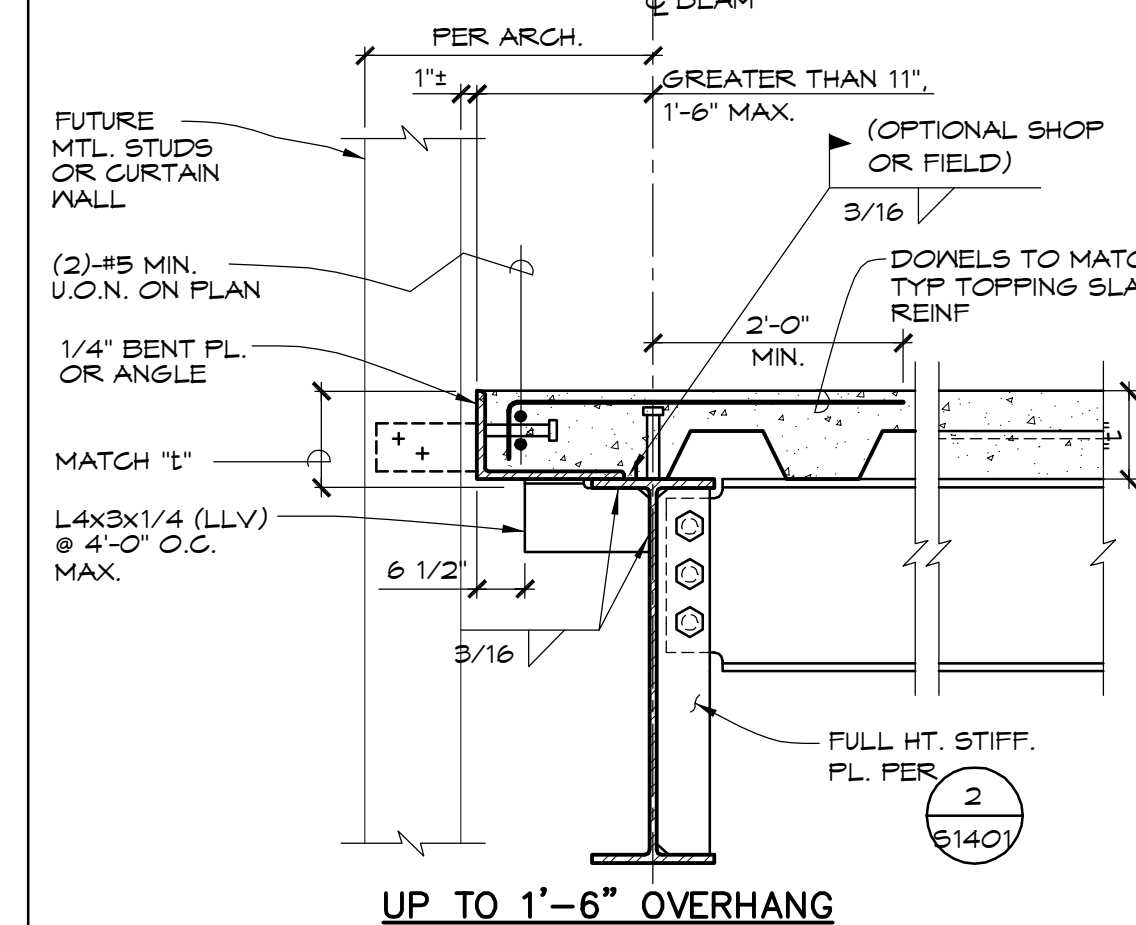
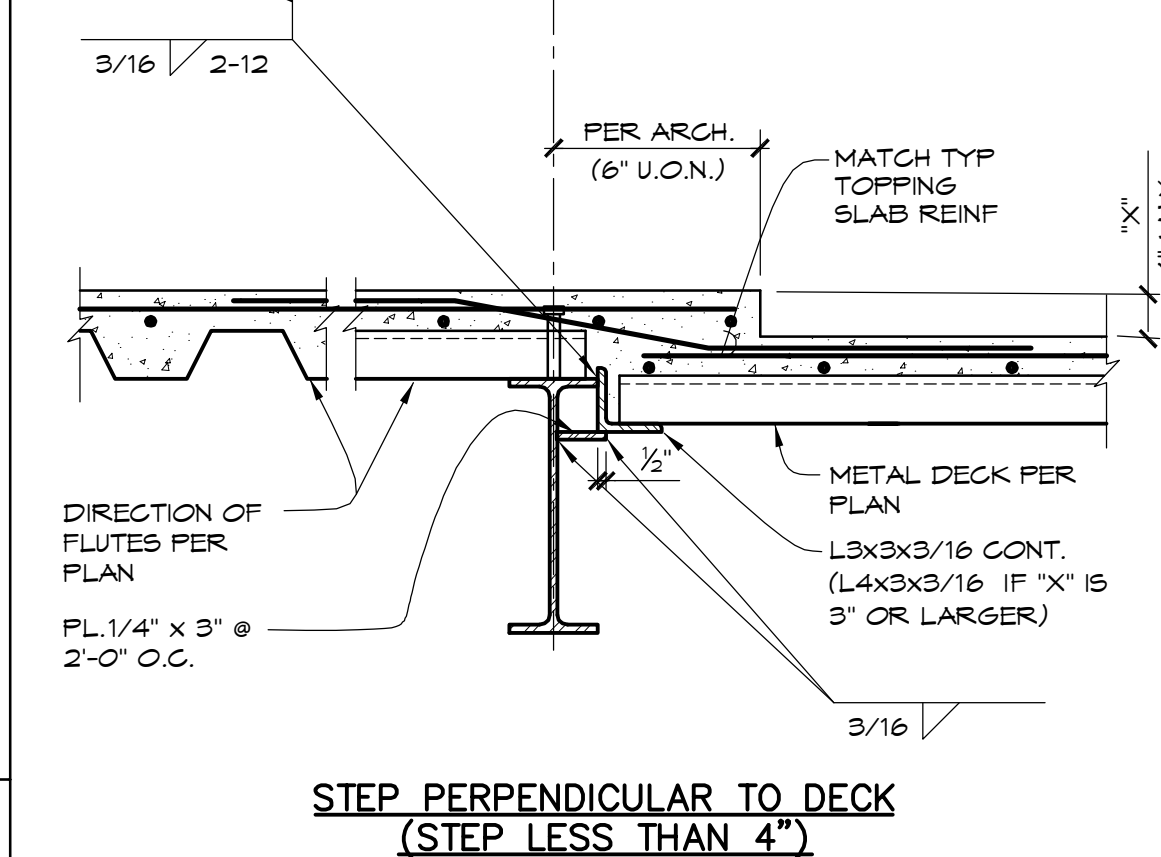
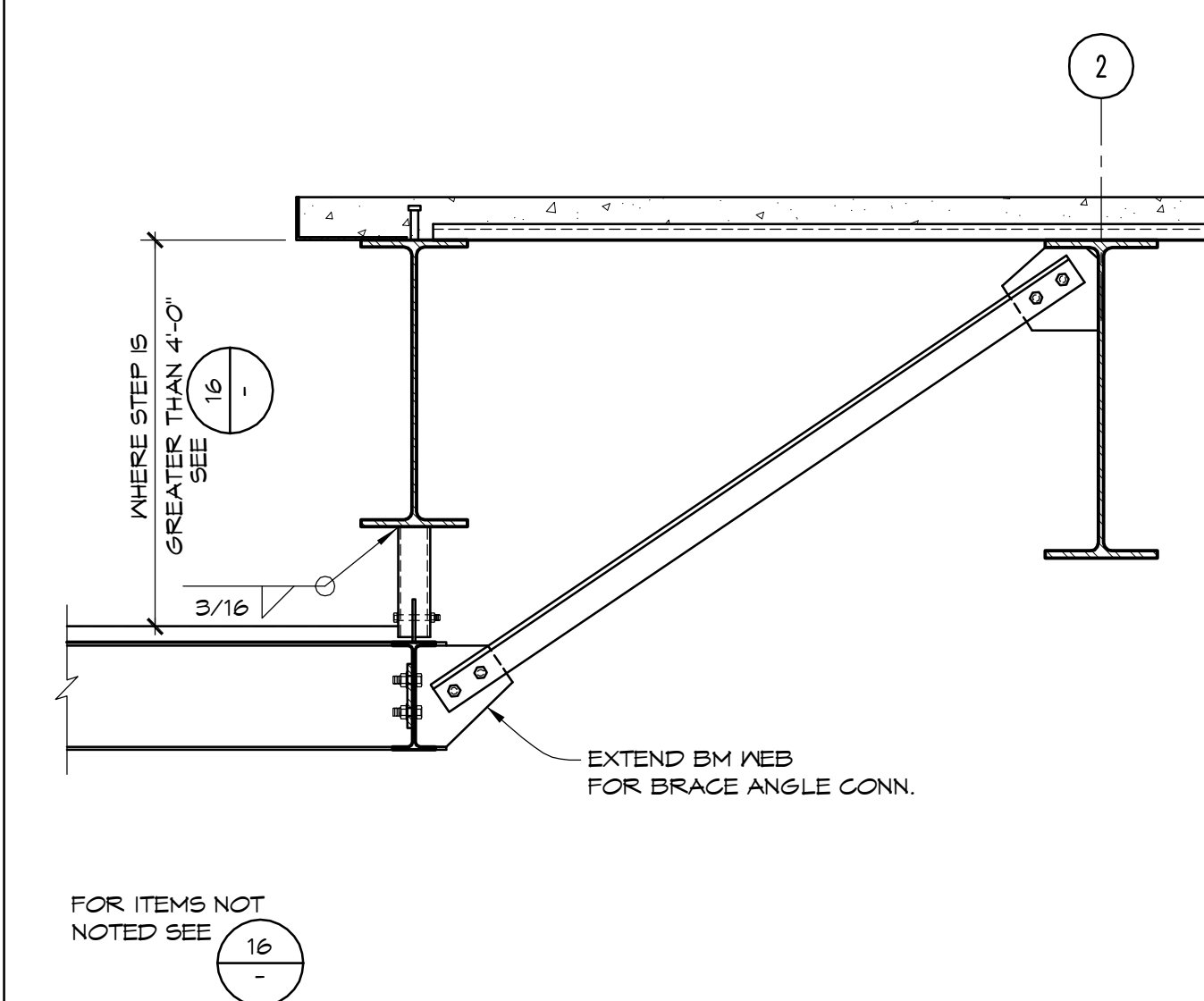
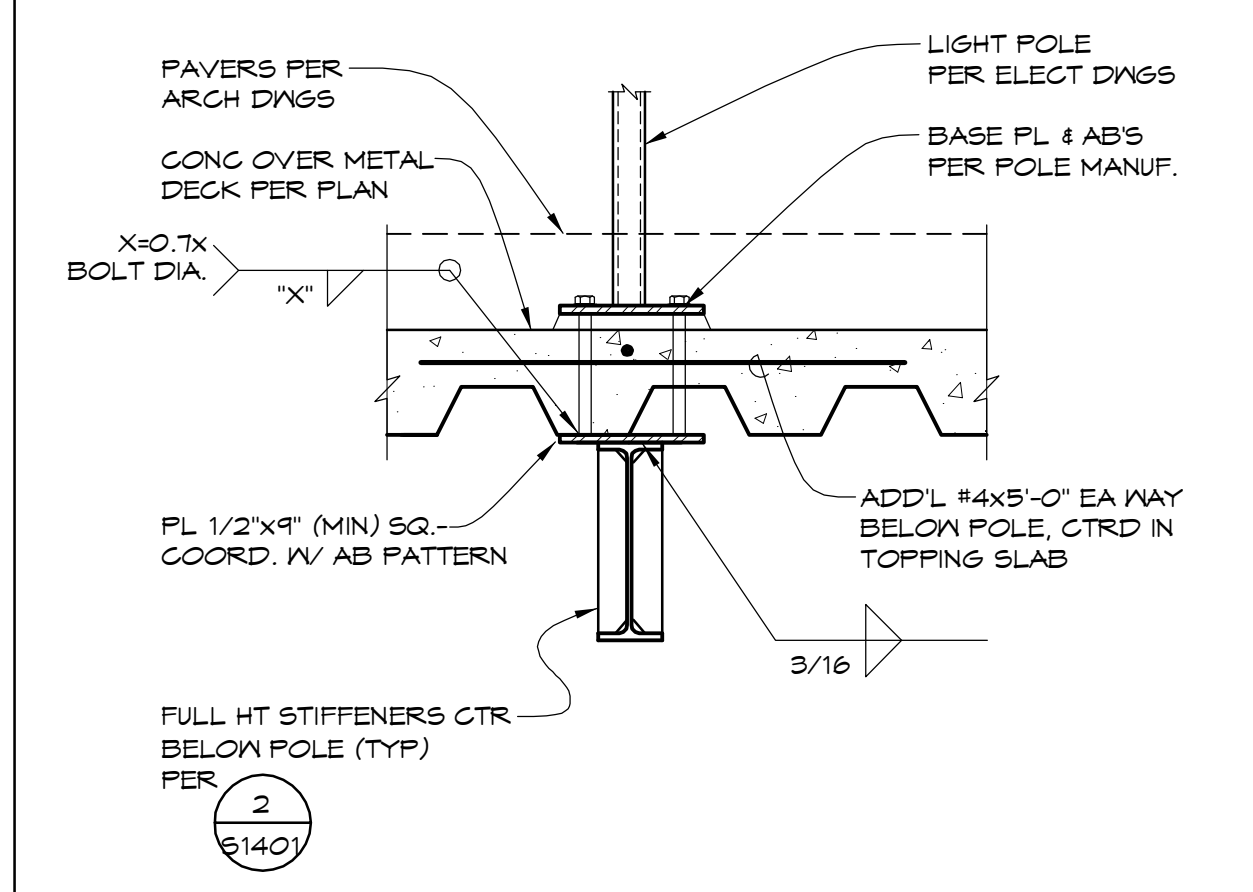
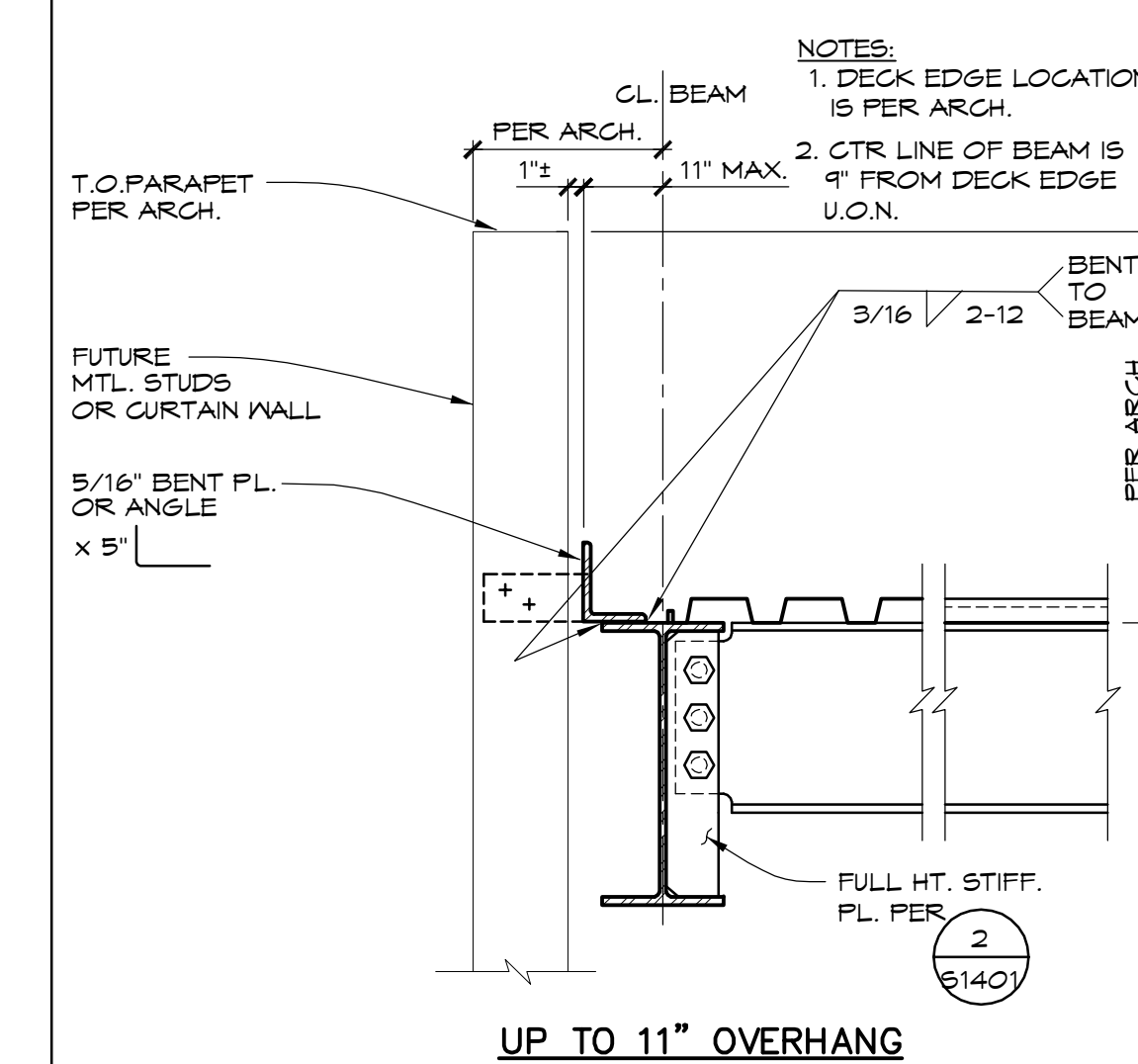
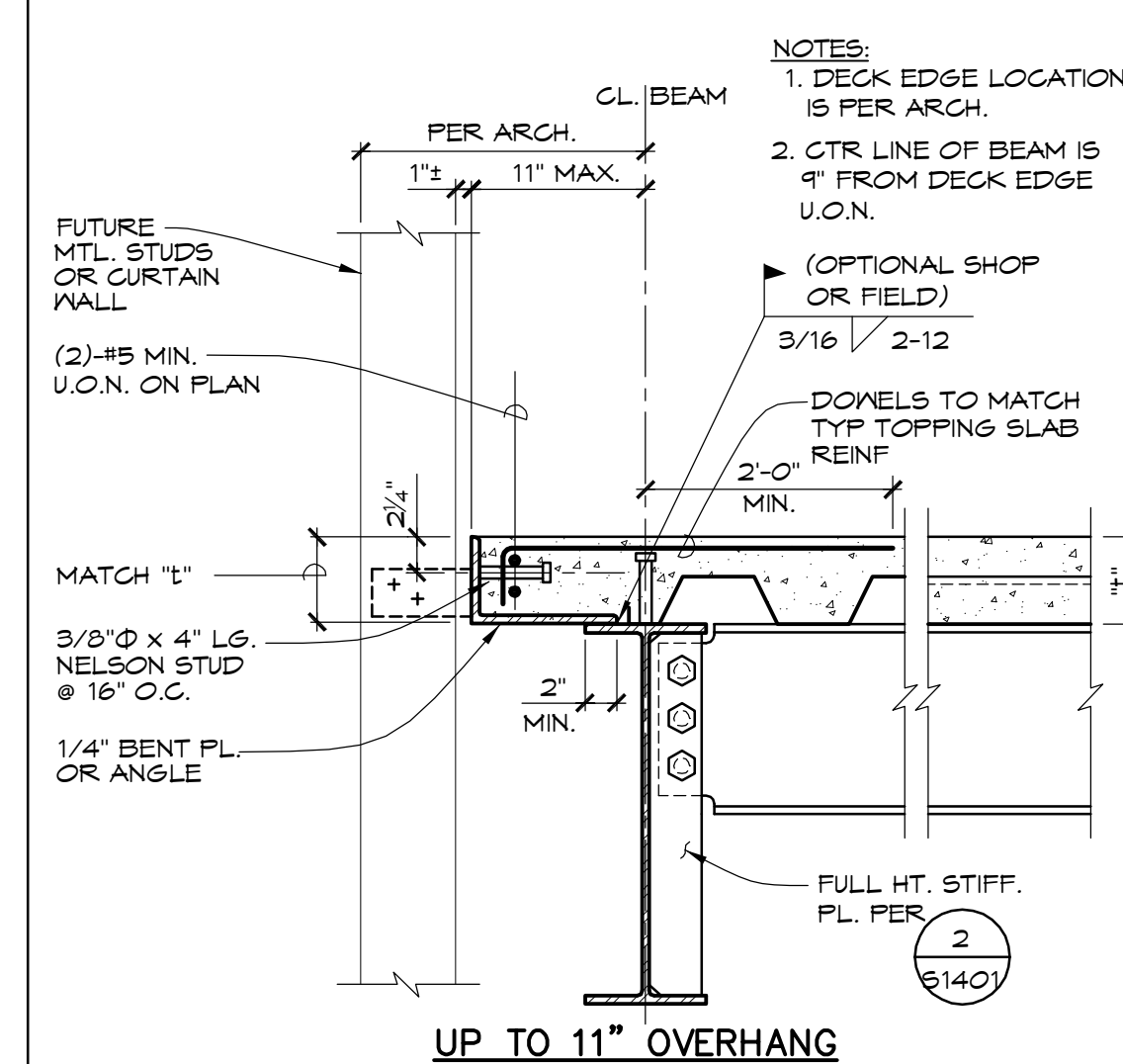
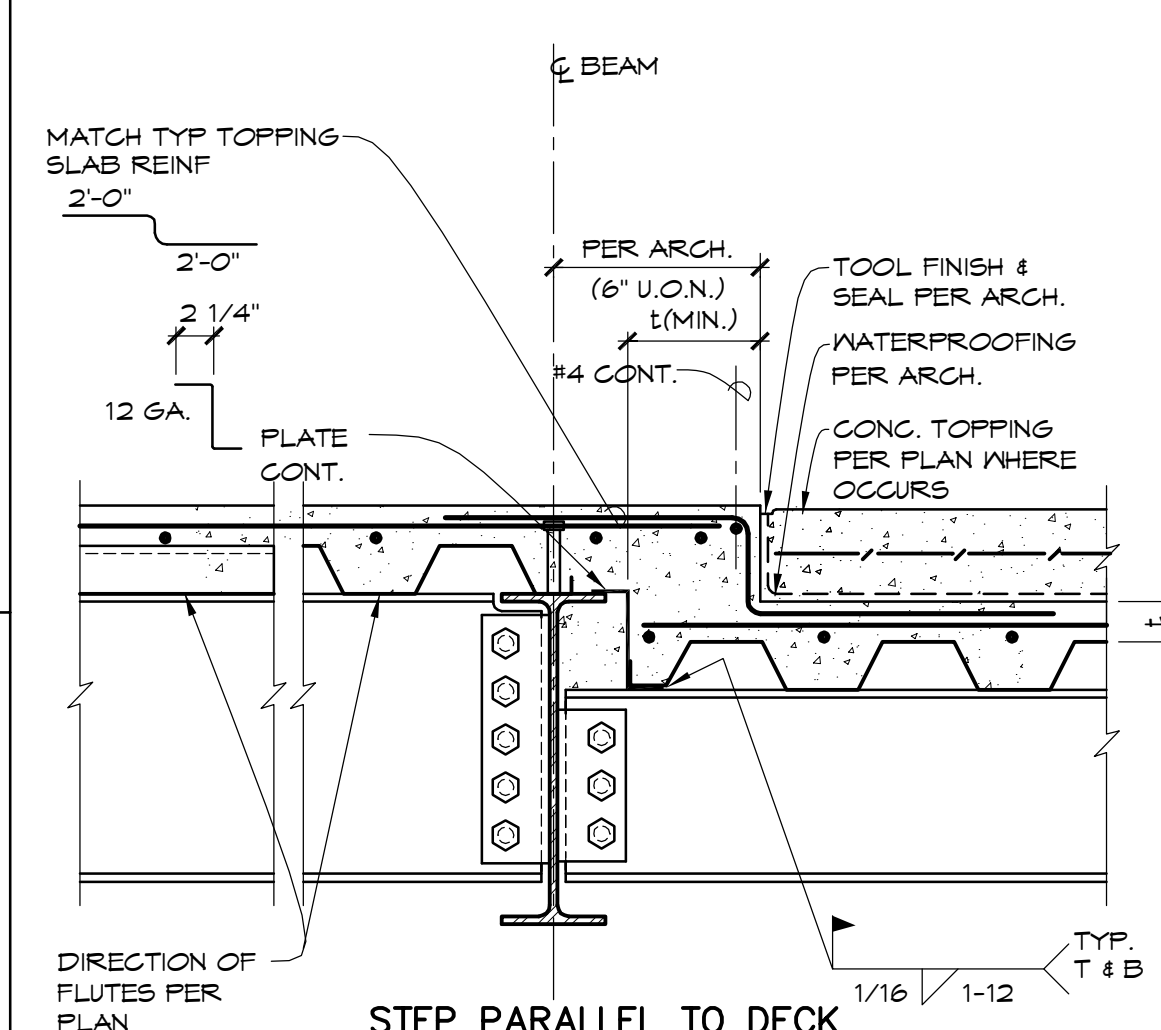
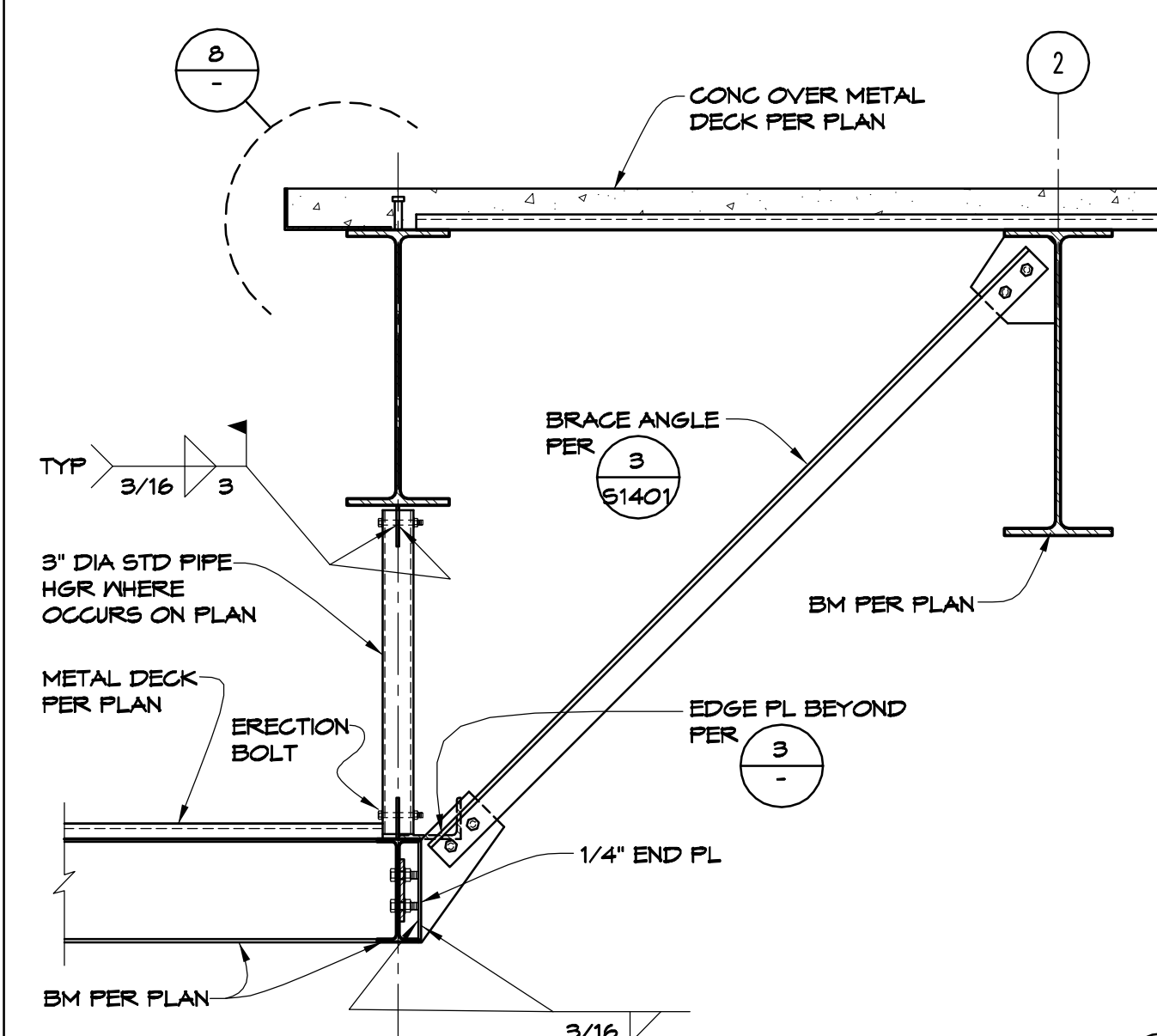
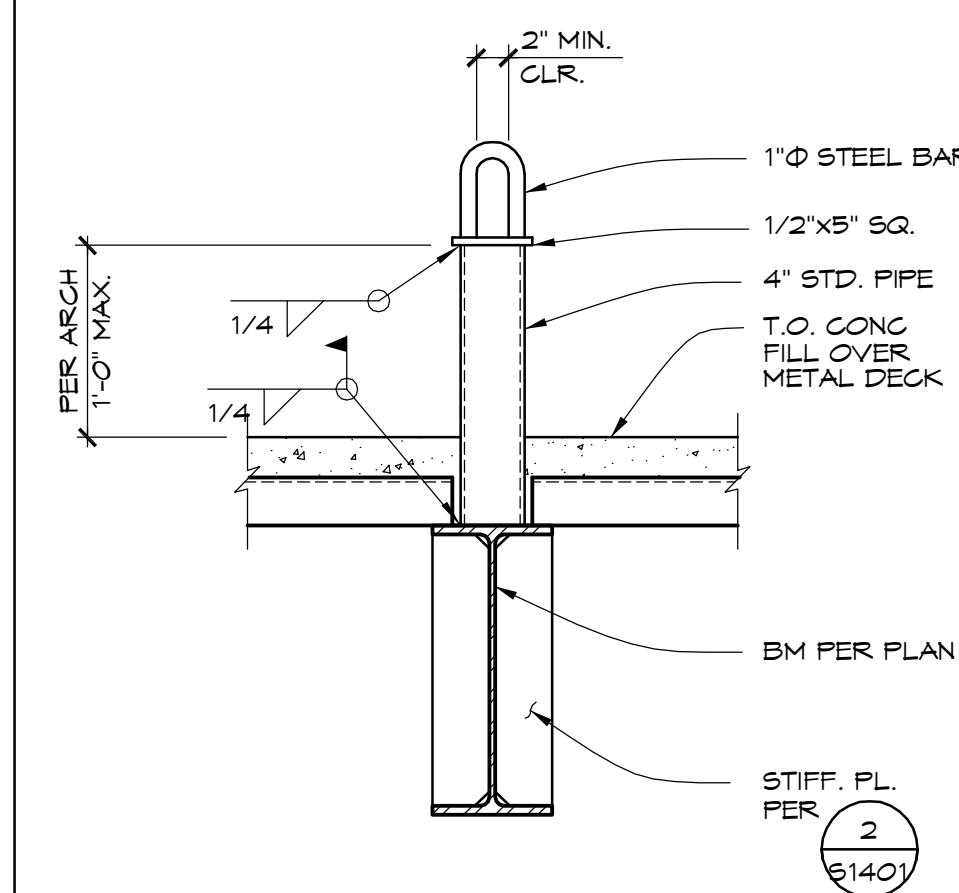
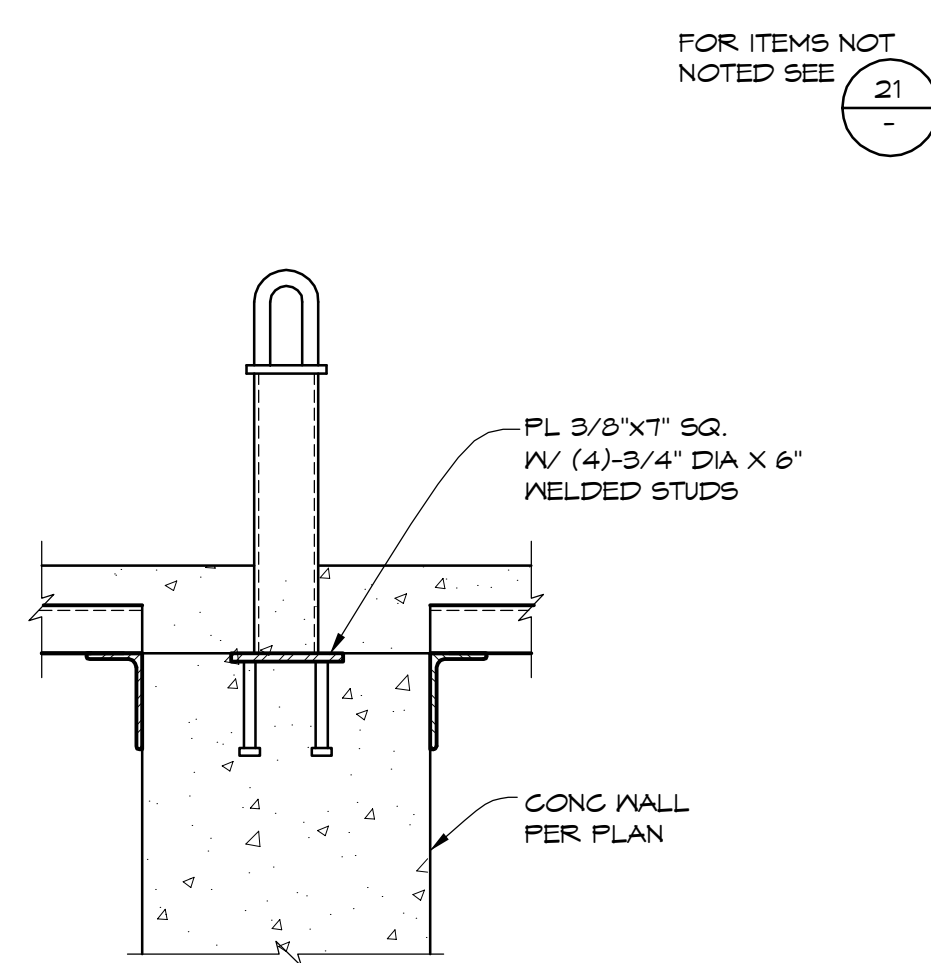




TAPERED BEAM WELDING	
BEAM SIZE	WELD SIZE—"X"
N24x68	1/4"
N27x84	3/8"
N27x94	3/8"

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ISSUED FOR	DATE
50% PROGRESS	10.24.08
CD-2 CODE REVIEW	11.17.08
BD PK #1 80 CD	12.01.08
BD PK #1 100 CD	02.16.09
BD PK #2 100 CD	03.26.09
100% CD	05.08.09